

# SWEDNESS/LINXS Doctoral-level course on neutron imaging

Tuesday, 18 May 2021



## **Neutron imaging beamlines and systems**

- past, present, future

# Neutron imaging beamlines



- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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- Instrumentation: Neutron Detectors

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- Some example Instruments

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# Source Material for this lecture



<https://www.isnr.de/>

## International Society for Neutron Radiography (ISNR)



International Society for Neutron Radiography (ISNR)

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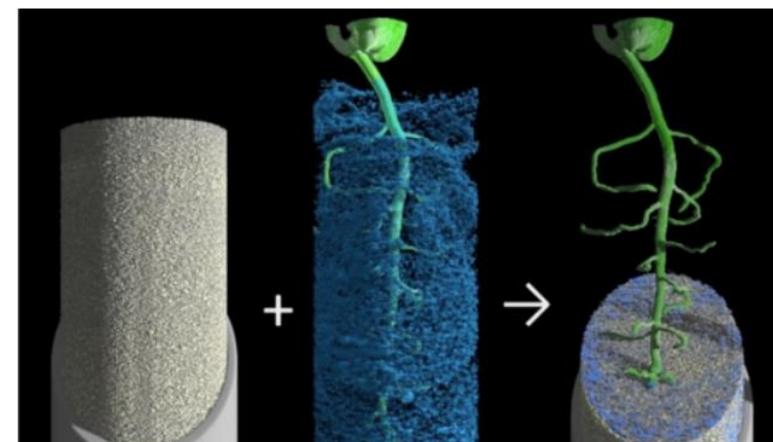
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### IAEA Launches New Neutron Imaging E-Learning Course to Preserve Knowledge, Improve Services and Promote the Use of Research Reactors

Omar Yusuf, IAEA Department of Technical Cooperation  
Nuno Pessoa Barradas, IAEA Department of Nuclear Sciences and Applications

OCT  
29  
2020



#### Related Stories

-  Strategically Harnessing the Full Potential of Research Reactors
-  Integrated Research Reactor Utilization Review Mission Concludes in Italy
-  Managing Ageing Research Reactors to Ensure Safe, Effective Operations
-  IAEA Concludes Operation and Maintenance Assessment at Research Reactor in Indonesia

# X-rays



1895 – first X-ray images (Röntgen)

1896 – discovery of X-rays (Röntgen)  
first X-ray image

1914 – X-ray Diffraction (Laue, Bragg)

1936 – powder Diffraction (Debye, Scherrer)

1980: Dedicated synchrotron light sources

2016: SwissFEL Operational (PSI, CH)

1900

1920

1940

1960

1980

2000

2020

# Neutrons

1945 – neutron Diffraction (Wollan, Shull, Clifford)

1942 – first nuclear reactor (Fermi)

1932 – discovery of the neutron (Chadwick)

~1947 – first neutron Images (Kalman, Kuhn)

1956 – first neutron images at research reactor (Tewlis)

1995 – neutron tomography

1990: Digital Neutron imaging

2005: Neutron phase contrast imaging

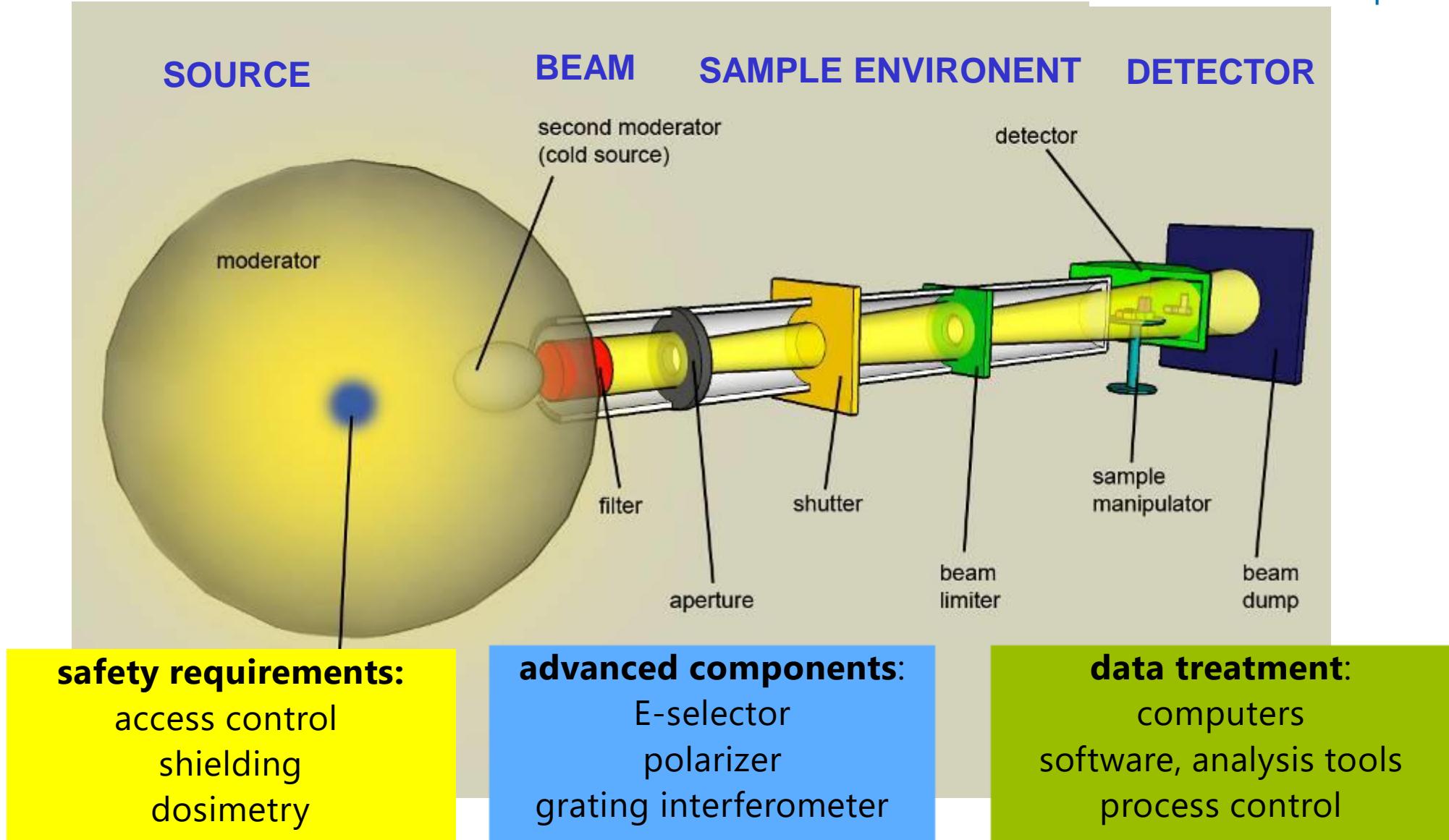
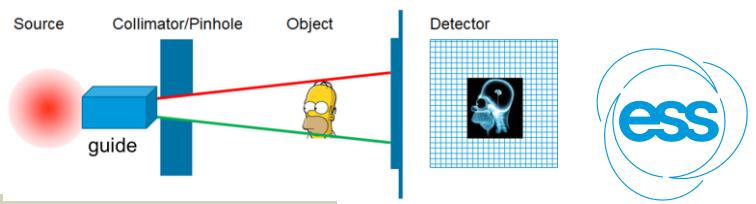
2020: ESS operational (Lund, Sweden)

# Neutron imaging beamlines



- free neutrons were discovered **37 years** after the X-rays were found
- neutron imaging started **50 years** after first X-ray images were made
- neutron diffraction comes **30 years** later than X-ray diffraction
- neutron tomography comes **25 years** later than X-ray tomography in hospitals
- phase contrast imaging with neutrons comes **10 years** later than with X-rays
- neutron imaging is **now** a competitive and complementary method to state of the art X-ray techniques

# A generic neutron imaging instrument



# Neutron imaging beamlines

- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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- Instrumentation: Neutron Detectors

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- Some example Instruments

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# Neutron Sources



- Research reactors (ILL, FRM II, HFIR, BNC, ...)
- Spallation sources (ISIS, SINQ, SNS, ESS...)
- Radioactive nuclides (Cf, Ra-Be, Sb-Be)
- Accelerator sources (D-D, D-T reactions)

# Neutron Sources



- 15 orders of magnitude in energy variation:
- high energy neutrons ( $E > 100$  MeV)
- fast neutrons (from fission process):  $E \sim 1$  MeV
- epithermal neutrons:  $E > 0.4$  eV
- **thermal neutrons:  $E \sim 25$  meV**
- **cold neutrons:  $E \sim 4$  meV**
- ultra-cold neutrons:  $E \sim 100$  neV
- Definitions for some of these energy regions vary in literature.

# Neutron Sources



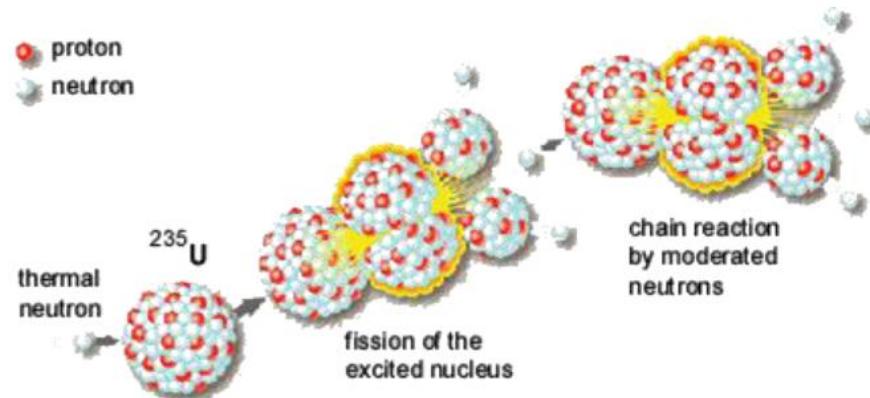
## Properties of neutron sources for imaging purpose

Source type	nuclear reactor	neutron generator	spallation source	radio isotope
<b>Reaction</b>	fission	D-T fusion	spallation by protons	gamma-n-reaction
<b>used material</b>	U-235	deuterium, tritium	high mass nuclides	Sb, Be
<b>neutron generation rate, [neutrons/s]</b>	1,00E+16	4,00E+11	1,00E+15	1,00E+08
<b>beam flux [n/cm<sup>2</sup> s]</b>	$10^6$ to $10^9$	$10^5$	$10^6$ to $10^8$	$10^3$
<b>neutron energy</b>	fast, thermal and cold	fast, thermal	fast, thermal and cold	24 keV, thermal
<b>limitation of use</b>	burn up	life time tube	target life time	half life Sb-124
<b>typical operation cycle</b>	1 month	1000 h	1 year	0,5 year
<b>costs of the facility</b>	high	medium	very high	low

# Neutron Sources

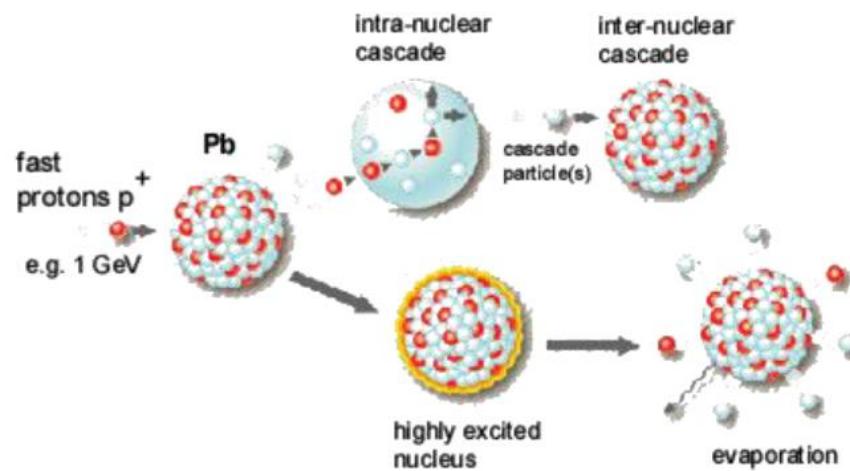


## How do we produce neutrons?



### Fission

- chain reaction
- continuous flow
- 1 excess neutron/fission
- 180 MeV/neutron



### Spallation

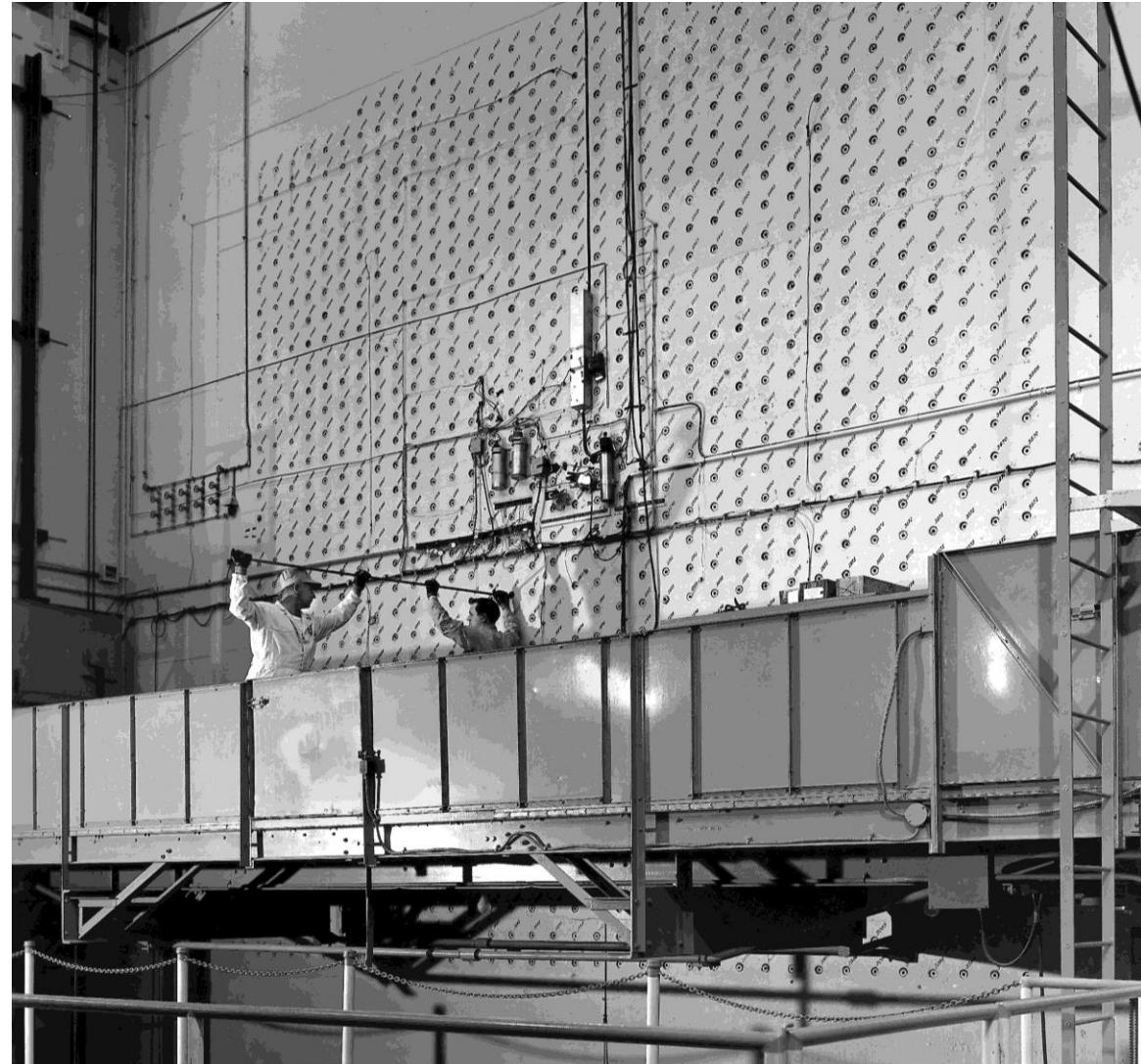
- no chain reaction
- pulsed operation
- 40 neutrons/proton
- 30 MeV/neutron

Time of flight  
concept  
inherent  
(Exception:  
*SINQ at PSI is a  
continuous  
spallation  
source*)

# Neutron sources

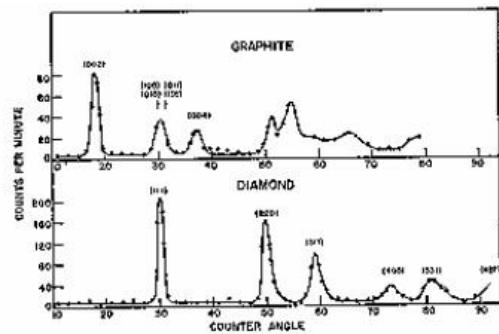
The **first artificial nuclear reactor, Chicago Pile-1**, a graphite-moderated device that produced between 0.5 watts and 200 watts, was constructed by a team led by **Enrico Fermi in 1942**. The construction and testing of this reactor (an "atomic pile") was part of the Manhattan Project.

This work led to the construction of the **X-10 Graphite Reactor at Oak Ridge National Laboratory**, which was the first nuclear reactor designed and built for continuous operation, and began operation in 1943.



# Neutron sources

## **Oak Ridge – has been developing neutron scattering from the beginning ....**



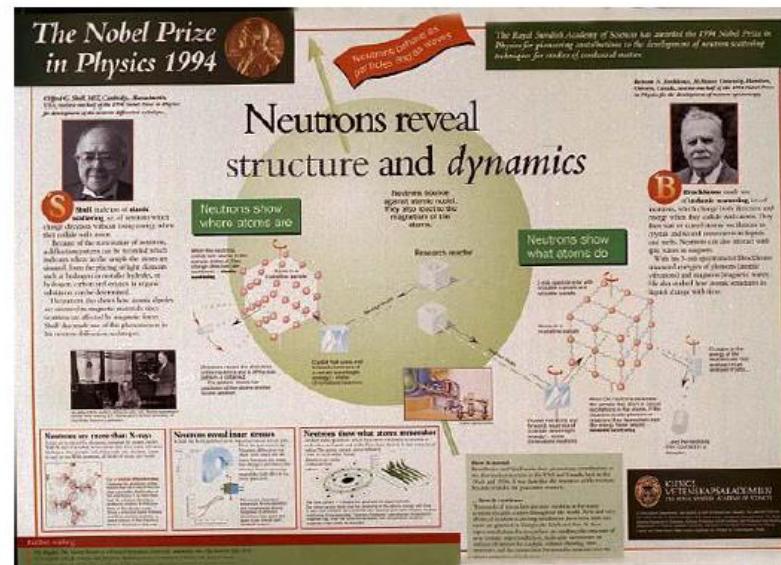
## **1994 Nobel Prize in Physics for the development of the neutron scattering technique**

In the 1940's Wollan and Shull applied the ideas of x-ray diffraction to neutrons (Oak Ridge Graphite Reactor)

## The Diffraction of Neutrons by Crystalline Powders

E. O. Wollan and C. G. Shull

The Physical Review, Vol. 75 No 8, 830-841, April 15, 1948



# Neutron sources: Imaging beamlines



## IAEA Research Reactor Data Base



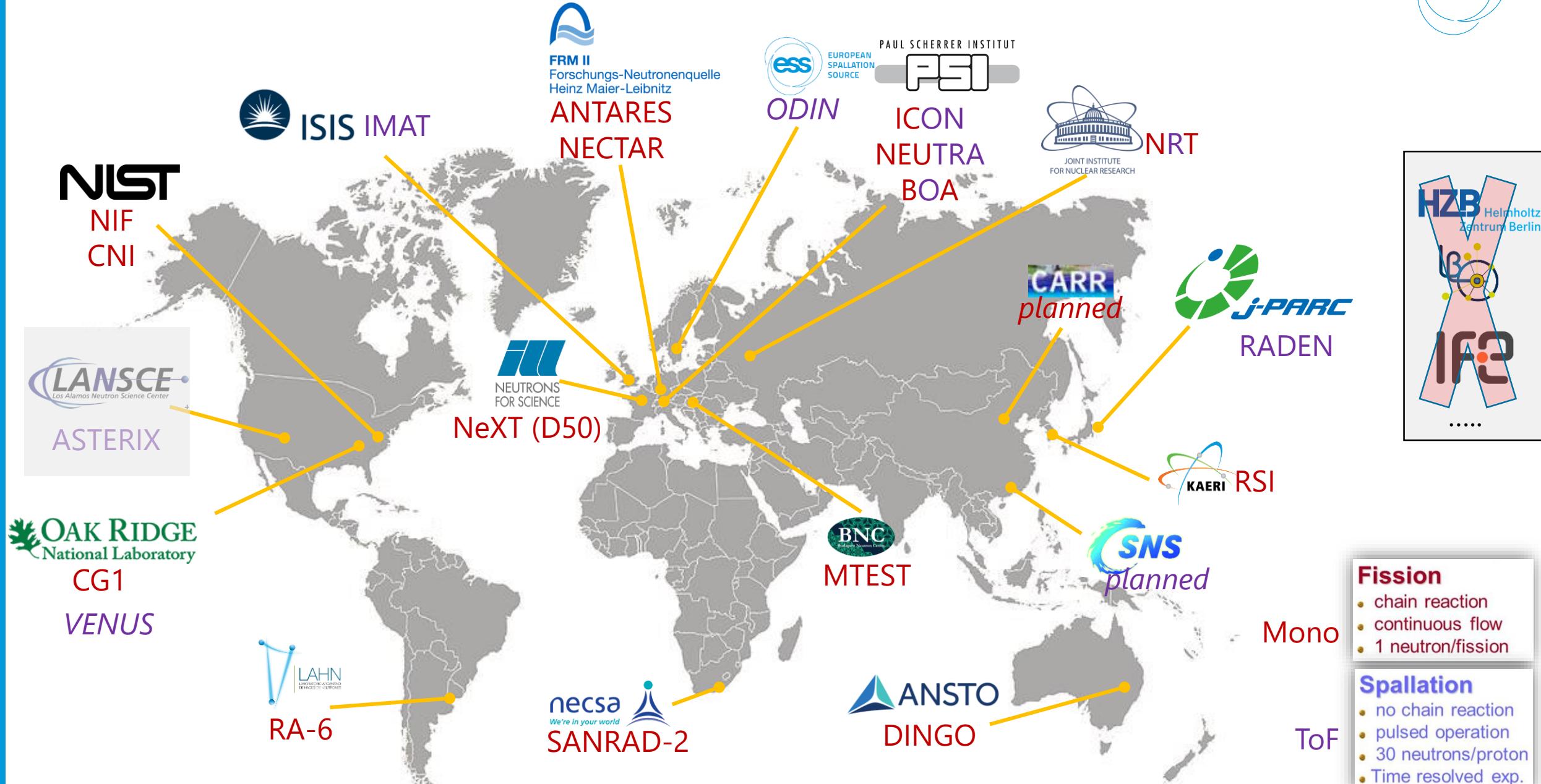
**226** research reactors operational in **56** countries

**188** with power > 1 kW; **110** with power > 1 MW

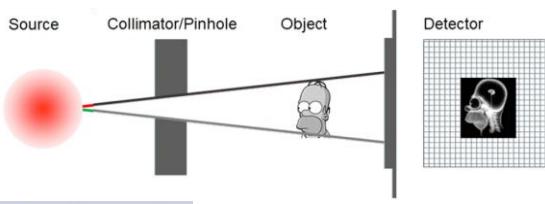
**51** facilities claim to perform **neutron scattering**

**76** facilities claim to perform **neutron radiography!**

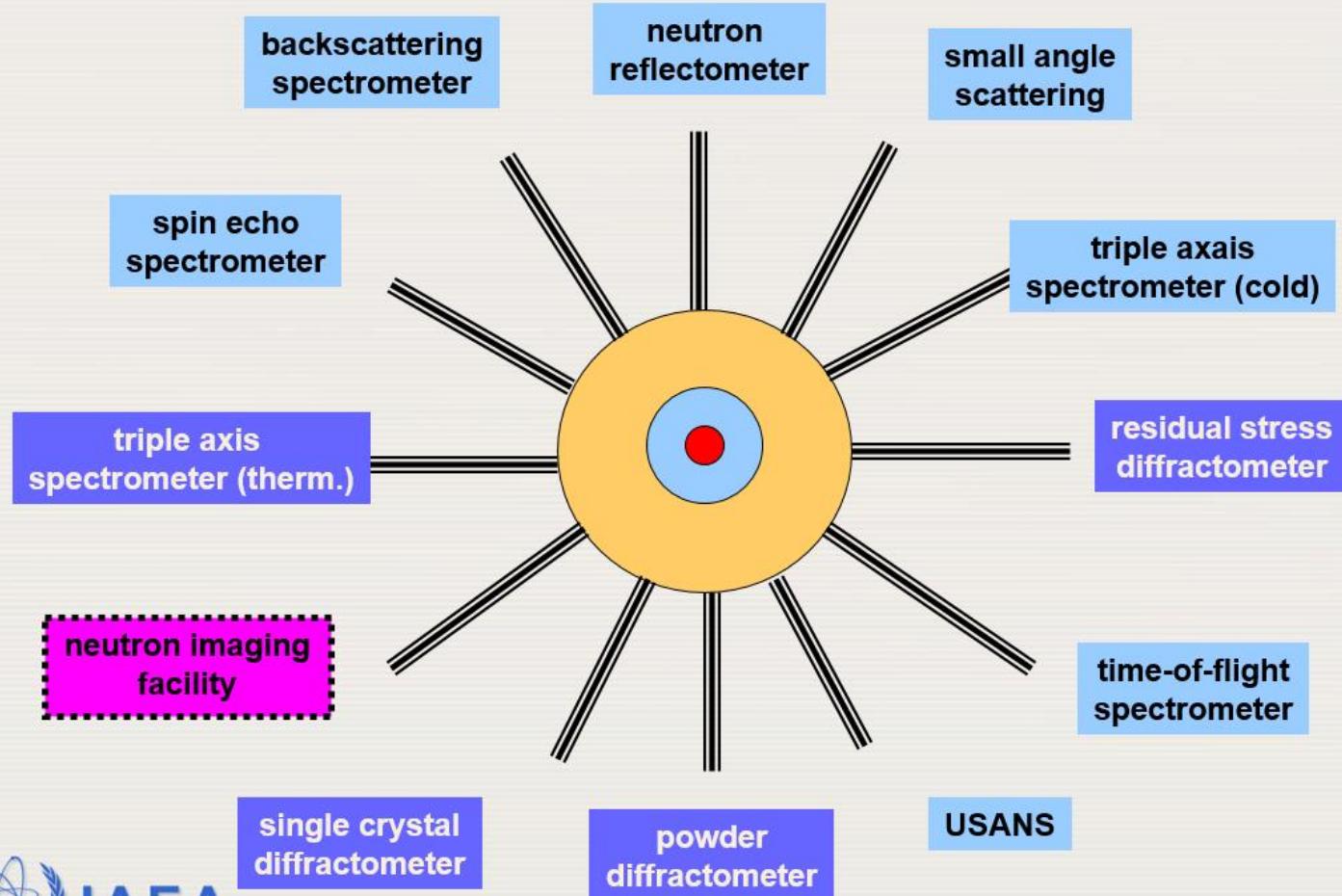
# Neutron sources: Imaging beamlines



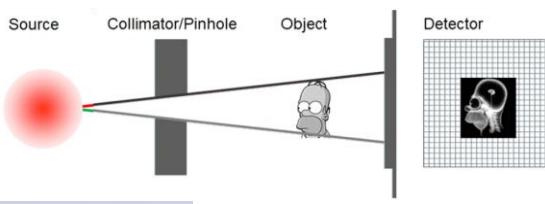
# Neutron Sources



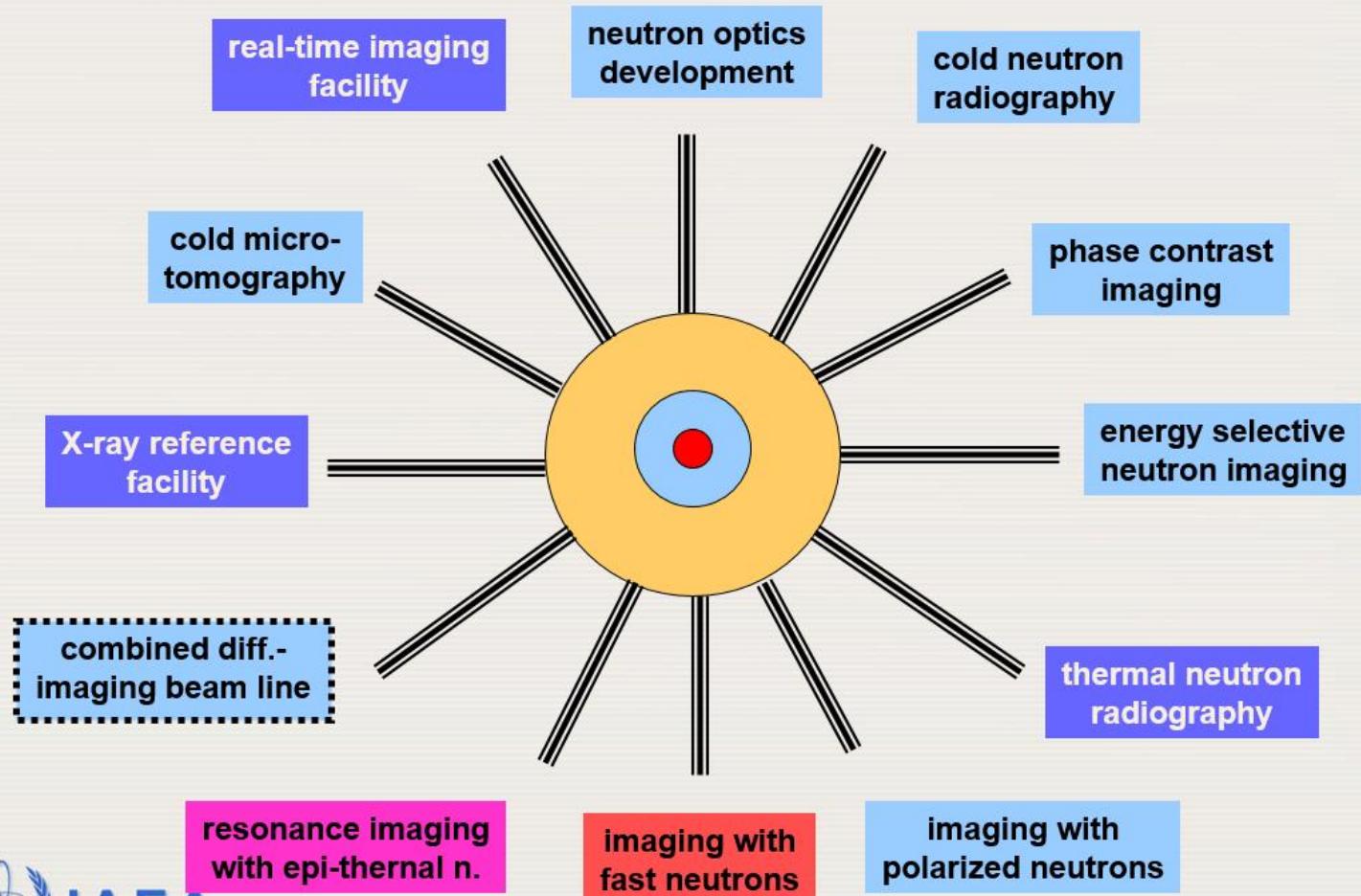
## Reality: New source for neutron scattering



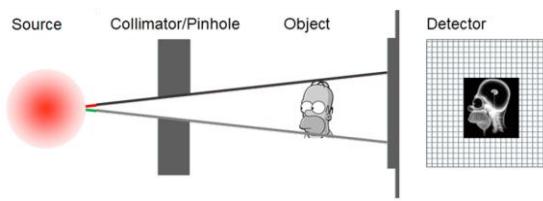
# Neutron Sources



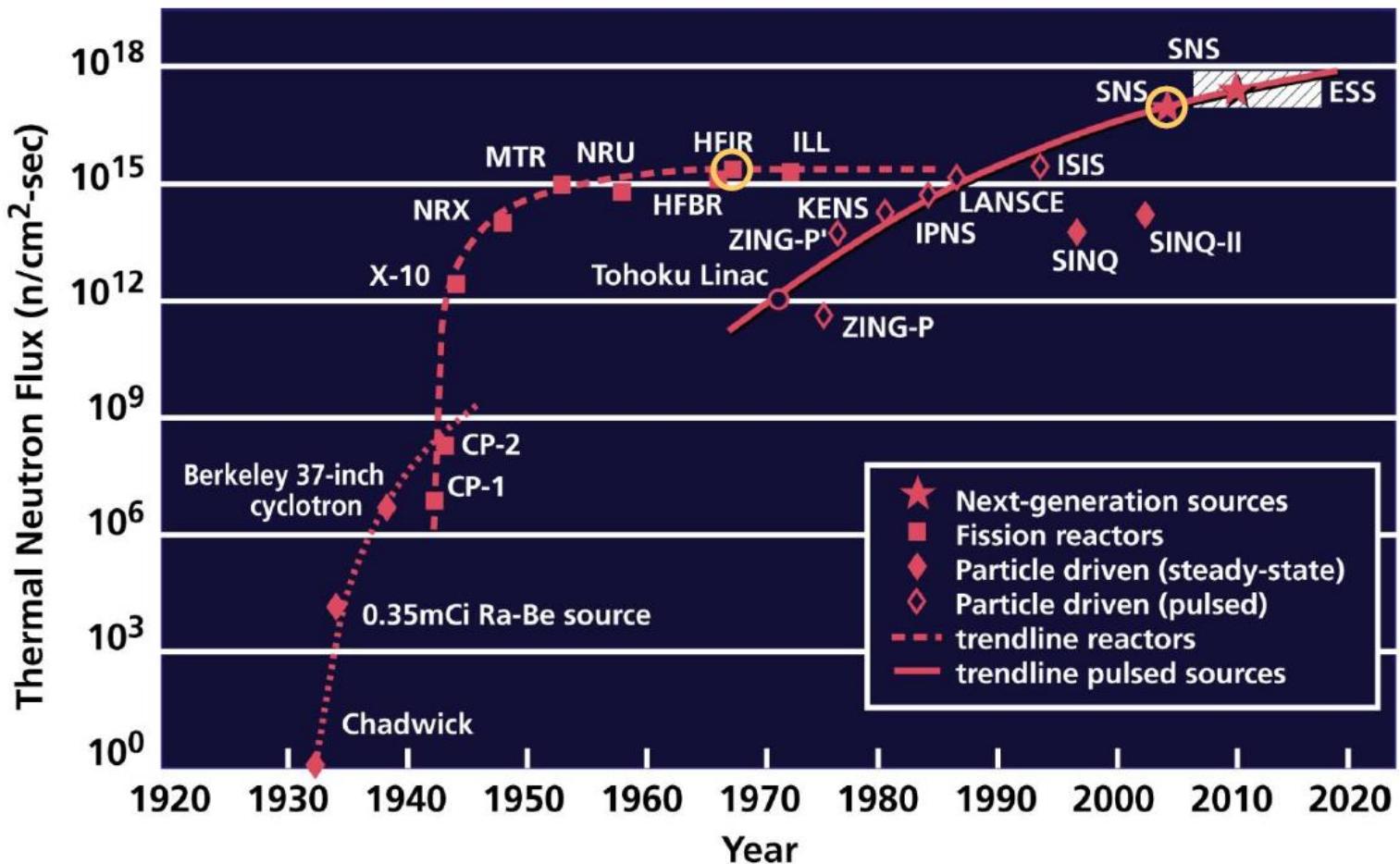
## Fiction: New source for neutron imaging



# Neutron Sources



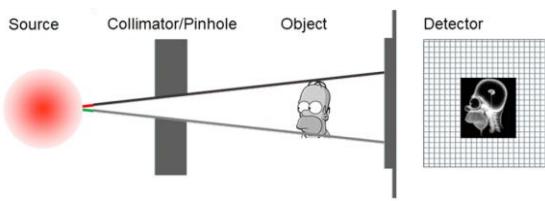
## Neutron Source Trends



(Updated from *Neutron Scattering*, K. Skold and D. L. Price: eds., Academic Press, 1986)

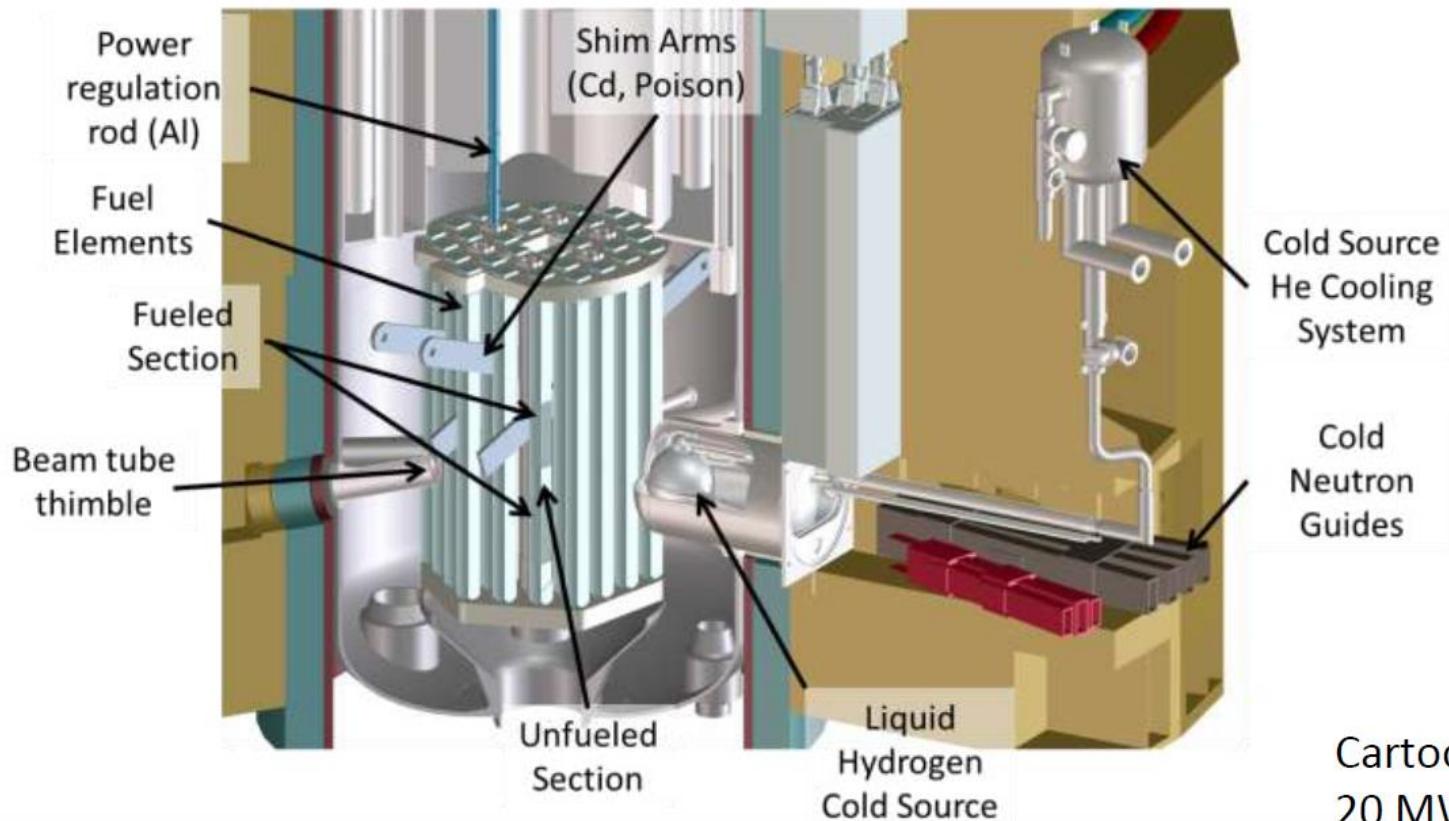
# Neutron Sources

## Reactor Sources



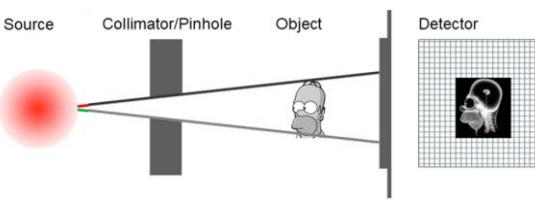
## Neutron Sources: Uranium Fission Reactors

- “Large” ( $\sim 10^{14} \text{ cm}^{-2} \text{ s}^{-1}$ ) flux of neutrons at the core
- Continuous spectrum or one wavelength for a long time
- Generally more stable operation than an accelerator-based source



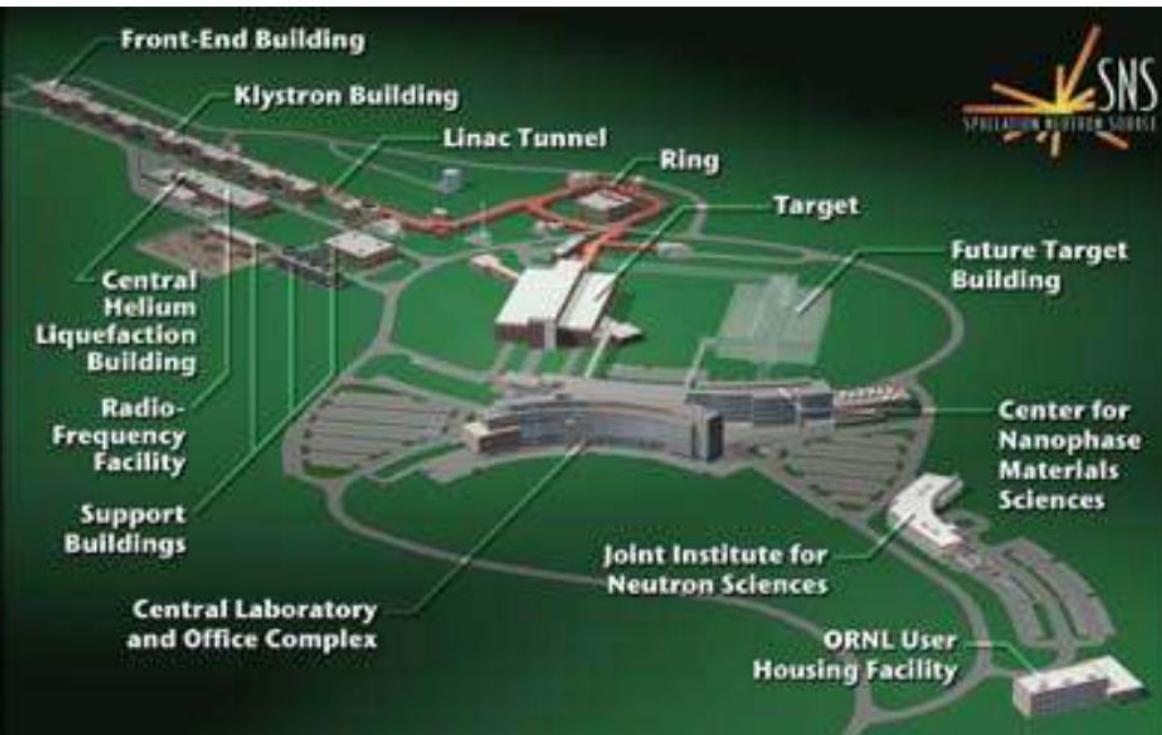
# Neutron Sources

## Spallation Sources



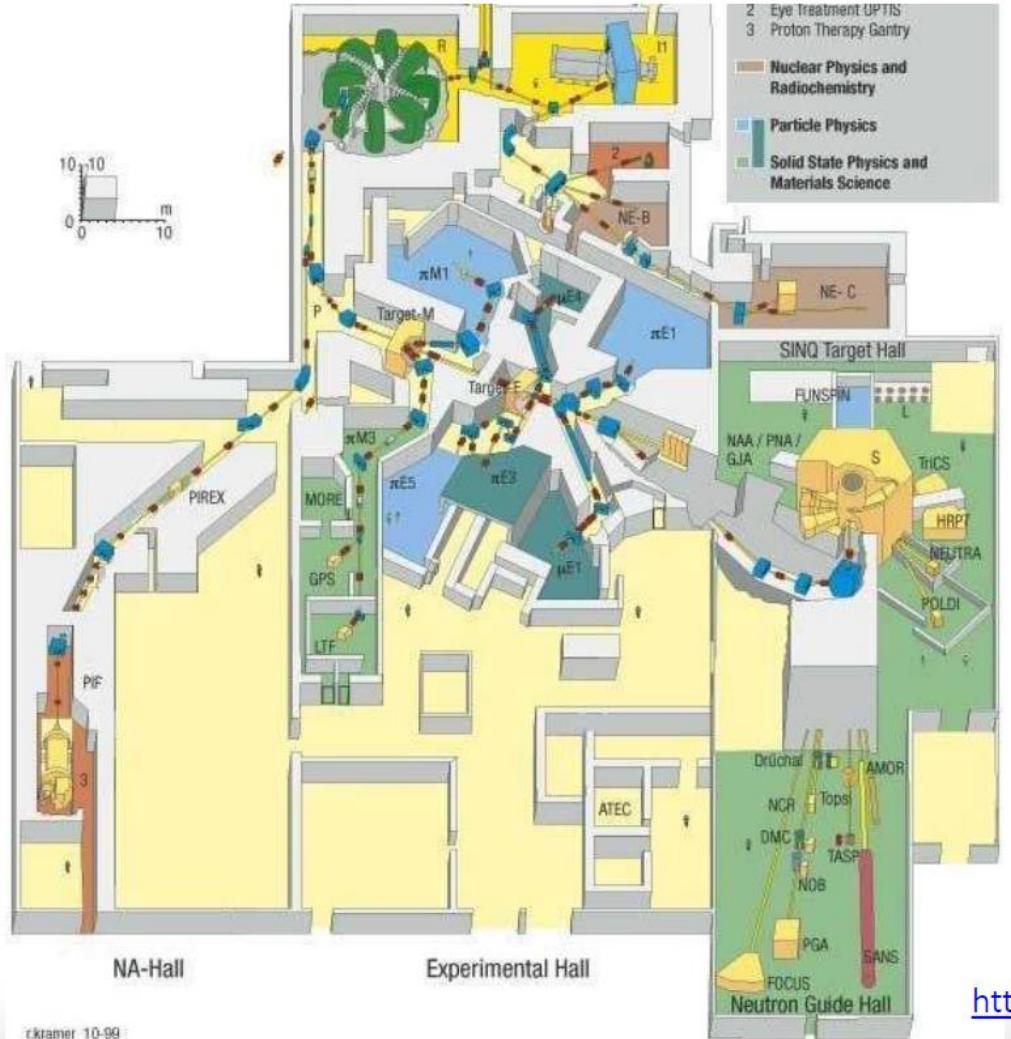
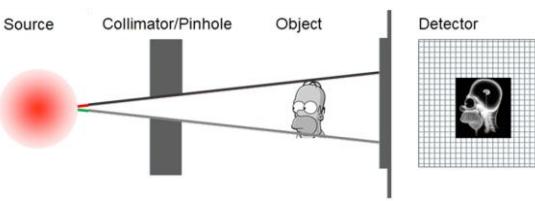
### Neutron Sources: Pulsed Spallation

- High energy (1 GeV) proton beam smashes into a heavy nucleus
- Historically lower integrated neutron flux than reactor (SNS x3 lower than NIST)
- ESS will change that, having similar integrated flux to a 60 MW research reactor
- Short pulsed proton beam, choppers, and time-of-flight yields energy information
- Can resolve all wavelengths within a large range in each pulse



# Neutron Sources

## Special case: Continuous Spallation Source



- SINQ at the Paul Scherrer Institute is the only major facility
- 3 accelerators feed a multi-use facility and direct a 570 MeV continuous proton beam with thermal power of  $\sim 0.75$  MW onto SINQ's lead spallation target
- Neutrons are produced "continuously", no intrinsic time of flight information
- Comparable to a medium power reactor source in flux, but without the societal concerns of a fission reactor

[http://aea.web.psi.ch/Urs\\_Rohrer/MyWeb/weha.htm](http://aea.web.psi.ch/Urs_Rohrer/MyWeb/weha.htm)

# Neutron Sources

## Special case: pulsed reactor

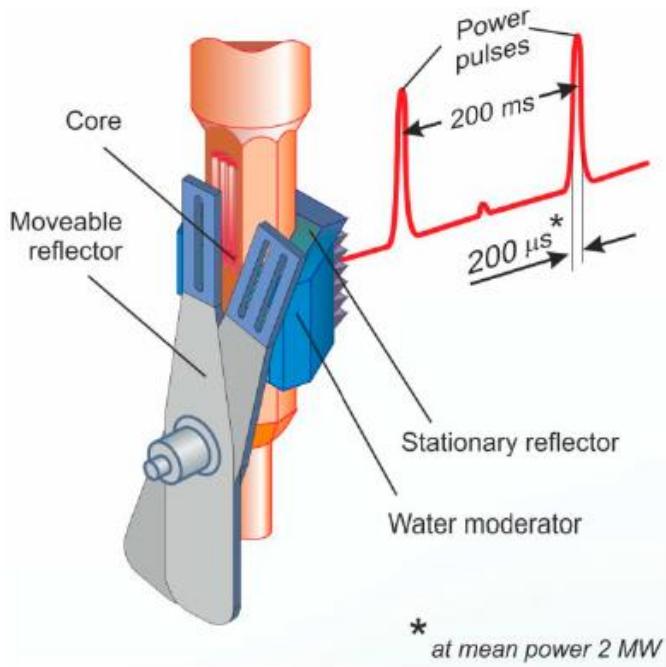
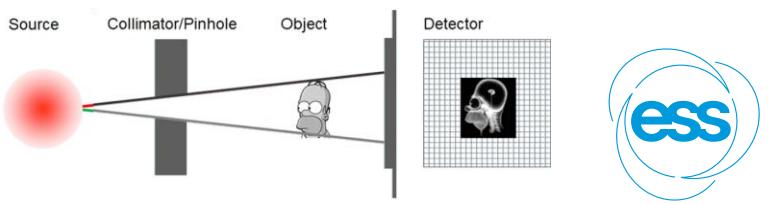


Figure 2. Core of the IBR-2 reactor with a movable reflector.

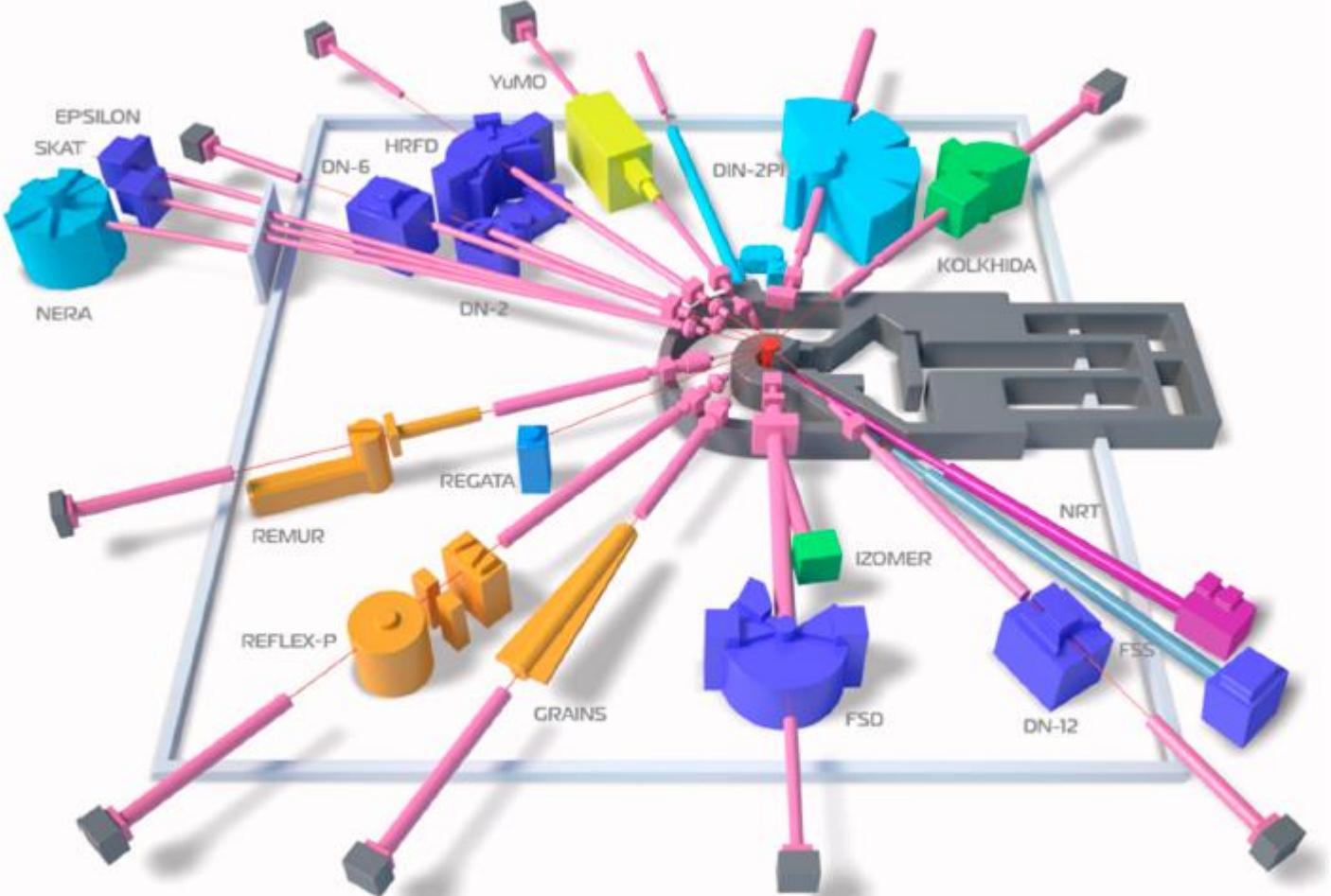
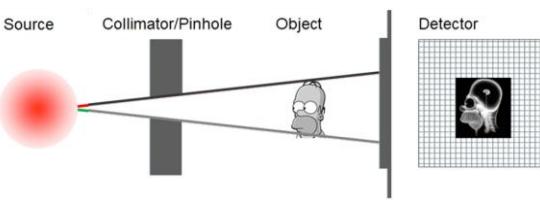
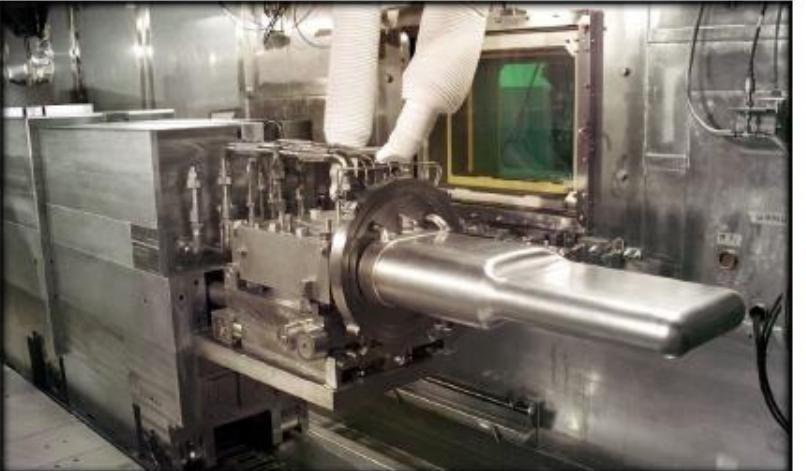


Figure 3. Layout of the IBR-2 spectrometer complex.

# Neutron Sources

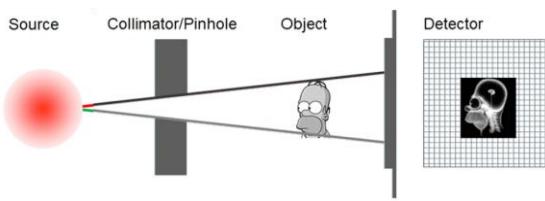
## Spallation Sources

- Example of a Spallation Source: SNS  
**Mercury Target**



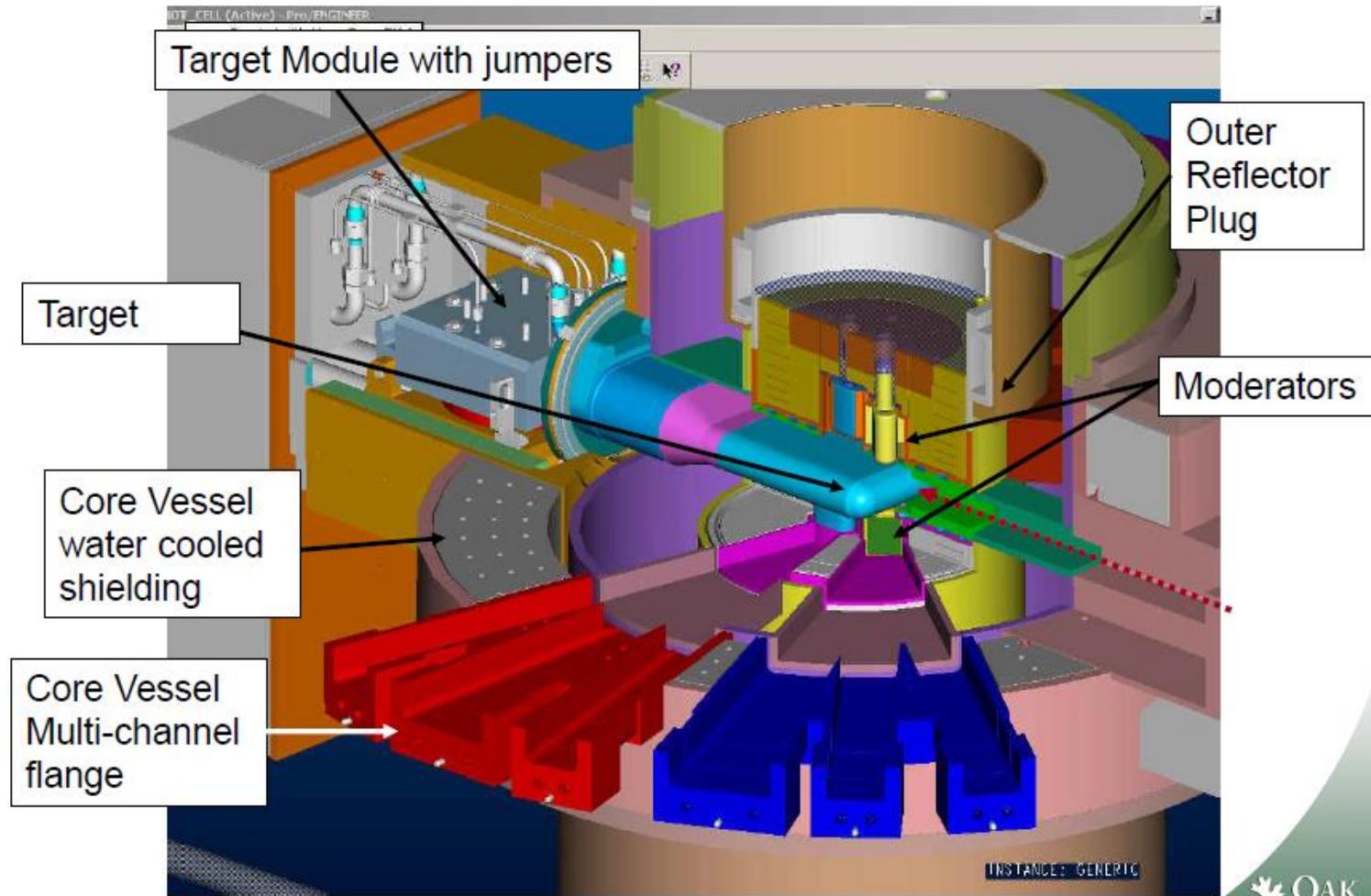
# Neutron Sources

## Spallation Sources



- Example of a Spallation Source: SNS

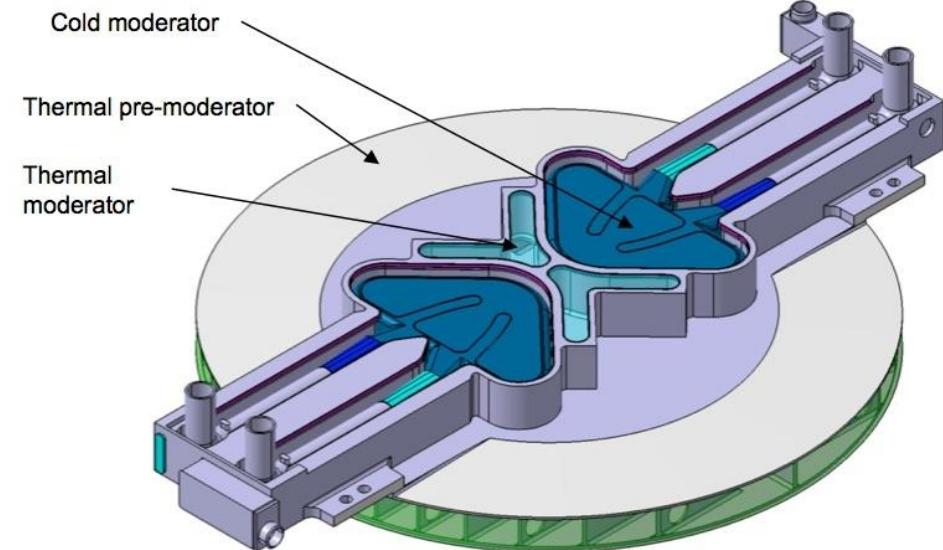
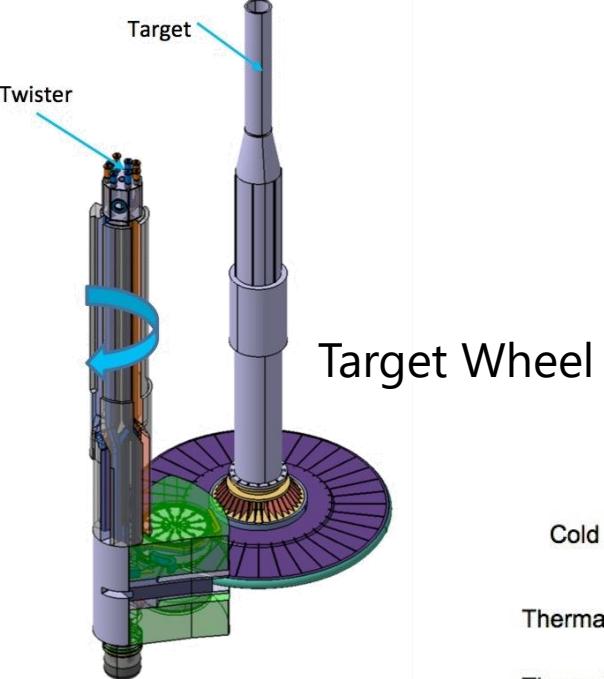
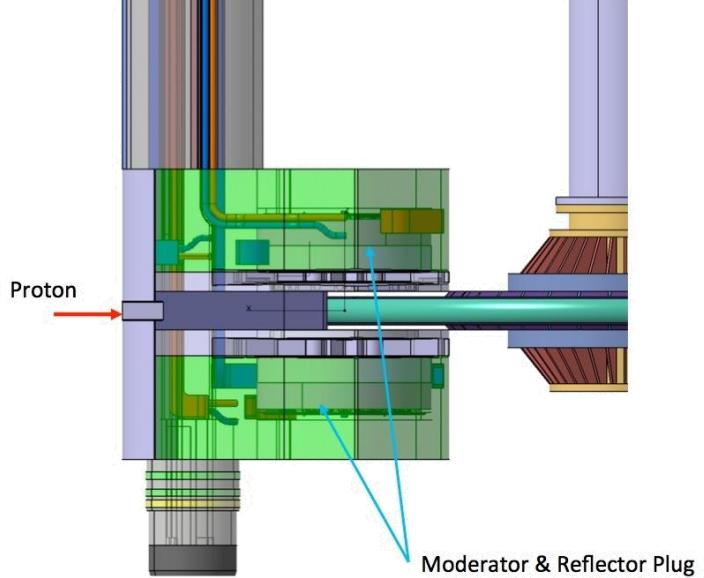
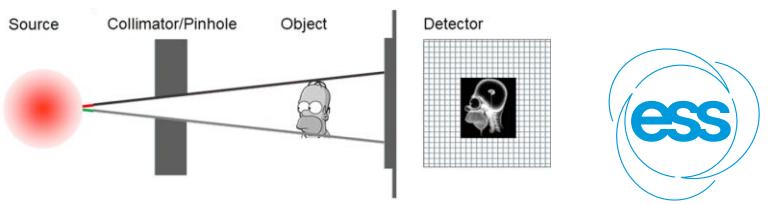
### Target Region Within Core Vessel



# Neutron Sources

## Spallation Sources

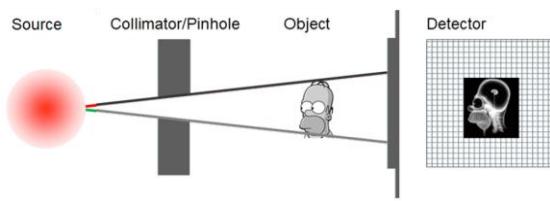
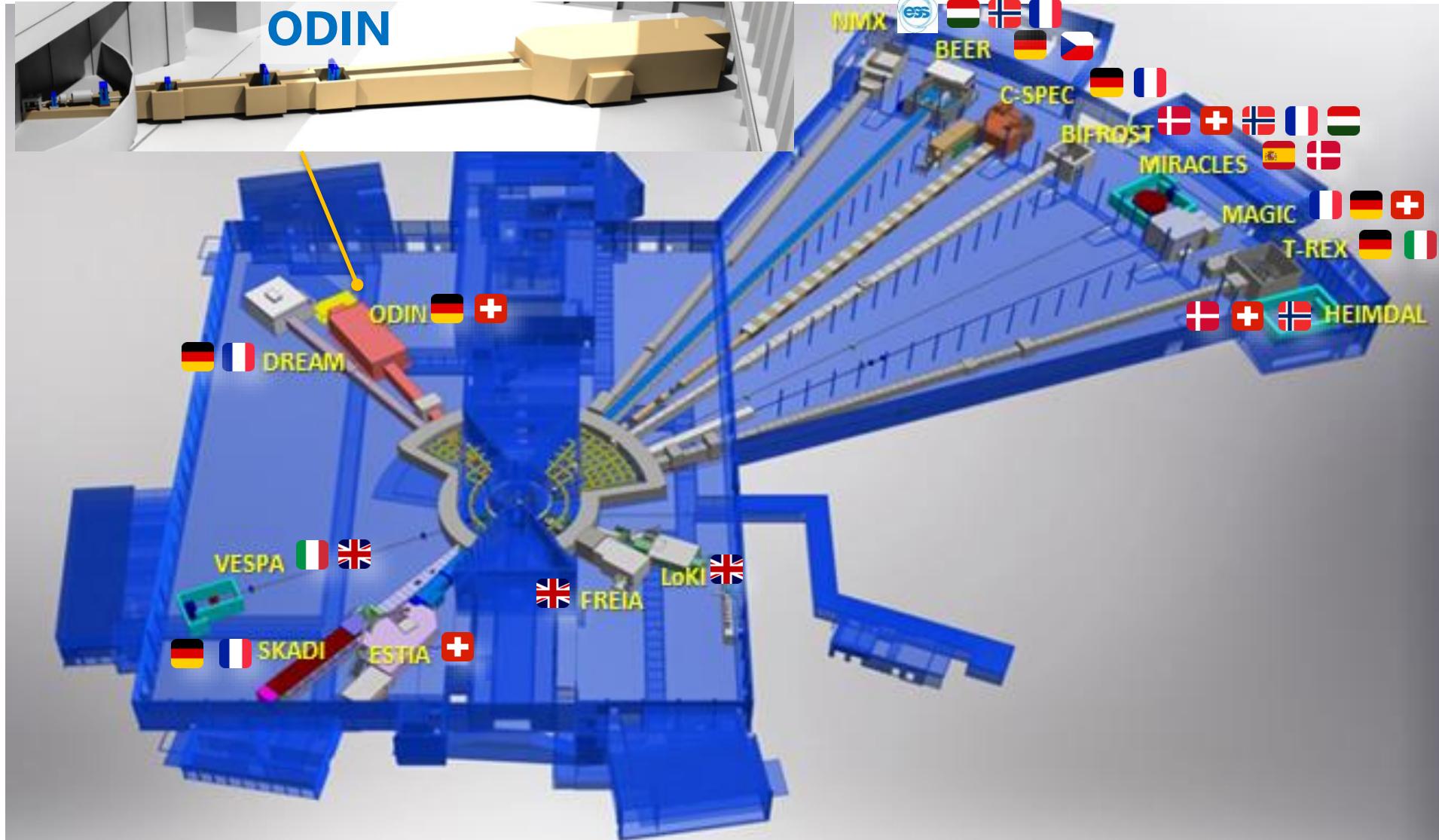
- Example of a Spallation Source: ESS



# Neutron Sources

## Spallation Sources

- Example of a Spallation Source: ESS



# Neutron imaging beamlines

- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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- Instrumentation: Neutron Detectors

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- Some example Instruments

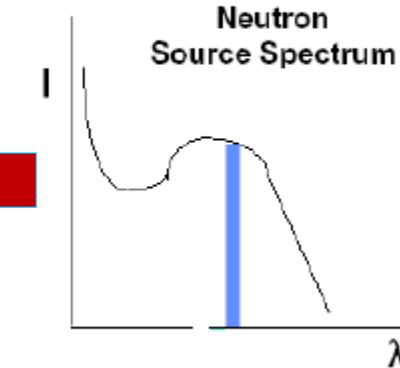
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## Differences between TOF and steady-state

### Steady-state

- uses single wavelength
- bandwidth (bw) = resolution width (res)
- range of data requires multiple angles

**Imaging:** We only have one angle! -> need to tune the monochromator!

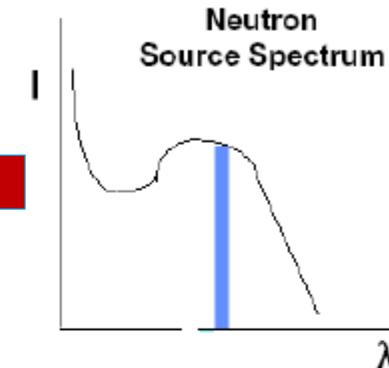
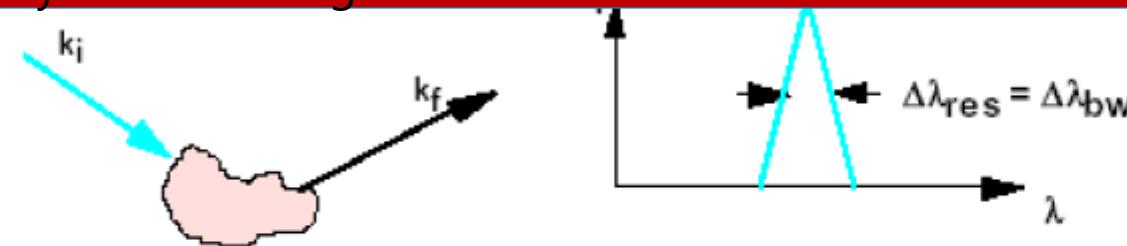


## Differences between TOF and steady-state

### Steady-state

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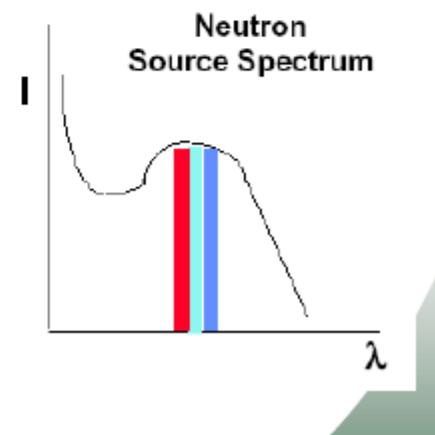
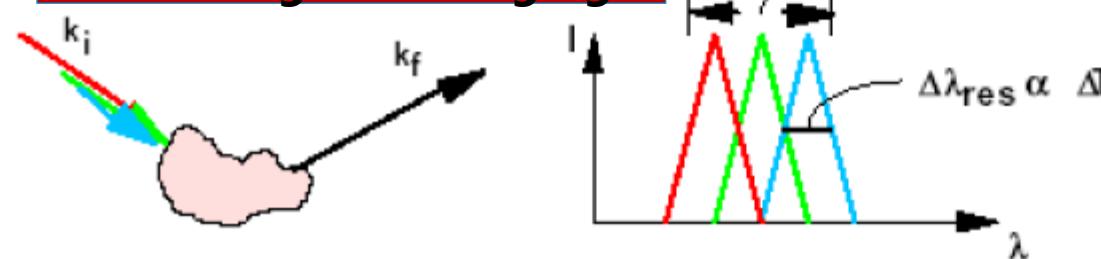
**Imaging:** We only have one angle! -> need to tune the monochromator!



### TOF

- uses range of wavelengths
- bandwidth (bw)  $\gg$  resolution width (res)
- range of data at single angle

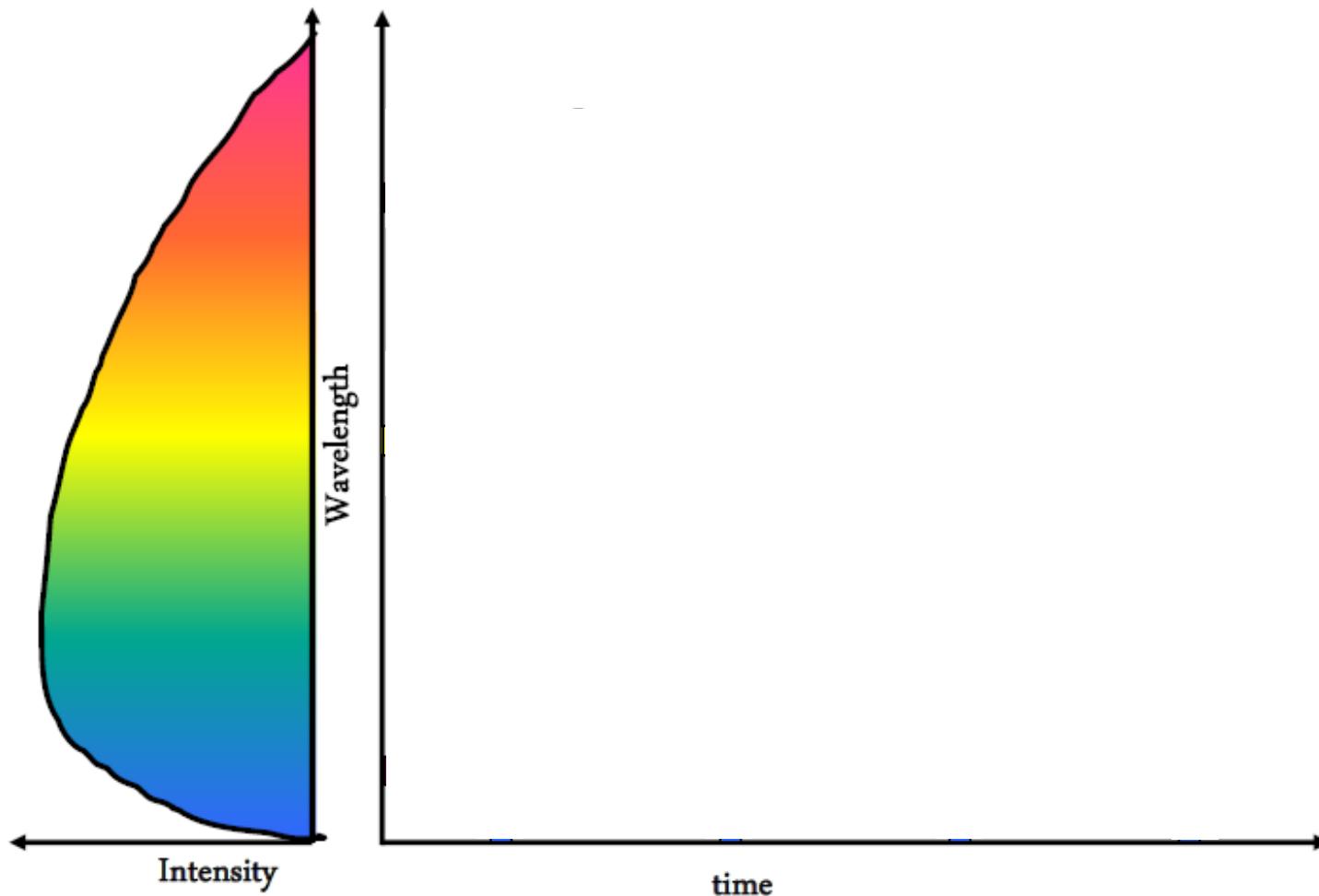
**Advantage for Imaging**



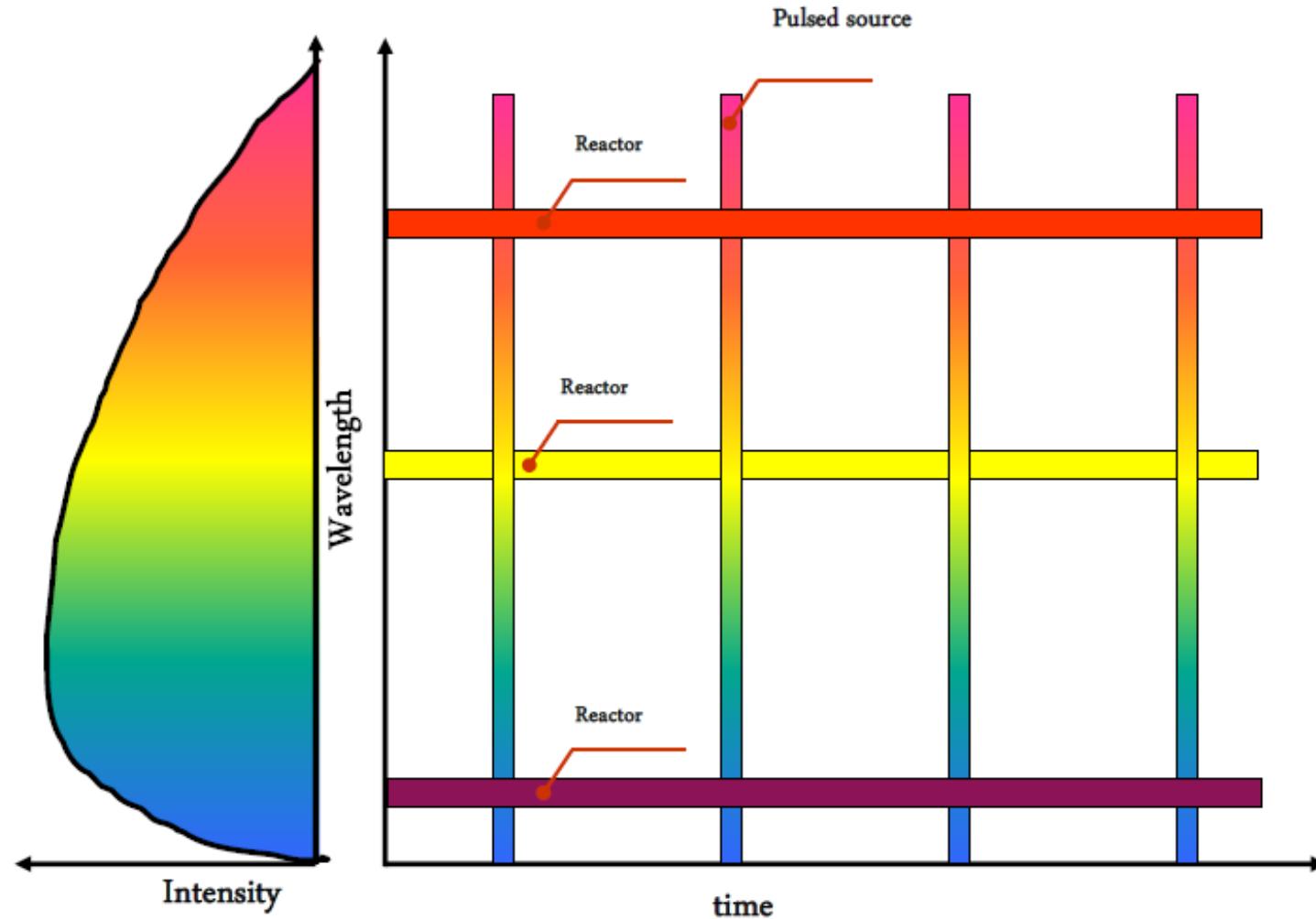
# ToF vs steady state



**Reactor or pulsed source?**

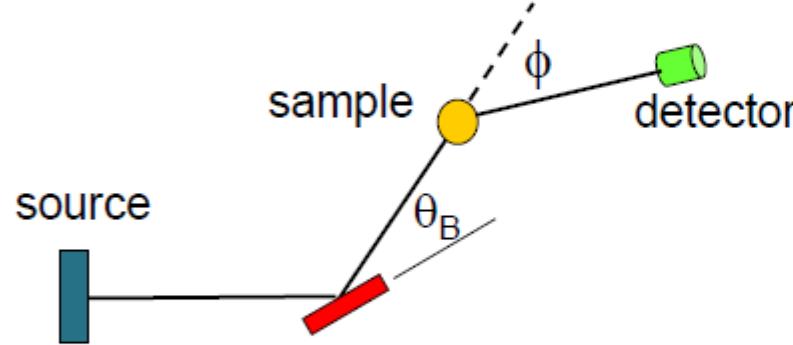


## Reactor or pulsed source?



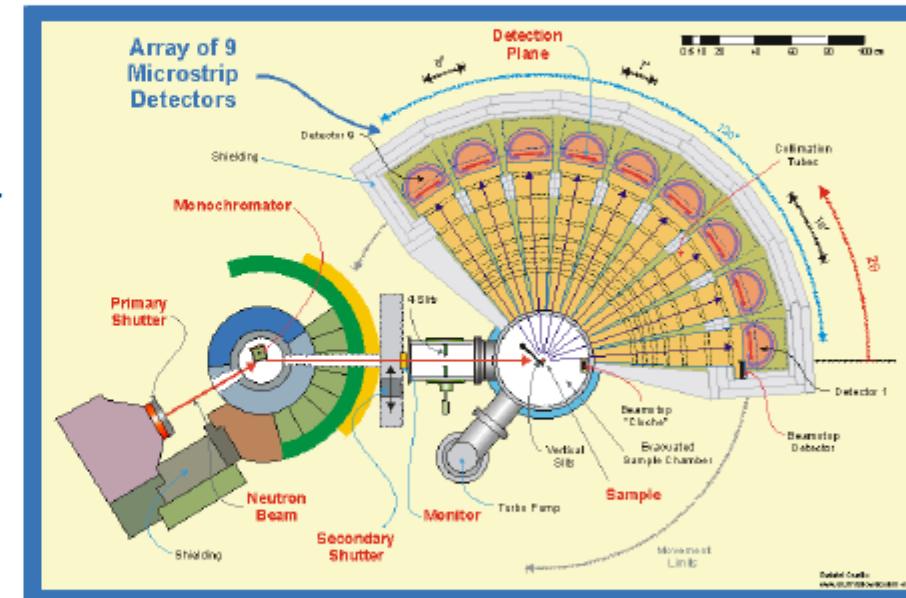
## Determining the Wavelength – reactor (continuous) source

crystal monochromator  
(Bragg diffraction)



$$\lambda = \frac{2d_c \sin(\theta_B)}{n}$$

$$\Delta\lambda/\lambda \sim \delta d/d + \cot(\theta)\delta\theta$$



## The wavelength resolution

- Remember (for same instrument): Higher resolution  $\leftrightarrow$  lower flux  
Lower resolution  $\leftrightarrow$  higher flux : *typically scales with each other*

Option	TOF at pulsed source	Velocity selector	Double crystal	Slit method
Principle	Time-of-flight	Turbine with tilted blades	Bragg reflection in single crystals	Bragg reflection in single crystals
Energy resolution	Given by extraction time from moderator = pulse width/flight time	10–15%	About 3%	About 2%
Beam geometry	Unchanged	Limited by the window	Limited by the crystal size	Limited by setup
Detector system	Triggered CCD, time dependent	Integrating imaging system	Integrating imaging system	Integrating imaging system
Collimation properties	Full performance	Reduced FOV	Given by crystal geometry	Given by the setup
Limitations	Frame overlaps, avoidable by choppers or low pulse frequencies	Background at higher energies	Homogeneity across beam	Homogeneity across beam

**Table 3**

Options for energy selection in neutron imaging.

## The wavelength resolution

- Remember (for same instrument): Higher resolution  $\leftrightarrow$  lower flux
- Lower resolution  $\leftrightarrow$  higher flux : *typically scales with each other*

Option	TOF at pulsed source	• Steady state source		
		Velocity selector	see next chapter Double crystal	Slit method
Principle	Time-of-flight	Turbine with tilted blades	Bragg reflection in single crystals	Bragg reflection in single crystals
Energy resolution	~0.2%-3% (short pulse) ~0.5%-10% (long pulse)	10-15%	About 3%	About 2%
Beam geometry	Unchanged	Limited by the window	Limited by the crystal size	Limited by setup
Detector system	Triggered CCD, time dependent	Integrating imaging system	Integrating imaging system	Integrating imaging system
Collimation properties	Full performance	Reduced FOV	Given by crystal geometry	Given by the setup
Limitations	Frame overlaps, avoidable by choppers or low pulse frequencies	Background at higher energies	Homogeneity across beam	Homogeneity across beam

**Table 3**

Options for energy selection in neutron imaging.

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- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Instrumentation: Neutron Transport

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- Instrumentation: Neutron Detectors

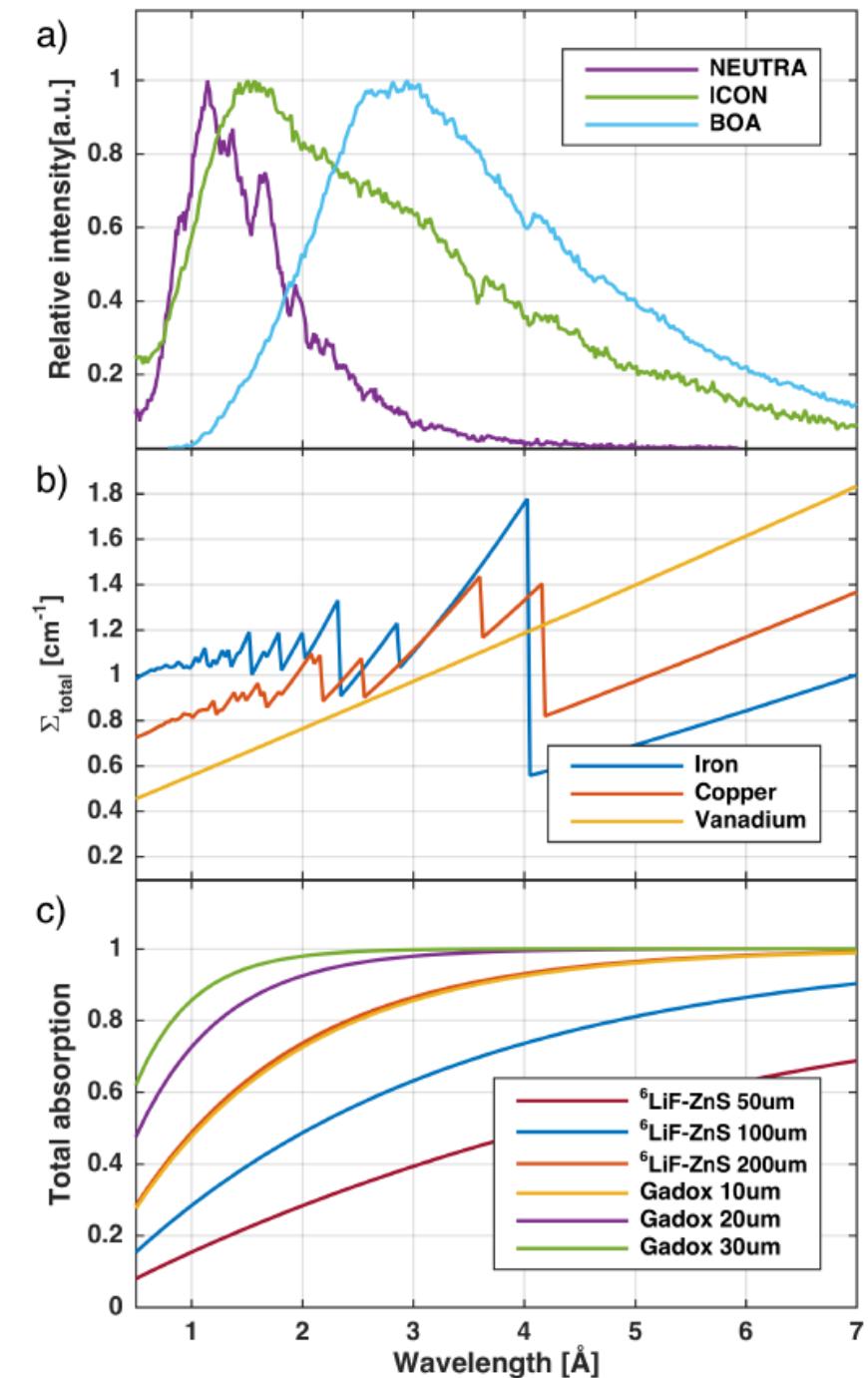
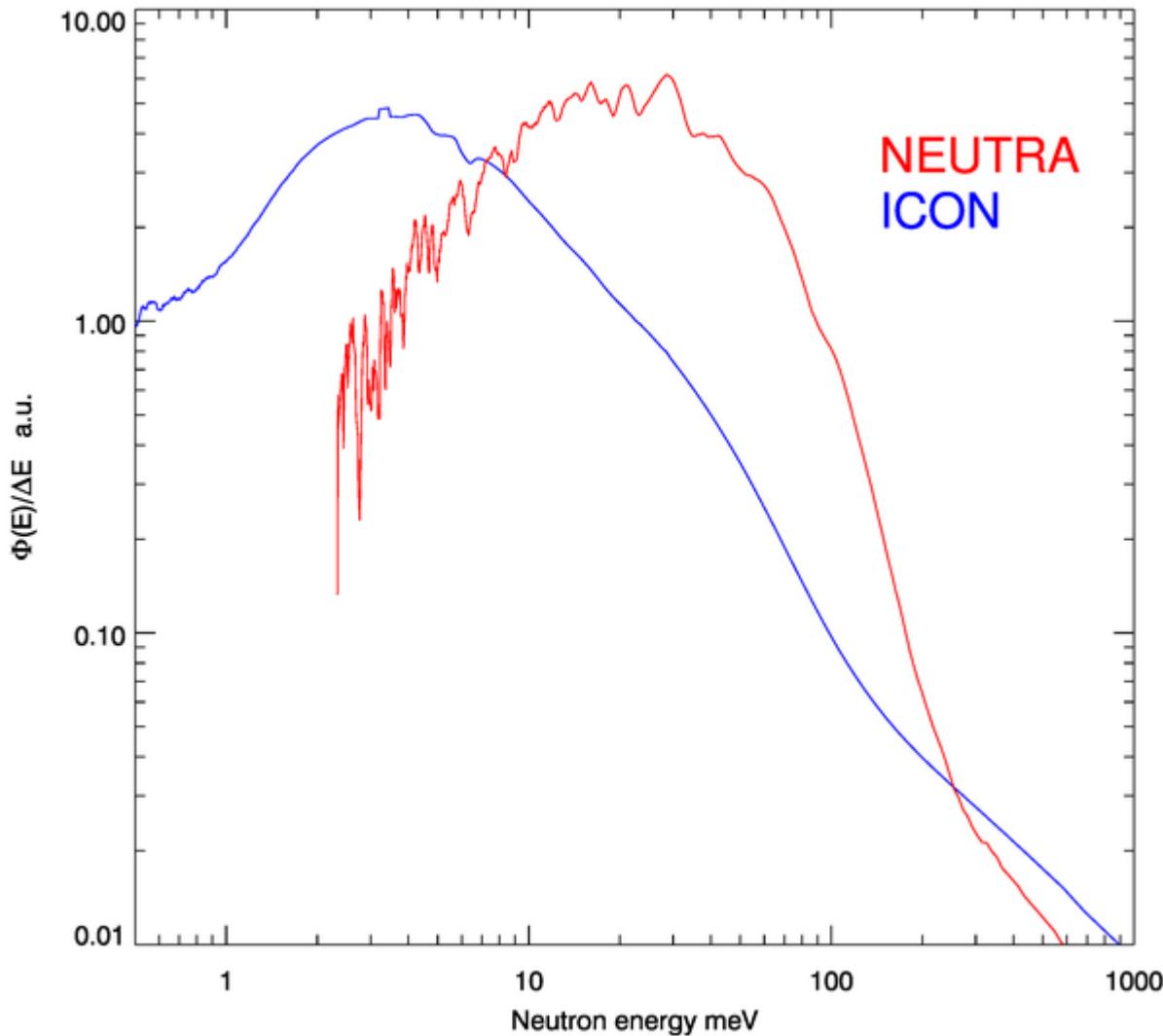
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- Some example Instruments

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# Neutron Sources

## Moderators



# Neutron Sources

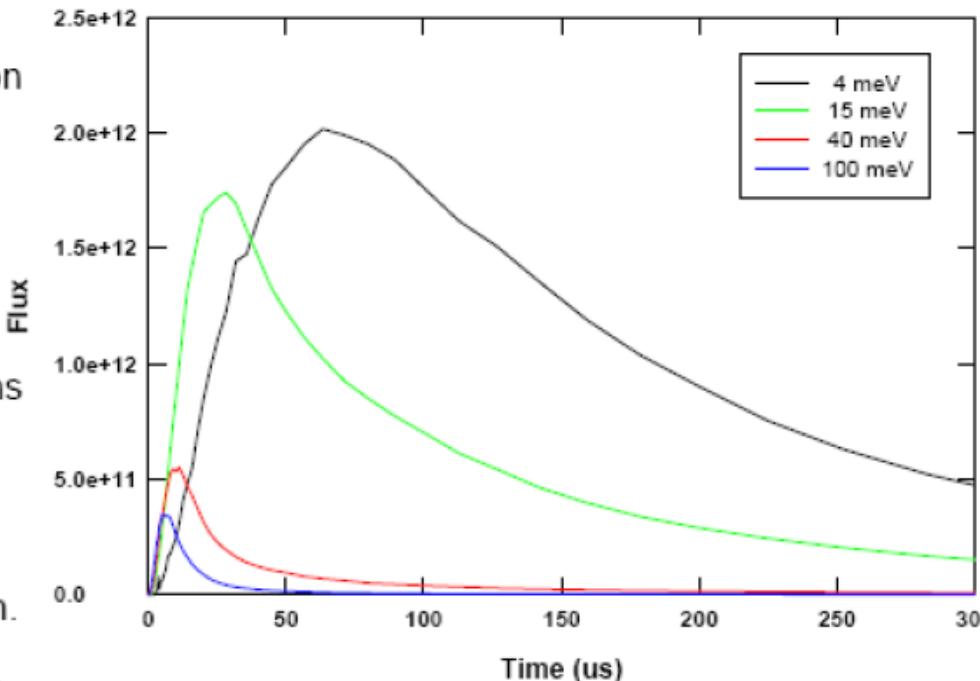
## Spallation Sources: Moderators



- At short pulsed spallation source, the pulse width depends strongly on the moderator and wavelength.

### Slowing down time or $T_0(\lambda)$ or $T_0(E)$

- Neutrons emerging from moderators have a distribution of energies = a Maxwellian + a  $1/E$  (epithermal) tail.
- But different neutron energies (wavelengths) emerge from the moderator with different time distributions (see example on right).
- Need to calibrate a  $T_0(E)$  function for each moderator and use this in data reduction.
- Now the neutrons are emerging out of the monolith and into the beamlines for the neutron scattering instruments.....



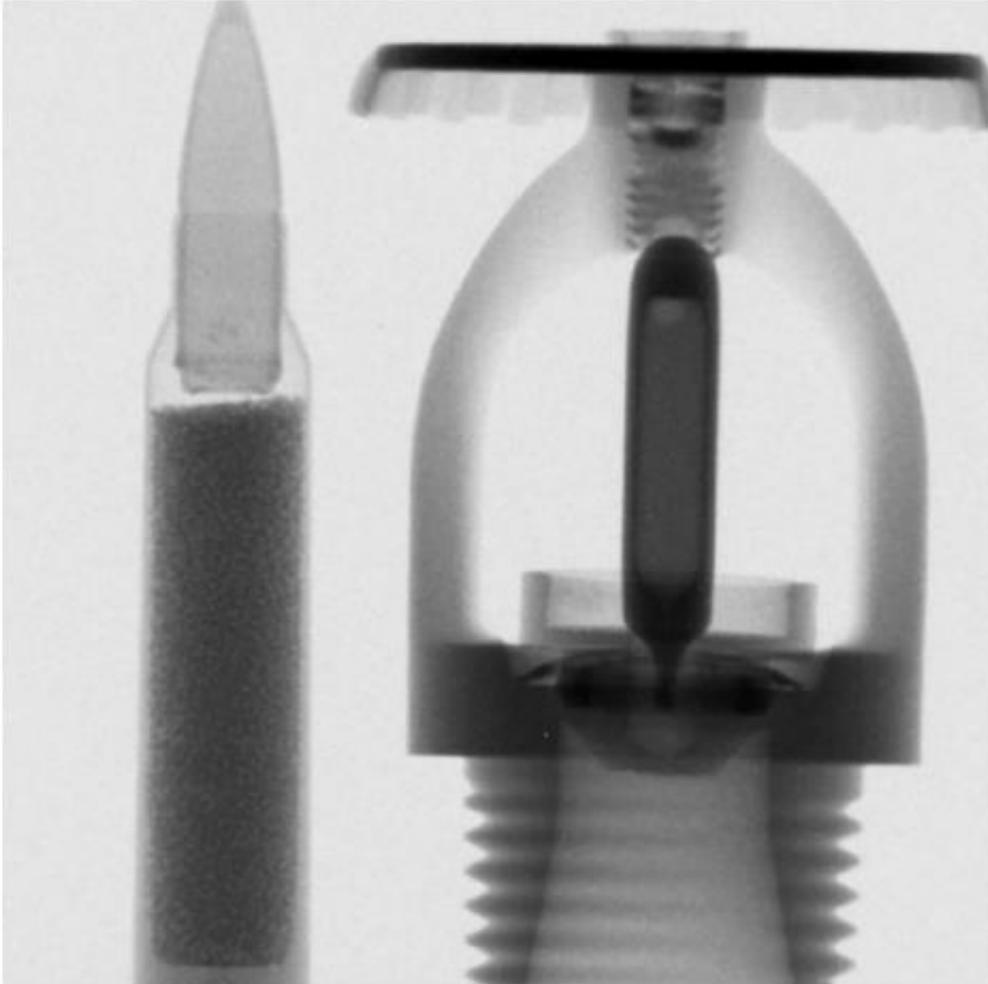
Example: MCNPX results for coupled cryogenic  $H_2$  moderator on SNS target station 1

# Neutron Sources

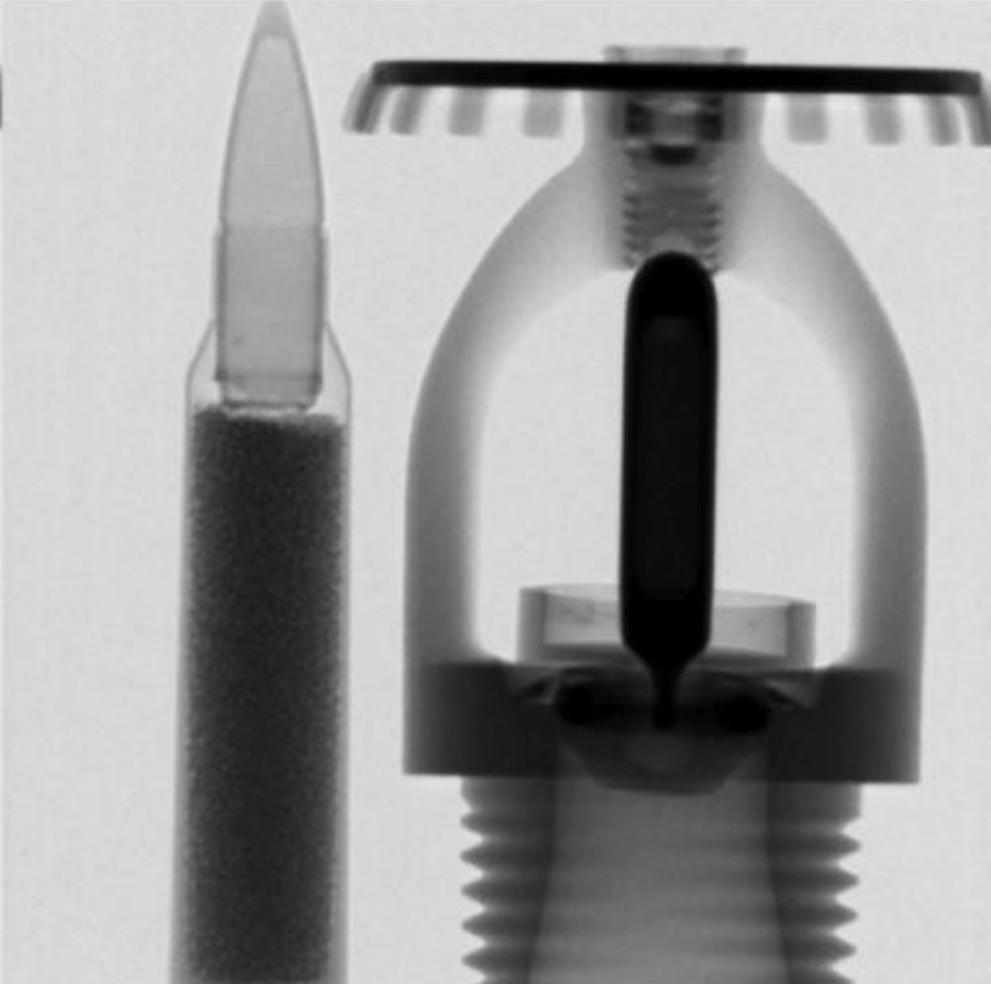
## Cold vs Thermal



Thermal neutrons



Cold neutrons



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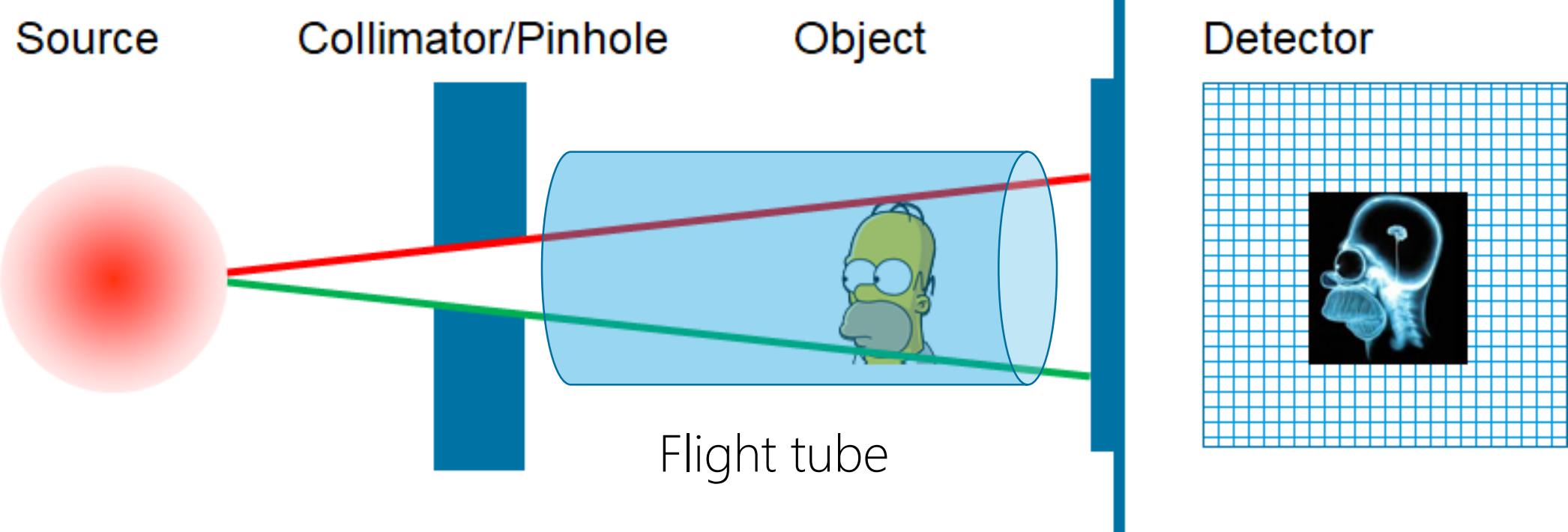
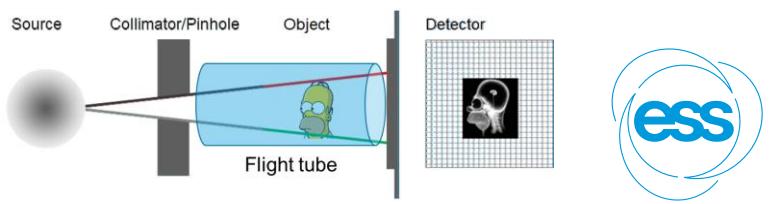
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- Some example Instruments

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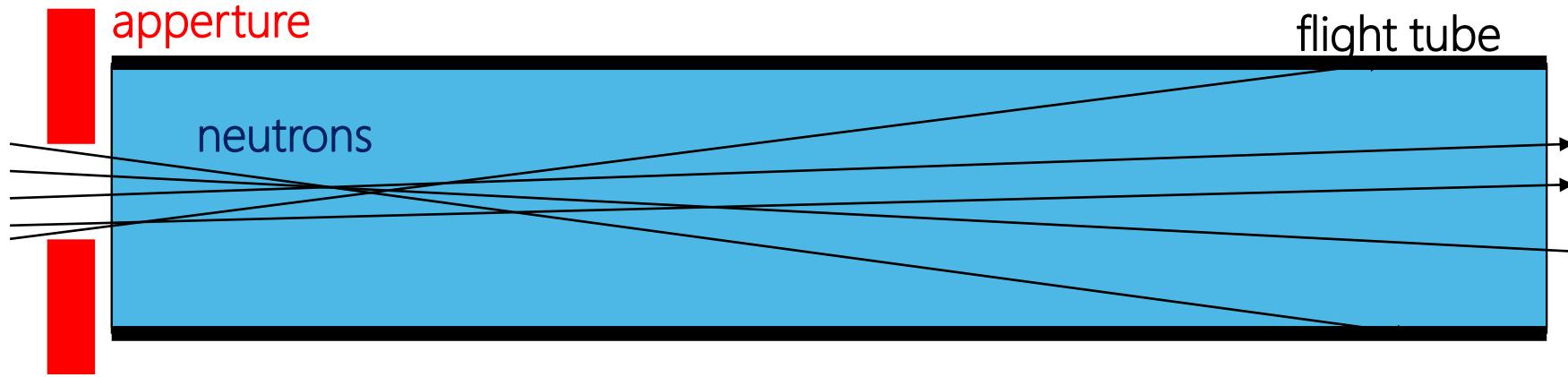
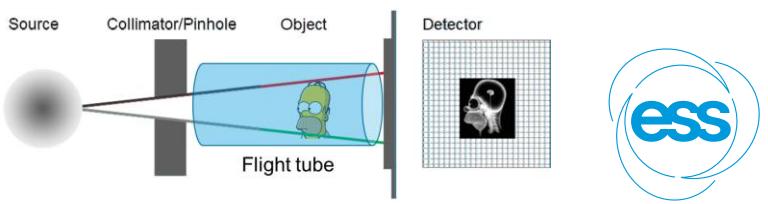
# Instrumentation Neutron Transport

## Flight tube



# Instrumentation Neutron Transport

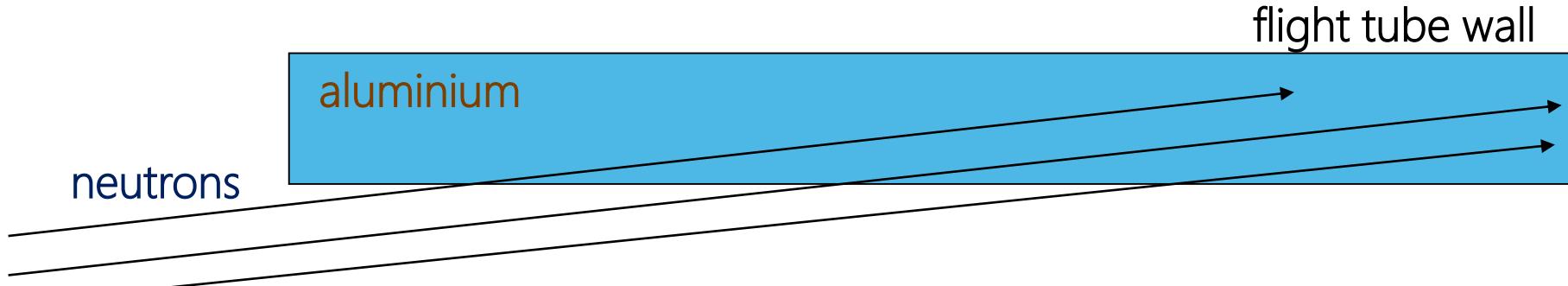
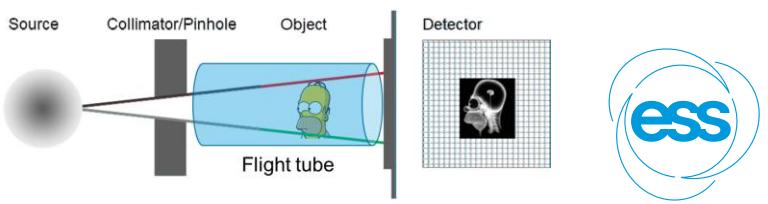
## Flight tube



- A neutron beam suffers several % loss in air – and activates N, O and Ar in the air.
- The beam must thus be encased in a flight tube which is either evacuated or filled with He.
- Aluminium is the material of choice for tube and windows – high transparency and short activation time (2.5 mins half-life).

# Instrumentation Neutron Transport

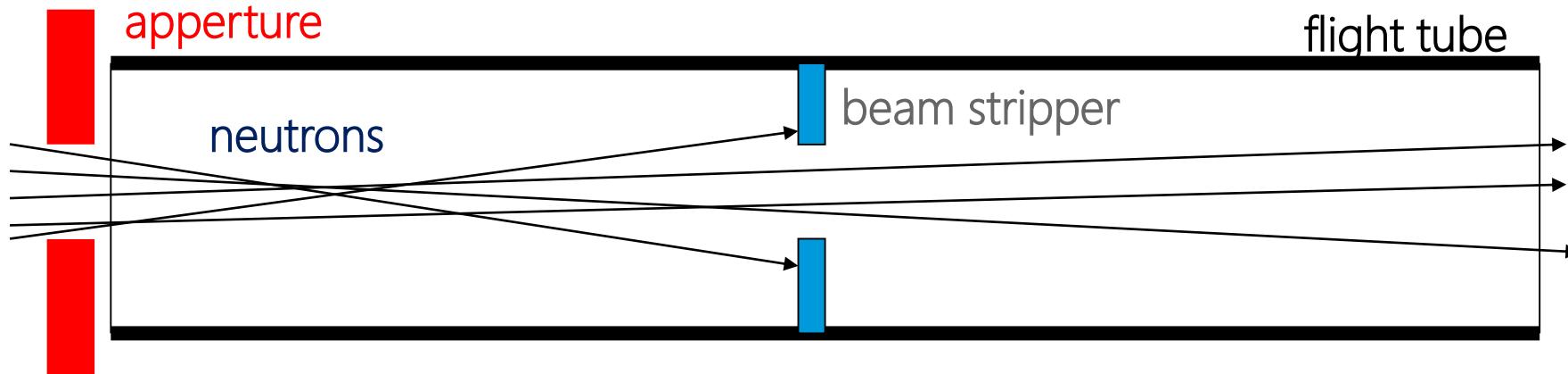
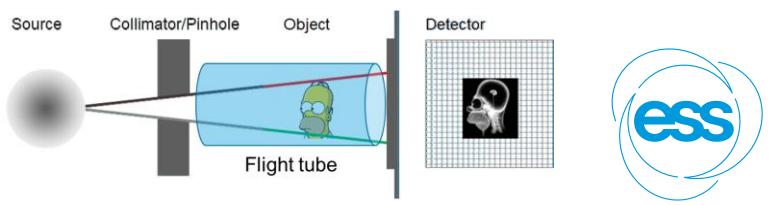
## Flight tube



- **BUT even though the absorption probability in aluminium is low, absorption creates a hard 8 MeV gamma.**
- **IF the beam runs into the tube wall tangentially, it sees a meter of aluminium, is fully absorbed – and generates so much hard gamma radiation that a meter of heavy concrete will not be sufficient!**

# Instrumentation Neutron Transport

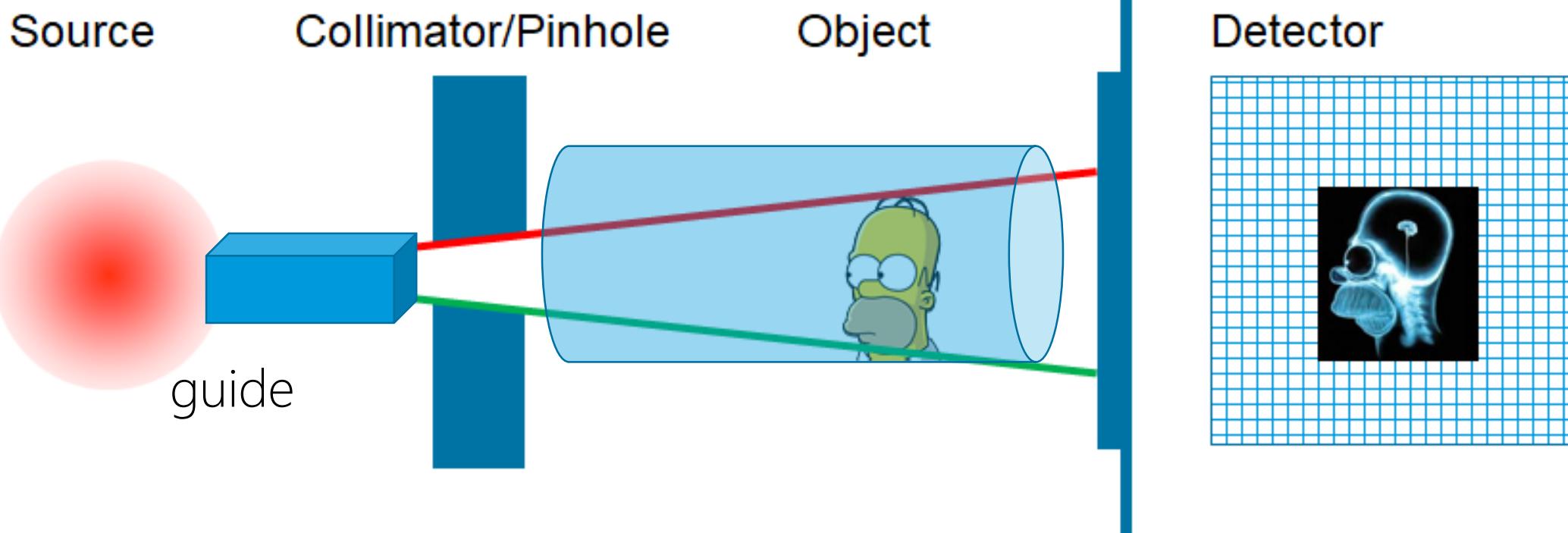
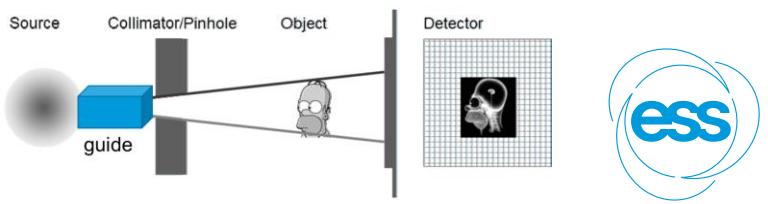
## Flight tube



- This can be remedied by introducing beam strippers of borated PE inside the flight tube – which produces comparatively low gamma energies of only 487 keV.

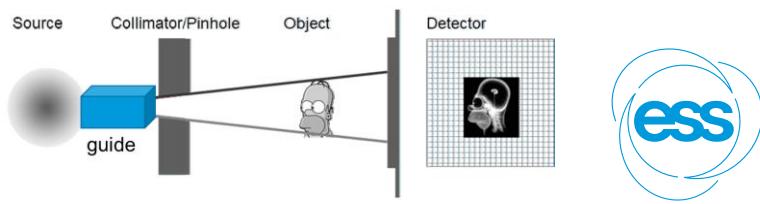
# Instrumentation Neutron Transport

## Neutron guide

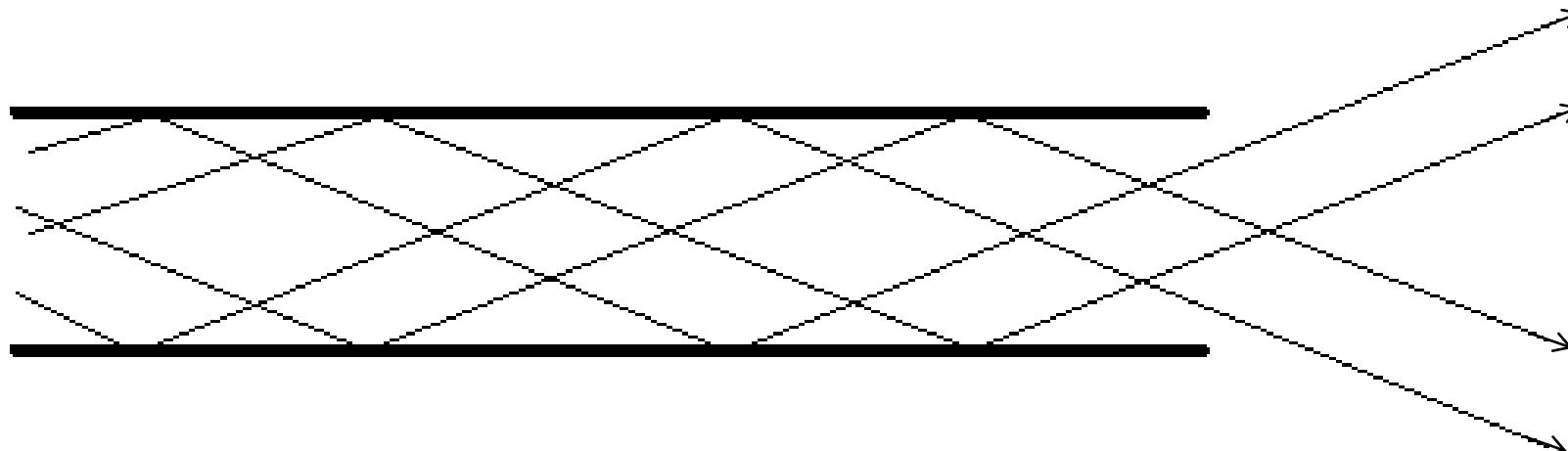


# Instrumentation Neutron Transport

## Neutron guide



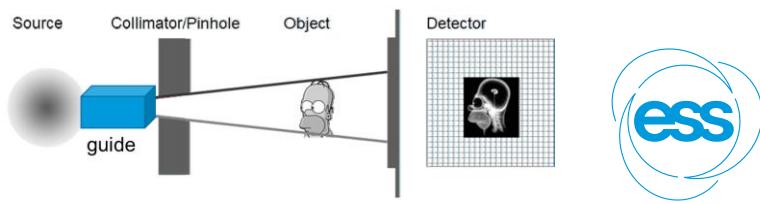
- If radiography is performed at the end of a neutron guide, the divergence of the beam is given by the critical angle of reflection  $\gamma_c$  of the neutron guide.
- The divergence is constant within the cross section of a straight neutron guide, it acts like a divergent area source.



Beam geometry at a neutron guide

# Instrumentation Neutron Transport

## Neutron guide



**Slow neutrons can be totally reflected from surfaces up to a critical angle of:**

$$\gamma_c = \sqrt{2(1-n)} = \lambda \sqrt{\frac{Na}{\pi}} \approx 10^{-3} \dots 10^{-2}$$

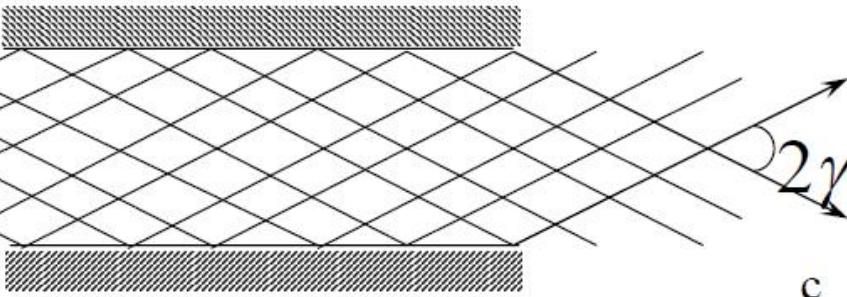
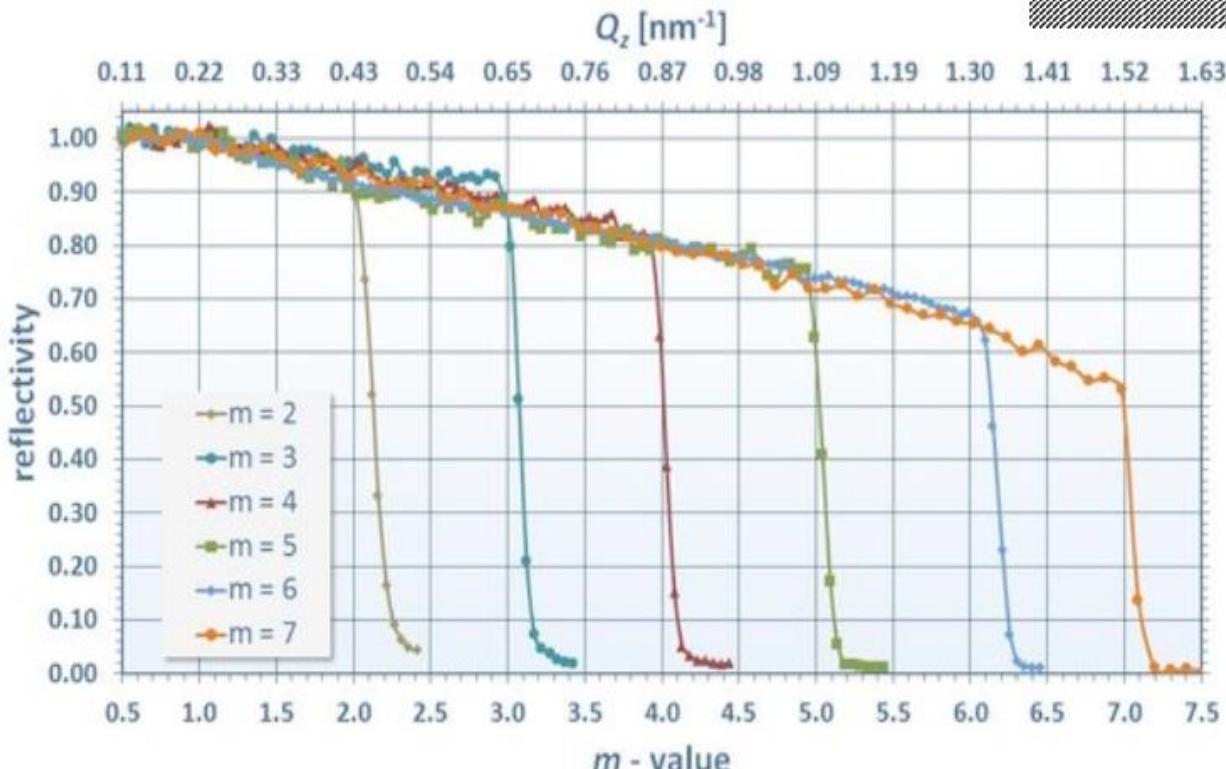
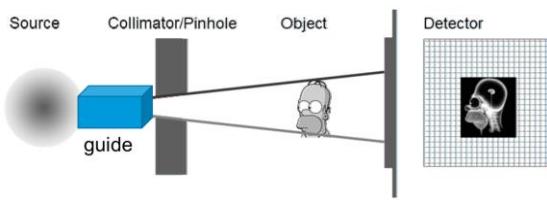
$N$  is the atomic density of the wall material,  $a$  the coherent scattering length, and  $\lambda$  the neutron wavelength .

**For a guide coated with natural nickel, we get**  
 $\gamma_c = 1.73 \cdot 10^{-3} \text{ rad /}\text{\AA}$ , or  $0.1^\circ / \text{\AA}$  .

**For a supermirror guide, the angle is multiplied by the parameter  $m$  of the supermirror.**

# Instrumentation Neutron Transport

## Neutron guide

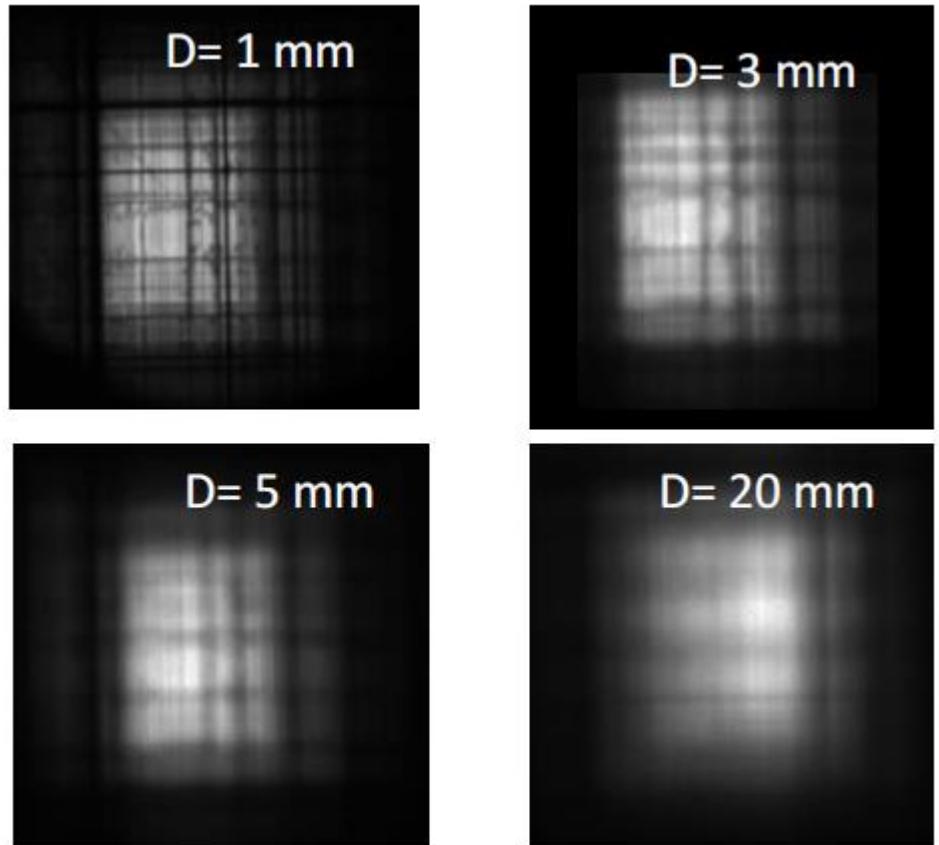
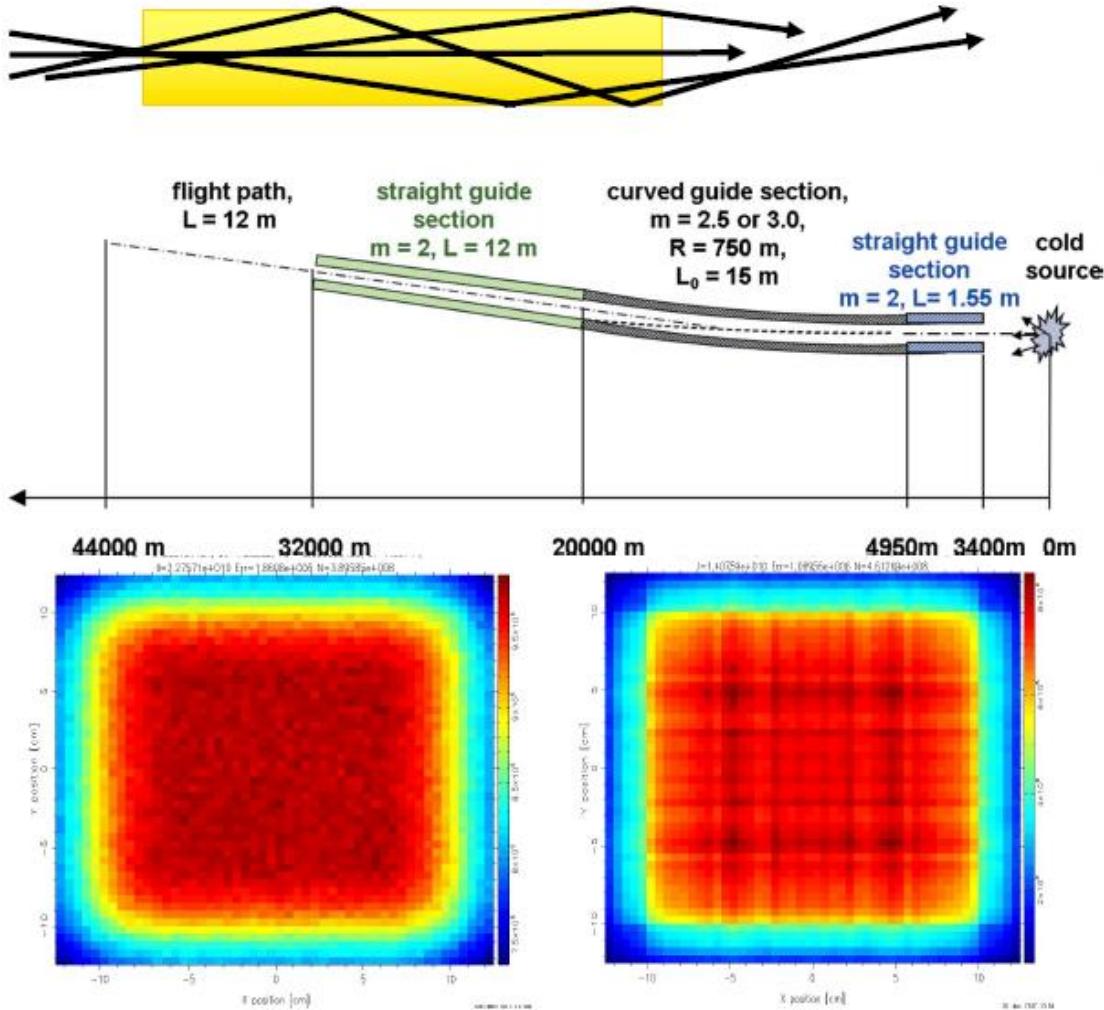
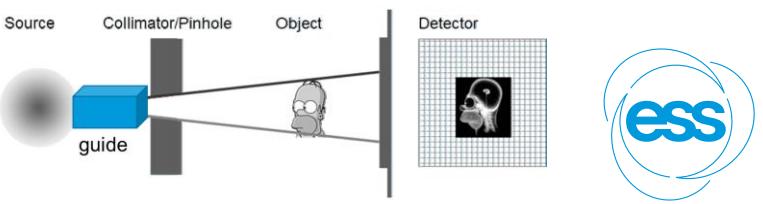


beam divergence depends on wavelength, and we need to calculate an "effective"  $L/D$ -ratio which determines the quality of a projection.

$$L/D = 1/\tan(2\gamma_c(\lambda)).$$

# Instrumentation Neutron Transport

## Neutron guide



# Neutron imaging beamlines

- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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- Instrumentation: Neutron Detectors

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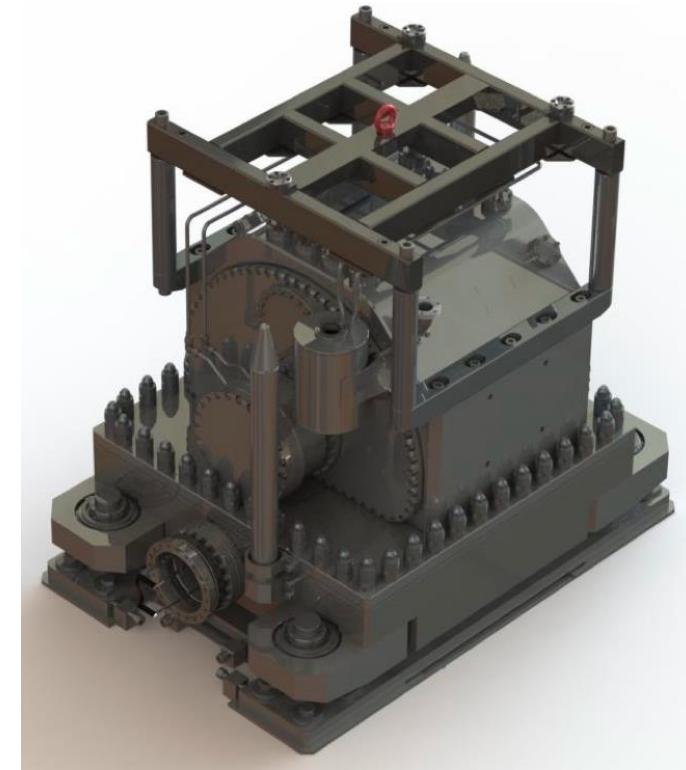
- Some example Instruments

---

# Beam conditioning

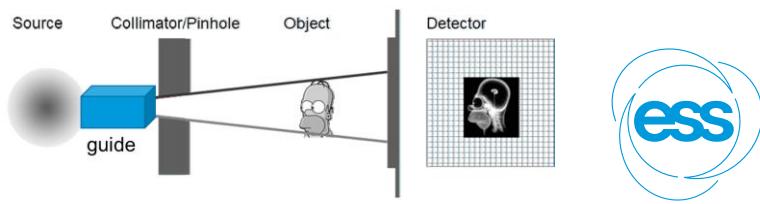
## T0 chopper and curved guides

- When the proton beam strikes the target (time T0) a burst of  $\sim 1\text{GeV}$  neutrons and a flash of gamma rays are produced. Some neutrons are moderated but some emerge into the beamline at time T0. Have to get rid of the fast neutrons and gamma rays!
- Two methods -**T0 chopper** or **curved guide**
- T0 chopper –rotating plug of e.g. Inconel (200 $\rightarrow$ 300mm) that blocks the beam at time T0.

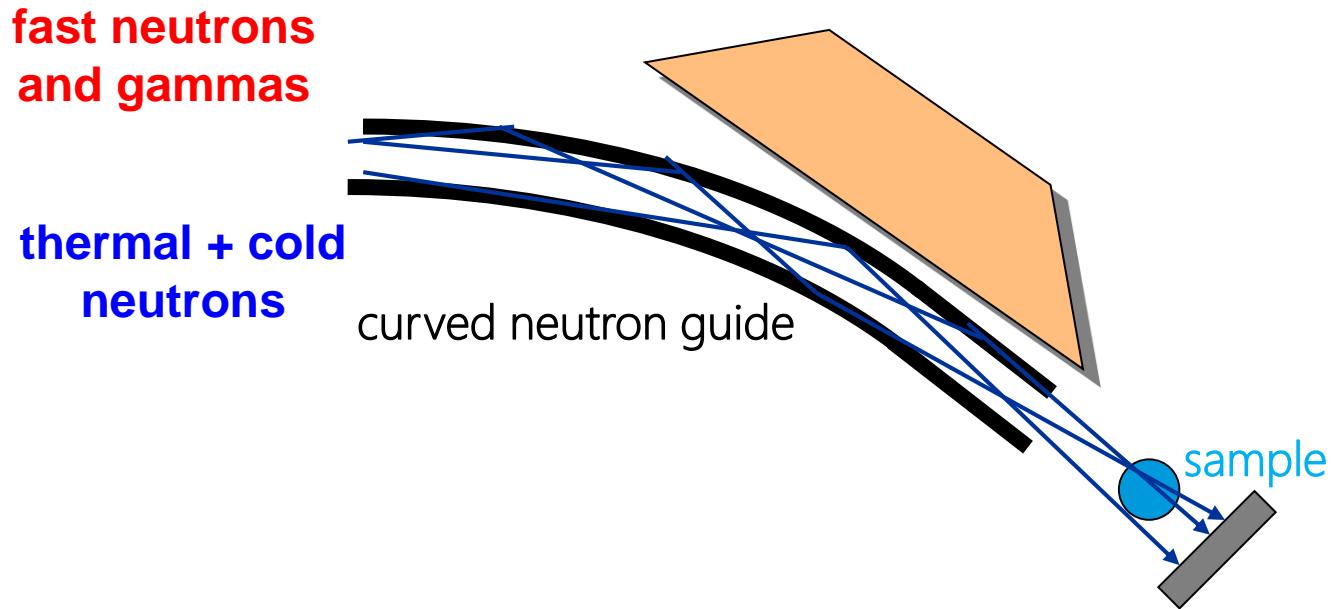


# Instrumentation Neutron Transport

## T0 chopper and curved guides

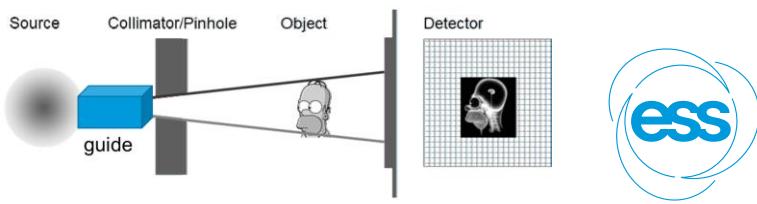


### Principle setup with single neutron guide for imaging



# Instrumentation Neutron Transport

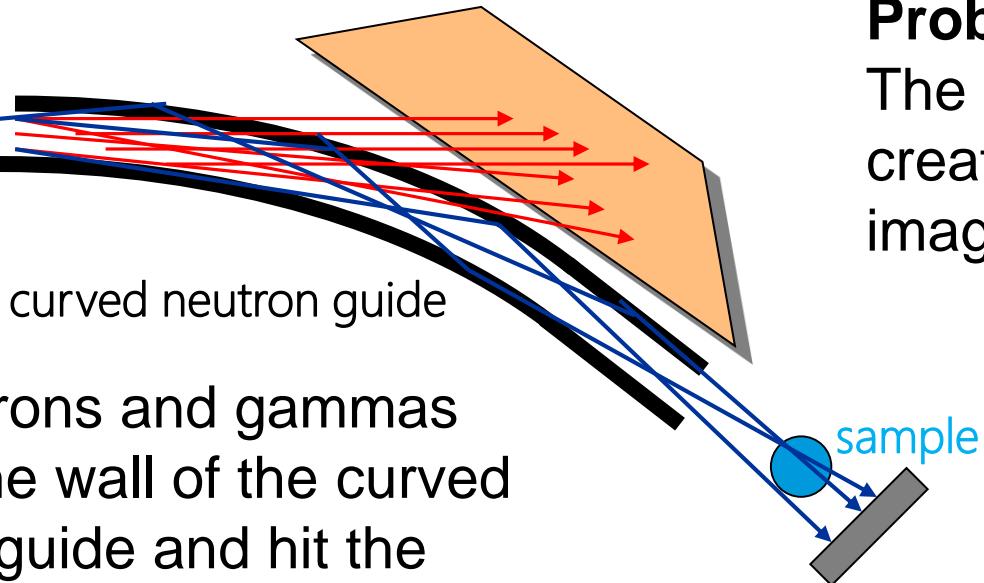
## T0 chopper and curved guides



### Principle setup with single neutron guide for imaging

fast neutrons  
and gammas

thermal + cold  
neutrons



Fast neutrons and gammas  
penetrate the wall of the curved  
neutron guide and hit the  
shielding outside.

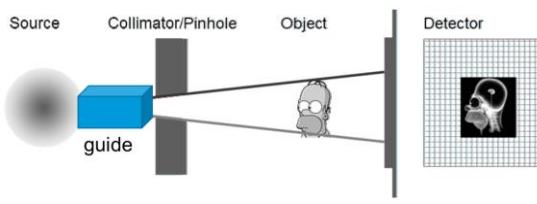
#### Problem:

The multiple reflections in the guide  
create a divergent beam and unsharp  
images.

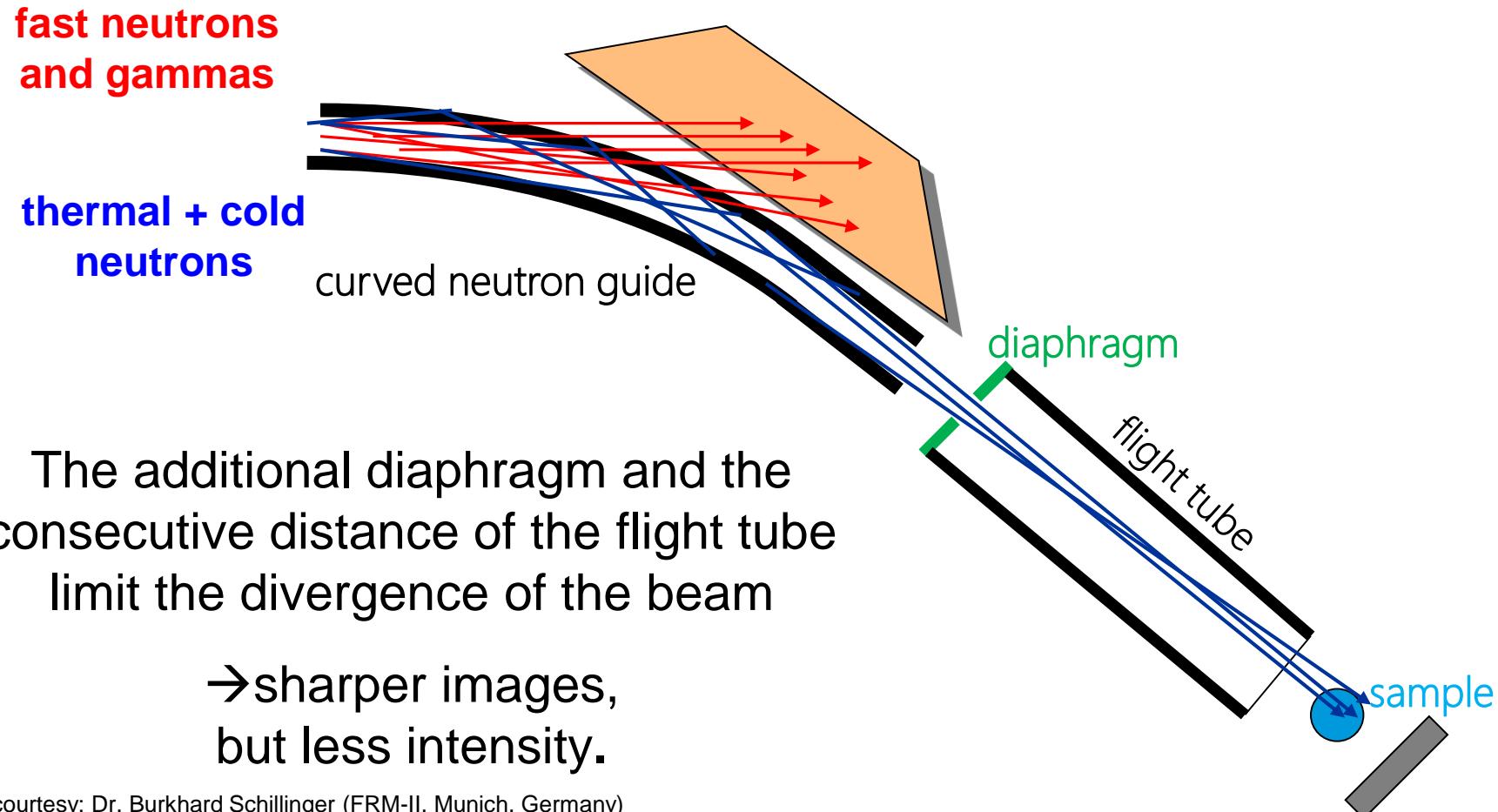
Only thermal + cold neutrons are reflected in the  
neutron guide and guided to sample and detector.

# Instrumentation Neutron Transport

## T0 chopper and curved guides



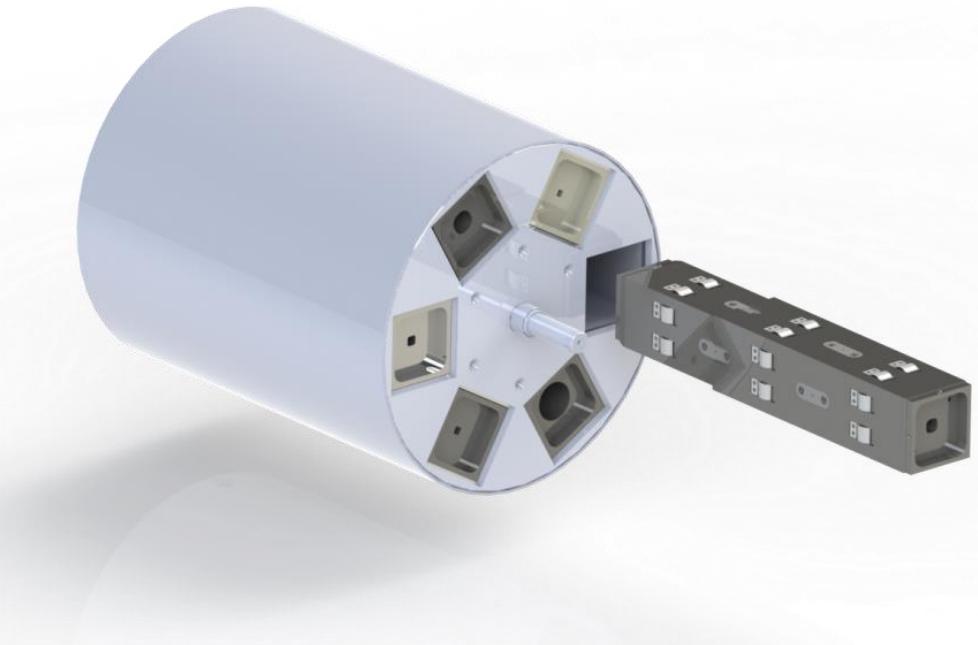
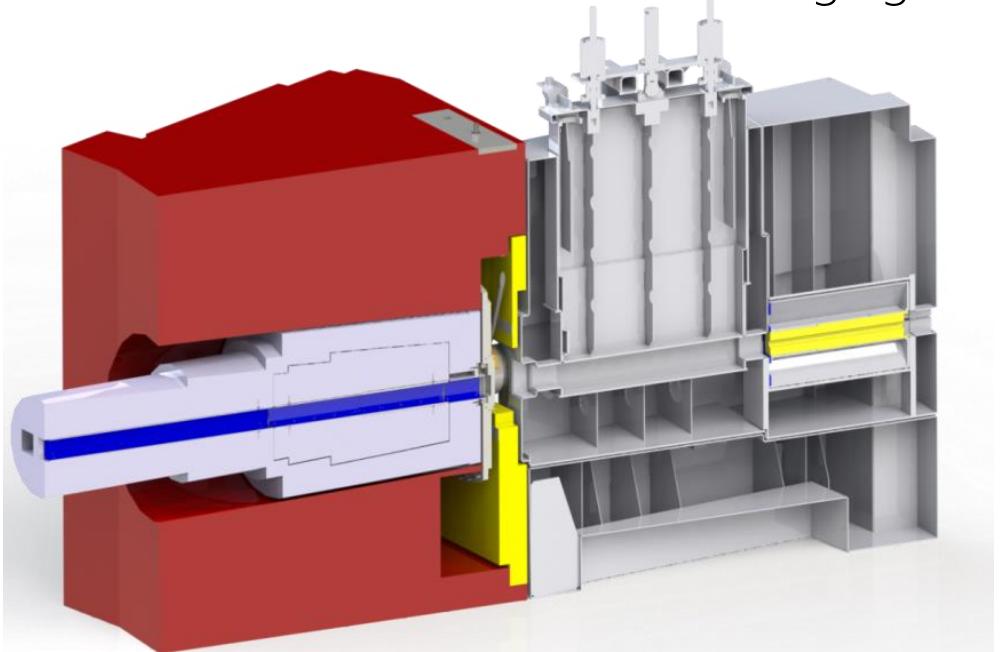
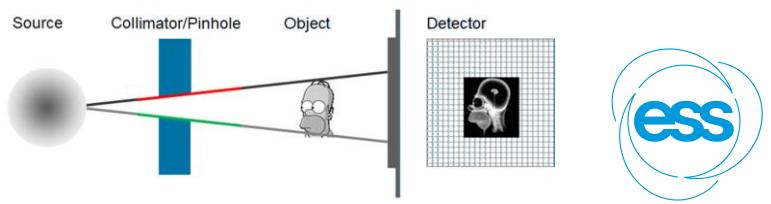
### Principle setup with single neutron guide for imaging



# Beam conditioning

## Collimators

Neutron imaging facility ANTARES@FRM-II



### Collimator drum with 6 different collimators

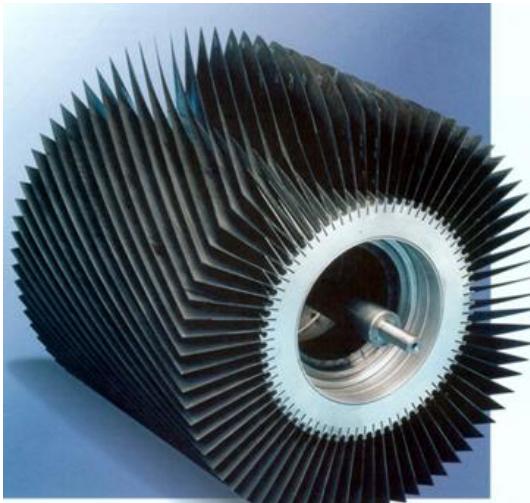
- Pinholes: 2mm ... 70mm
- L/D = 200 ... 7100
- Flux:  $10^8$  n/cm<sup>2</sup>s @ L/D = 400
- Machined from stack of borated steel plates
- Length: 800mm

# Beam conditioning

## Wavelength selection: Steady state

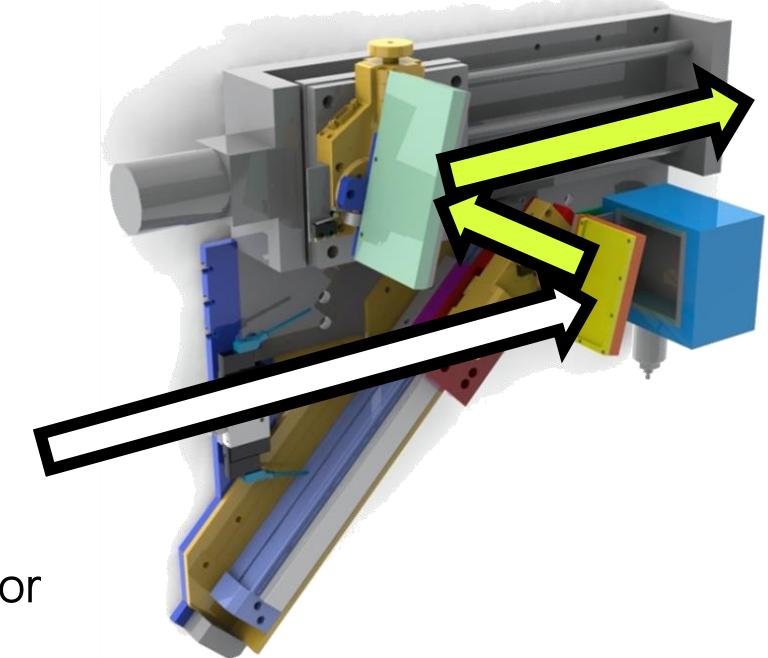


### Monochromatization



#### Neutron Velocity Selector

- 144 lamellae
- $\lambda_{\min} = 2.95\text{\AA}$
- $\Delta\lambda/\lambda = 10\%$
- Peak Transmission > 80%
- FOV  $\sim 20 \times 20 \text{ cm}$



#### Double Crystal Monochromator

Pyrolytic graphite (002) crystals

- Mosaicity  $0.7^\circ$
- $\Delta\lambda/\lambda = 1\% \dots 3\%$
- Wavelength band:  $2.7 \dots 6.5\text{\AA}$

# Beam conditioning

## Wavelength selection: ToF

- A generic pulsed source instrument

Velocity  $v$

of the neutrons:

$1 \text{ \AA} \Rightarrow \approx 2000 \text{ m/s}$

$5 \text{ \AA} \Rightarrow \approx 800 \text{ m/s}$

$10 \text{ \AA} \Rightarrow \approx 400 \text{ m/s}$

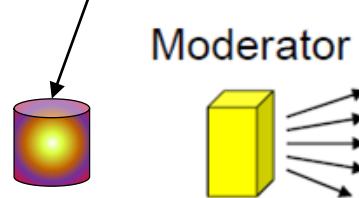
■ At 2 m distance:

$1 \text{ \AA} \Rightarrow \approx 1 \text{ ms}$

$5 \text{ \AA} \Rightarrow \approx 2.5 \text{ ms}$

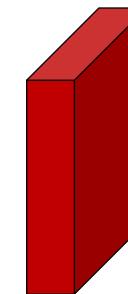
$10 \text{ \AA} \Rightarrow \approx 5 \text{ ms}$

Neutron Source:  
Spallation Target



Neutron Guide

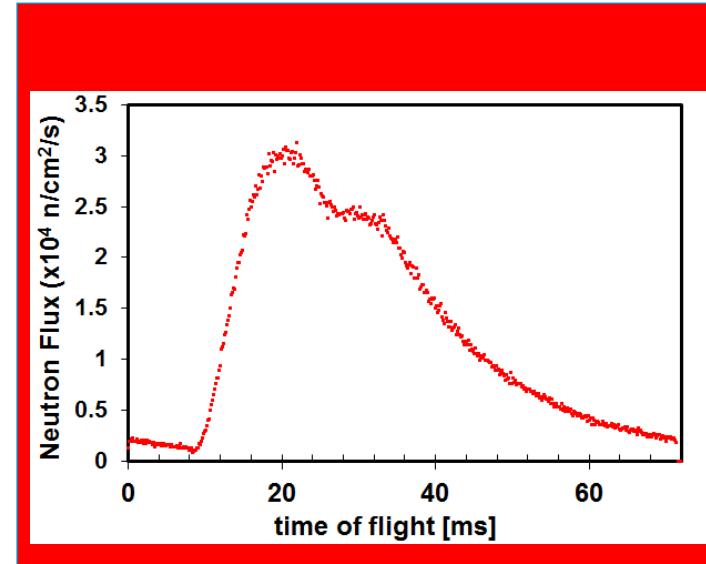
Detector



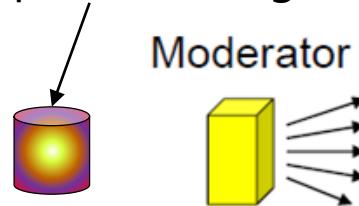
# Beam conditioning

## Wavelength selection: ToF

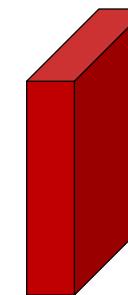
- A generic pulsed source instrument



Neutron Source:  
Spallation Target



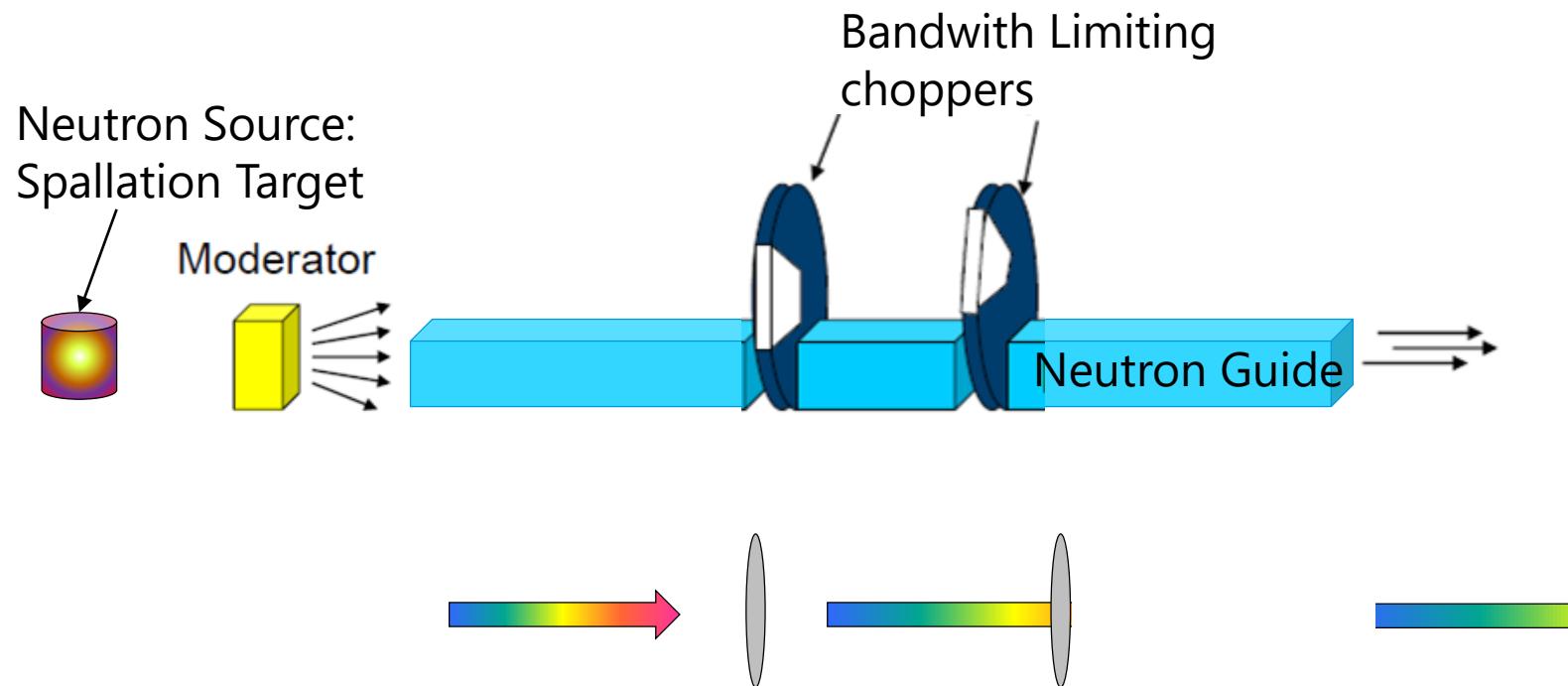
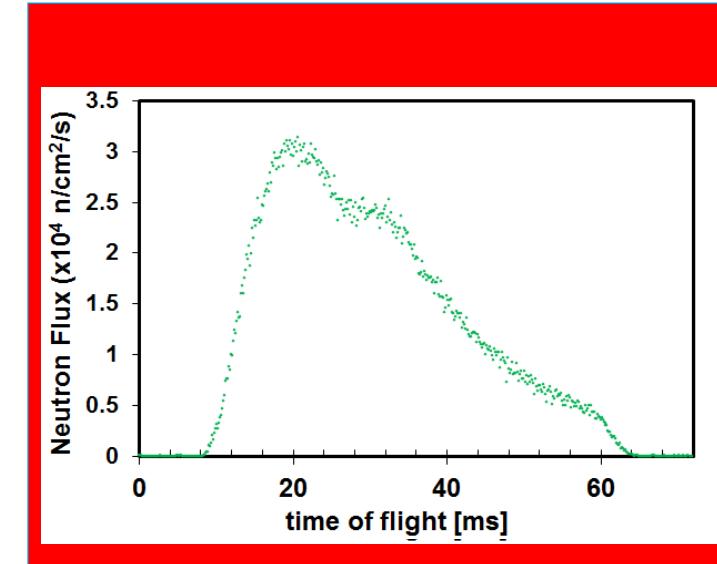
Detector



# Beam conditioning

## Wavelength selection: ToF

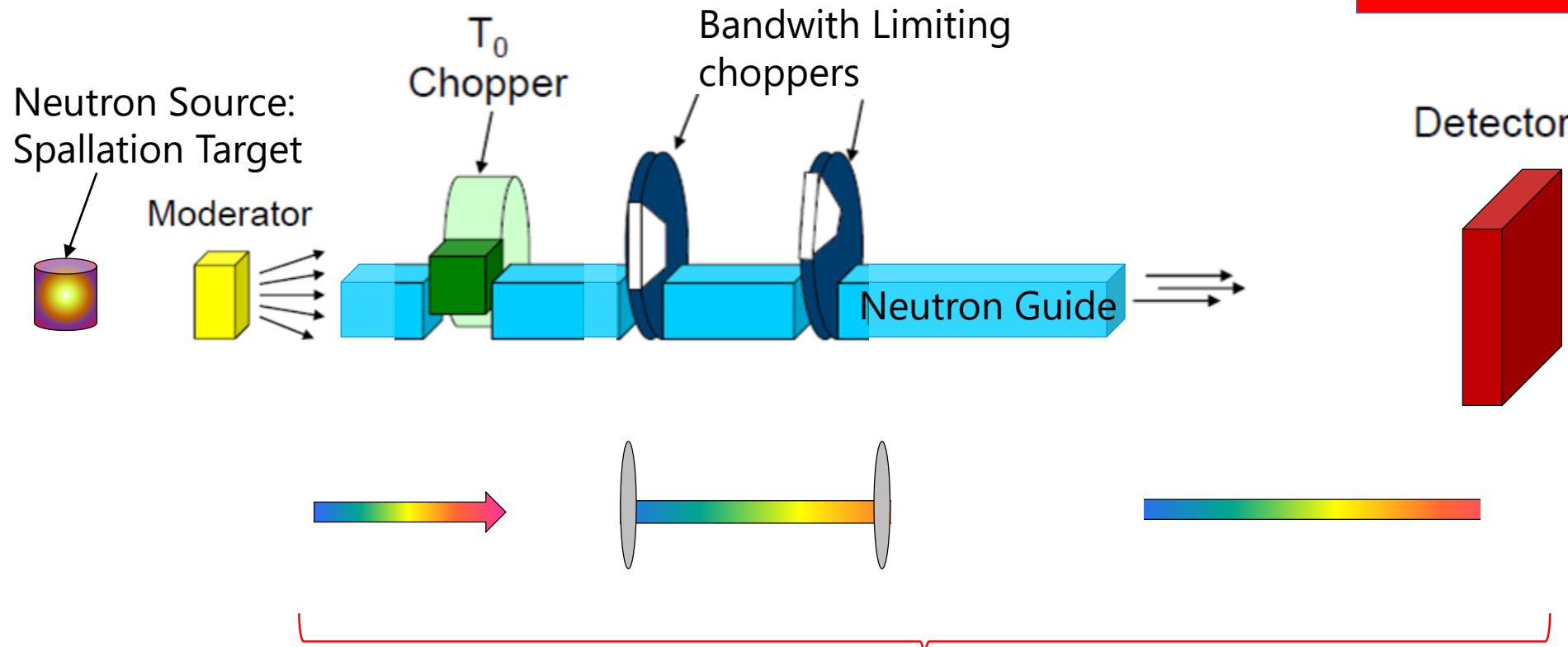
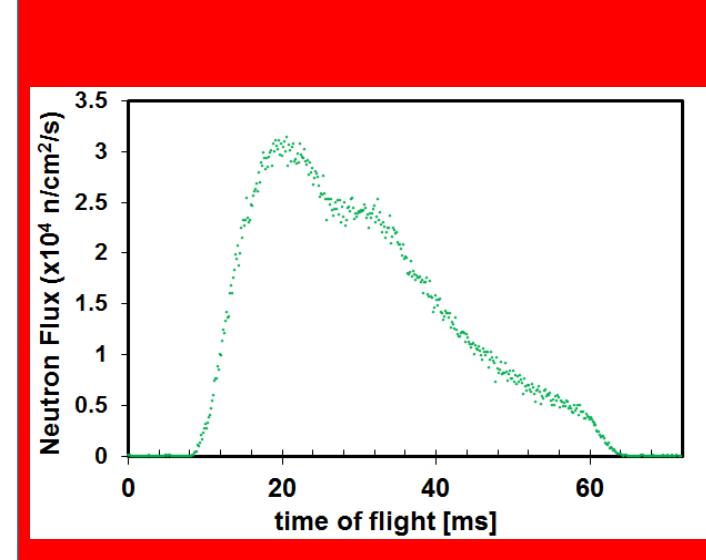
- A generic pulsed source instrument
- Introducing choppers



# Beam conditioning

## Wavelength selection: ToF

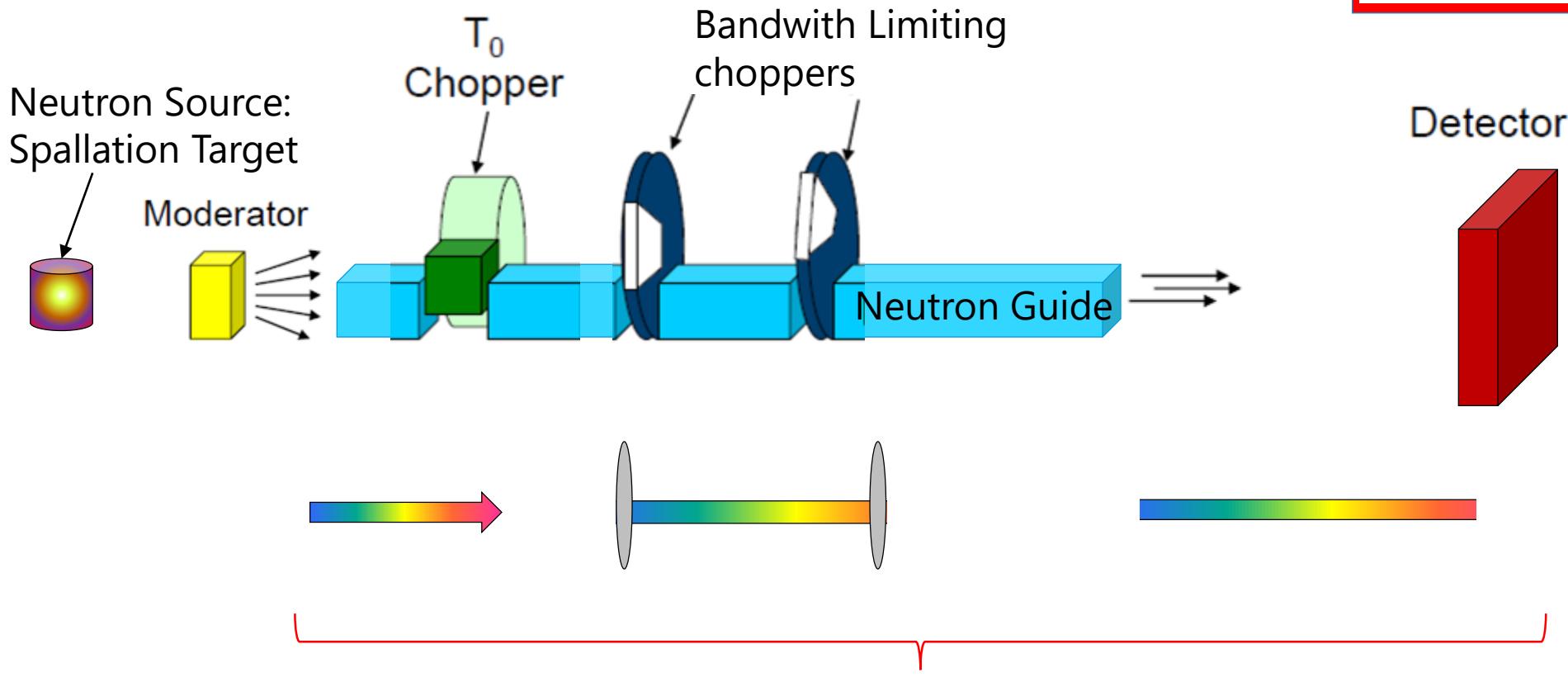
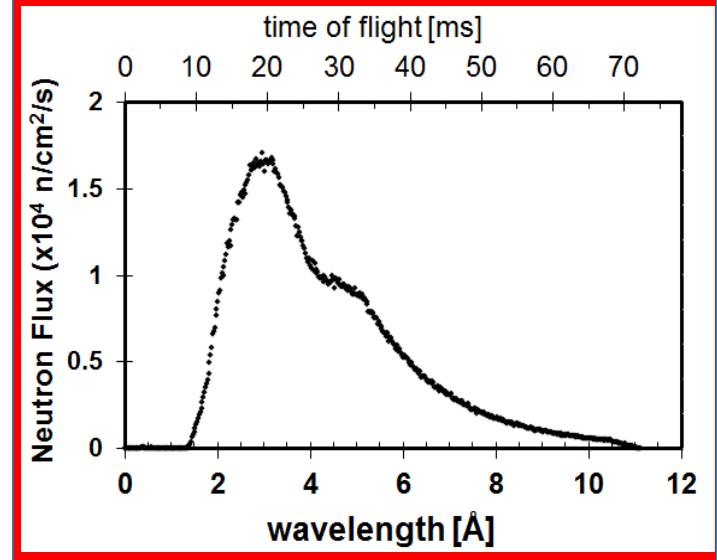
- A generic pulsed source instrument
- Introducing choppers



# Beam conditioning

## Wavelength selection: ToF

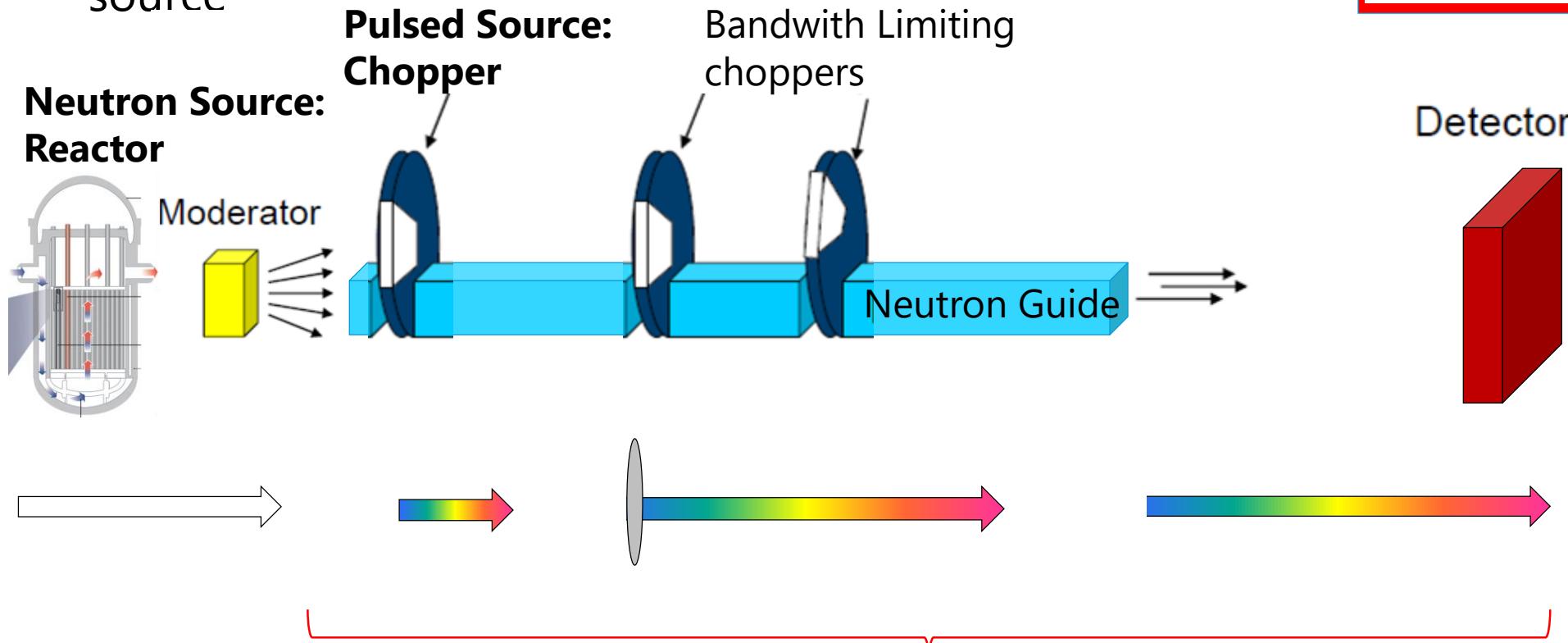
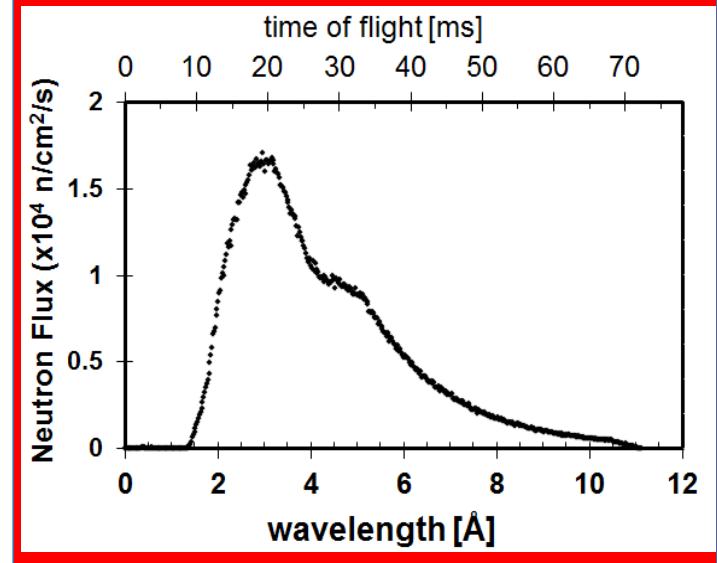
- A generic pulsed source instrument
- Introducing choppers



# Beam conditioning

## Wavelength selection: ToF

- A generic pulsed source instrument
- Introducing choppers
- Can also be implemented at a steady state source



Everything needs to be synchronized to the source

# Beam conditioning

## Wavelength selection



Lectures tomorrow!

13:00

→ 14:00

Energy selective Imaging 1 (steady state sources)

Speaker: Nikolay Kardjilov (Helmholtz Berlin)

Coffee Break

14:00

→ 14:15

Energy selective Imaging 2 (ToF)

Speaker: Robin Woracek (ESS)

Coffee Break

14:15

→ 15:45

15:45

→ 16:00

# Neutron imaging beamlines



- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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- Instrumentation: Neutron Detectors

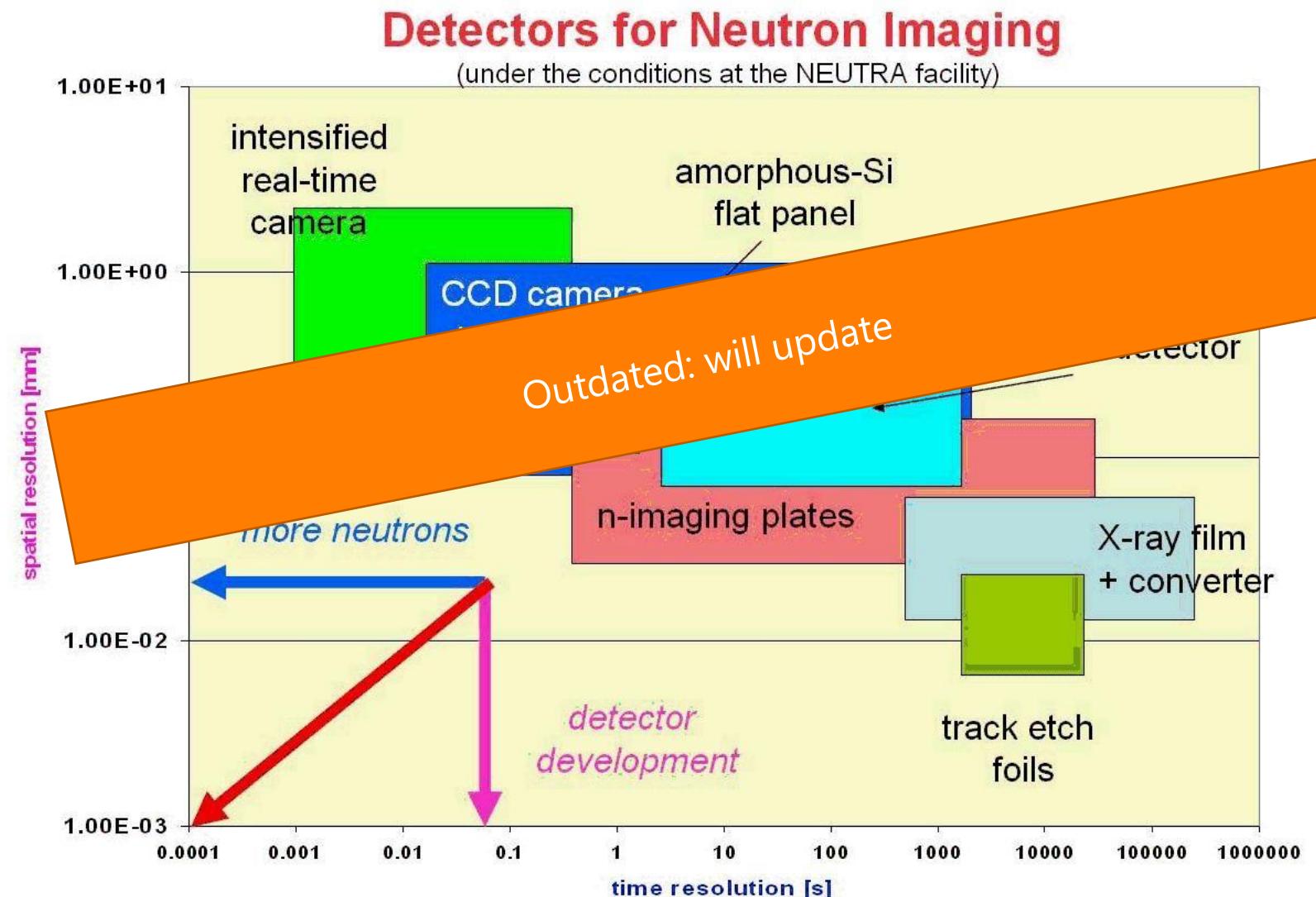
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- Some example Instruments

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# Detectors

## Overview



# Detectors

## Imaging plate



Imaging Plates contain Gd as neutron absorber and BaFBr:Eu<sup>2+</sup> as the agent which provides the photoluminescence.

An imaging plate scanner is extracting the latent image information as digitized data file from the plates by de-excitation caused by a laser signal.

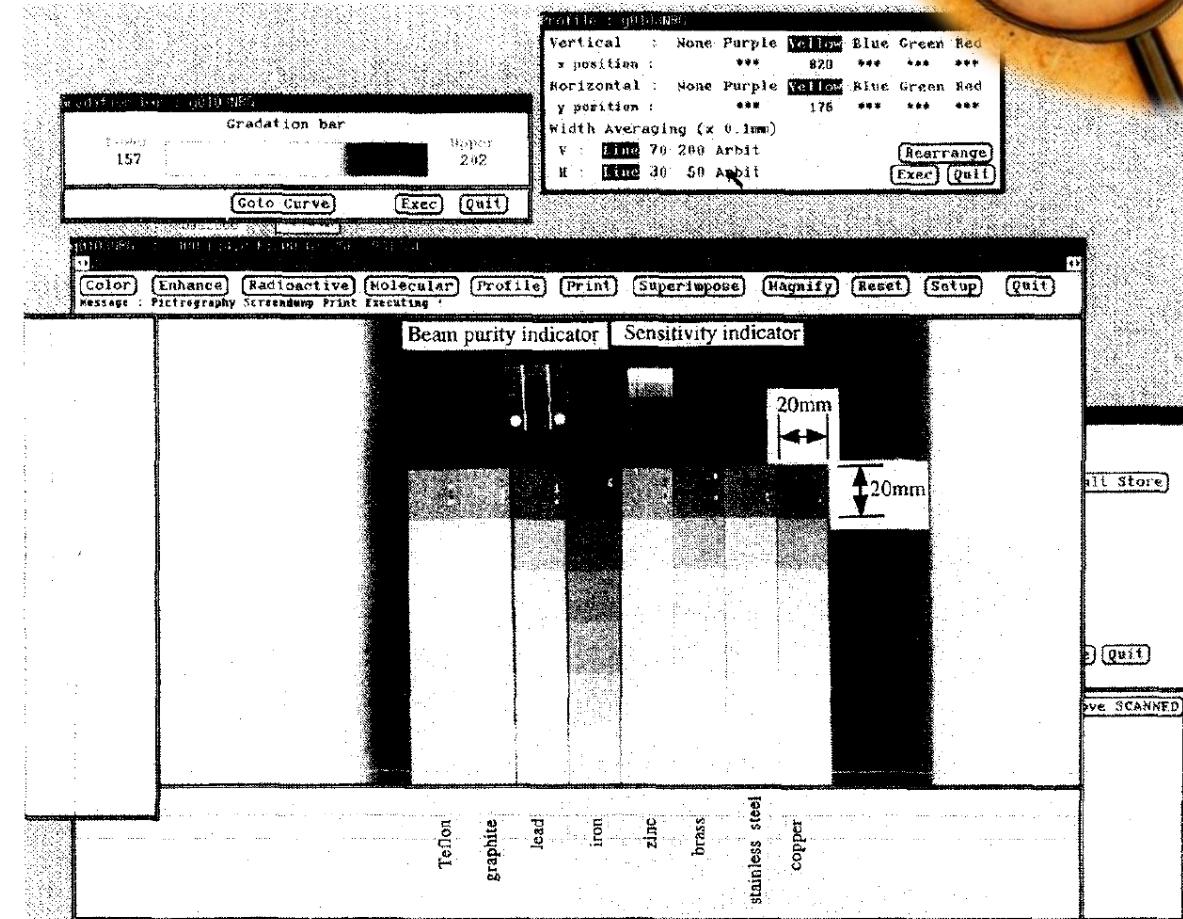
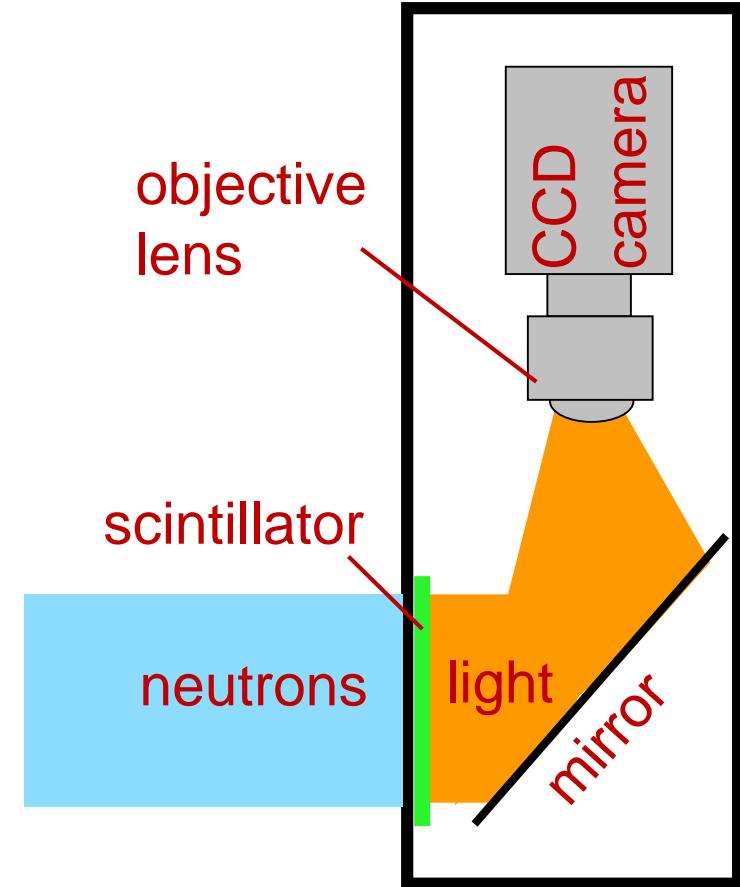
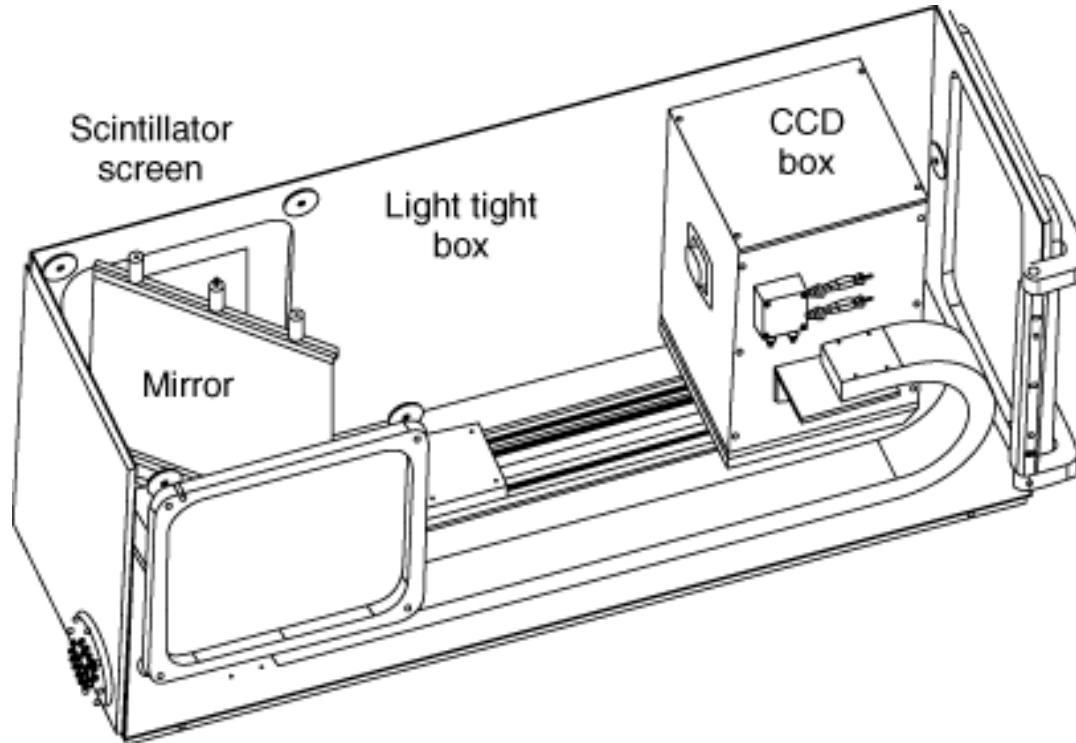


Fig. 4. The neutron radiography images of several standard samples.

# Detectors

## Camera-Scintillator detectors



# Detectors

ToF detectors for imaging

A quickly developing field

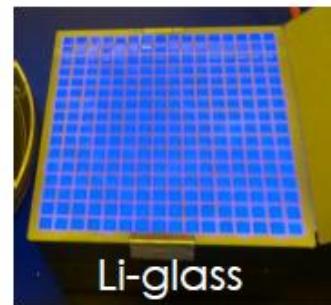


## Detectors at RADEN (JPARC)

### Counting type



- nGEM (boron)
- $\mu$ NID ( $^3\text{He}$ )
- Li-glass scintillator
- Anton's MCP also available



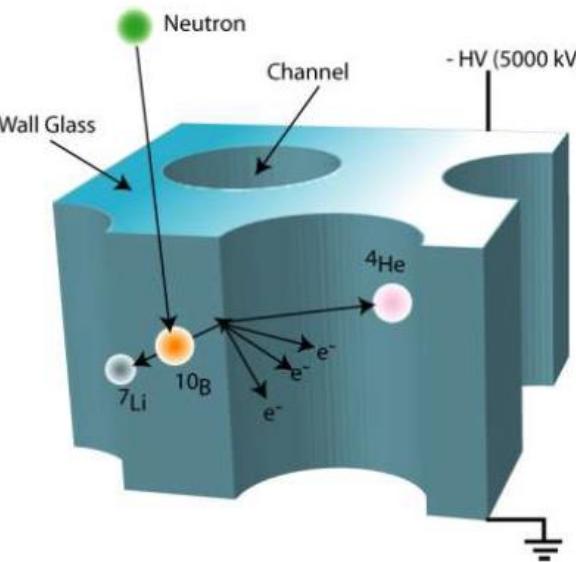
### Counting-type detectors at RADEN

Detector	Type	Performance	Primary imaging methods
$\mu$ NID	Micropattern, $^3\text{He}$ converter	<ul style="list-style-type: none"><li>• Area: 10 x 10 cm<sup>2</sup></li><li>• Spatial resolution: 0.2 mm</li><li>• Time resolution: 0.25 <math>\mu\text{s}</math></li><li>• Efficiency: 25% (thermal)</li><li>• Count rate: 100~300 kcps</li></ul>	<ul style="list-style-type: none"><li>• Resonance absorption</li><li>• Bragg-edge</li><li>• Magnetic imaging</li><li>• Phase-contrast imaging</li></ul>
nGEM	Micropattern, $^{10}\text{B}$ converter	<ul style="list-style-type: none"><li>• Area: 10 x 10 cm<sup>2</sup></li><li>• Spatial resolution: 1 mm</li><li>• Time resolution: 10 ns</li><li>• Efficiency: 10% (thermal)</li><li>• Count rate: 200~400 kcps</li></ul>	<ul style="list-style-type: none"><li>• Resonance absorption</li><li>• Bragg-edge</li></ul>
Li-glass	GS20 scintillator pixels with $^6\text{Li}$	<ul style="list-style-type: none"><li>• Area: 5 x 5 cm<sup>2</sup></li><li>• Spatial resolution: 3 mm</li><li>• Time resolution: &gt;40 ns</li><li>• Efficiency: 25% (thermal)</li><li>• Count rate: 6 Mcps</li></ul>	<ul style="list-style-type: none"><li>• Resonance absorption</li><li>• Bragg-edge</li></ul>

# Detectors

## ToF detectors for imaging

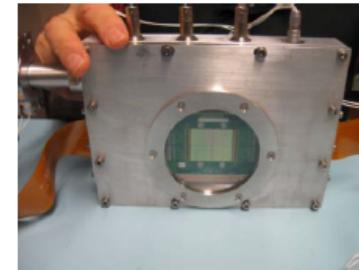
## A quickly developing field



- Similar principle of photo-multiplier tube
- $^{10}\text{B}$  or  $^{\text{nat}}\text{Gd}$  in wall glass absorbs neutron
- Reaction particles and high electric field create an electron avalanche



### Detector configuration and performance



Leads to gaps

- Detection of photons, ions, neutrons, alphas, high energy electrons, atoms.
- Up to  $\sim 25000$  simultaneous events can be detected.
- Active area  $28 \times 28 \text{ mm}^2$  (2x2 Timepix chips).
- Fast parallel readout (x32) allowing  $\sim 1200$  frames per second with  $\sim 320 \mu\text{s}$  readout time
- Event centroiding ( $\sim 12 \mu\text{m}$  resolution, at  $\sim 5 \times 10^6$  events/s) or  $55 \mu\text{m}$  resolution at  $> 5 \times 10^8$  events/s.
- Time resolution can be  $\sim 20 \text{ ns}$  at  $\sim 2.5 \times 10^7$  events/s rates with  $55 \mu\text{m}$  resolution.
- Timing within frames – TOF(energy) or dynamic processes can be studied. Wide energy range or most phases measured in one experiment.

High count rate

Small FoV

Best spatial resolution of any ToF detector

Better than needed for most applications

# Detectors



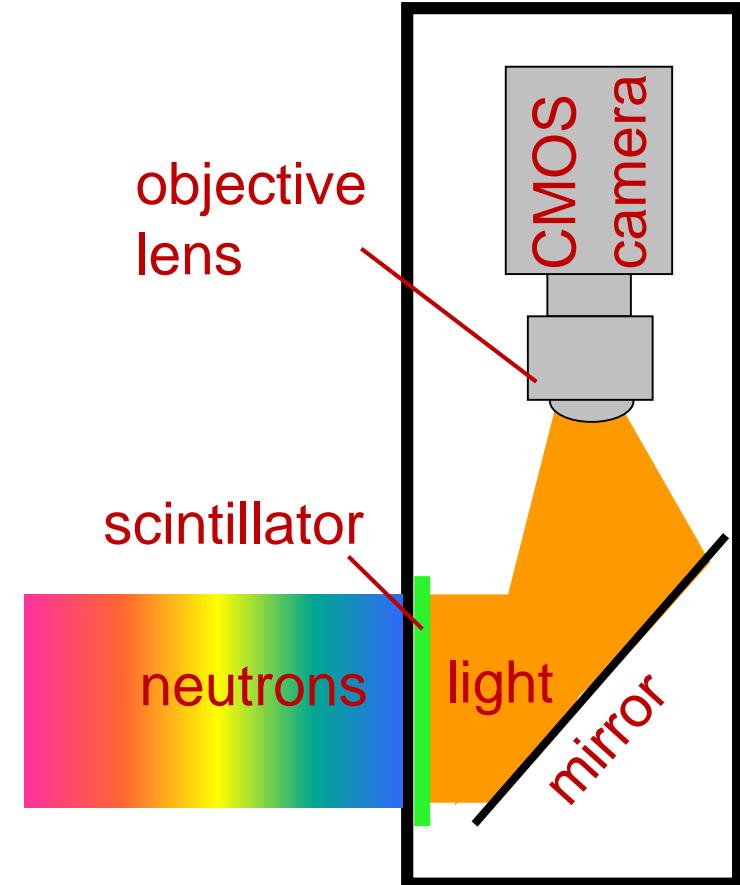
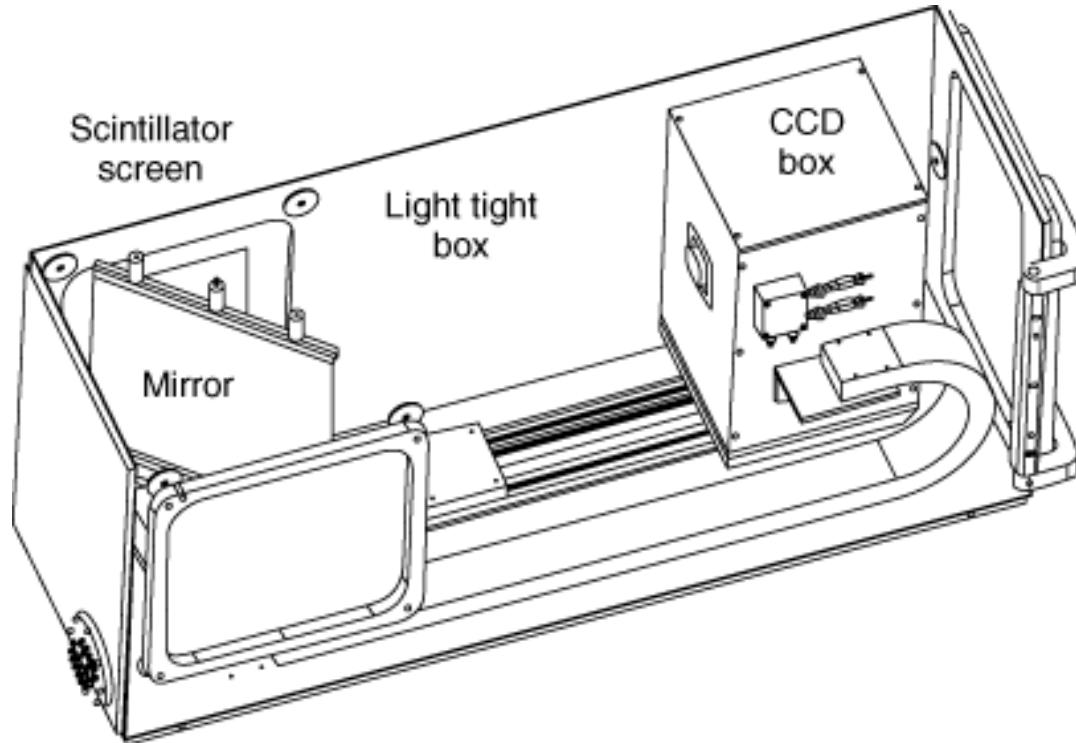
## Data rates: One example experiment at RADEN

512x512 pixels 16-bit images per time/wavelength bin. The time bin position and width can be freely chosen (to a certain extent) with a small text configuration file that has to be included in the data folder for reference purposes.

Step	Measurement	Raw data produced (GB)	exposure time (h)	average data rate (GB/h)	Resulting 'raw' data after detector 'correction' (GB)
1	Test Radiographs of a few samples (overnight run after initial setup)	22.0	14.5	1.5	65.9
2	In-situ Furnace test	5.2	1	5.2	15.6
3	Sample alignment	0.5	0.5	1.0	1.5
4	Measurement sample 1-3	33.0	17	1.9	99.0
5	Radiographs	20.0	8	2.5	60.0
6	Alignment	1.0	0.5	2.0	3.0
7	Tomography	63.0	24	2.6	189.0
8	Measurement sample 4-6	49.0	14.5	3.4	147.0
9	Calibration sample	0.5	0.5	1.0	1.5
	total	194.1	80.5	2.4	582.4

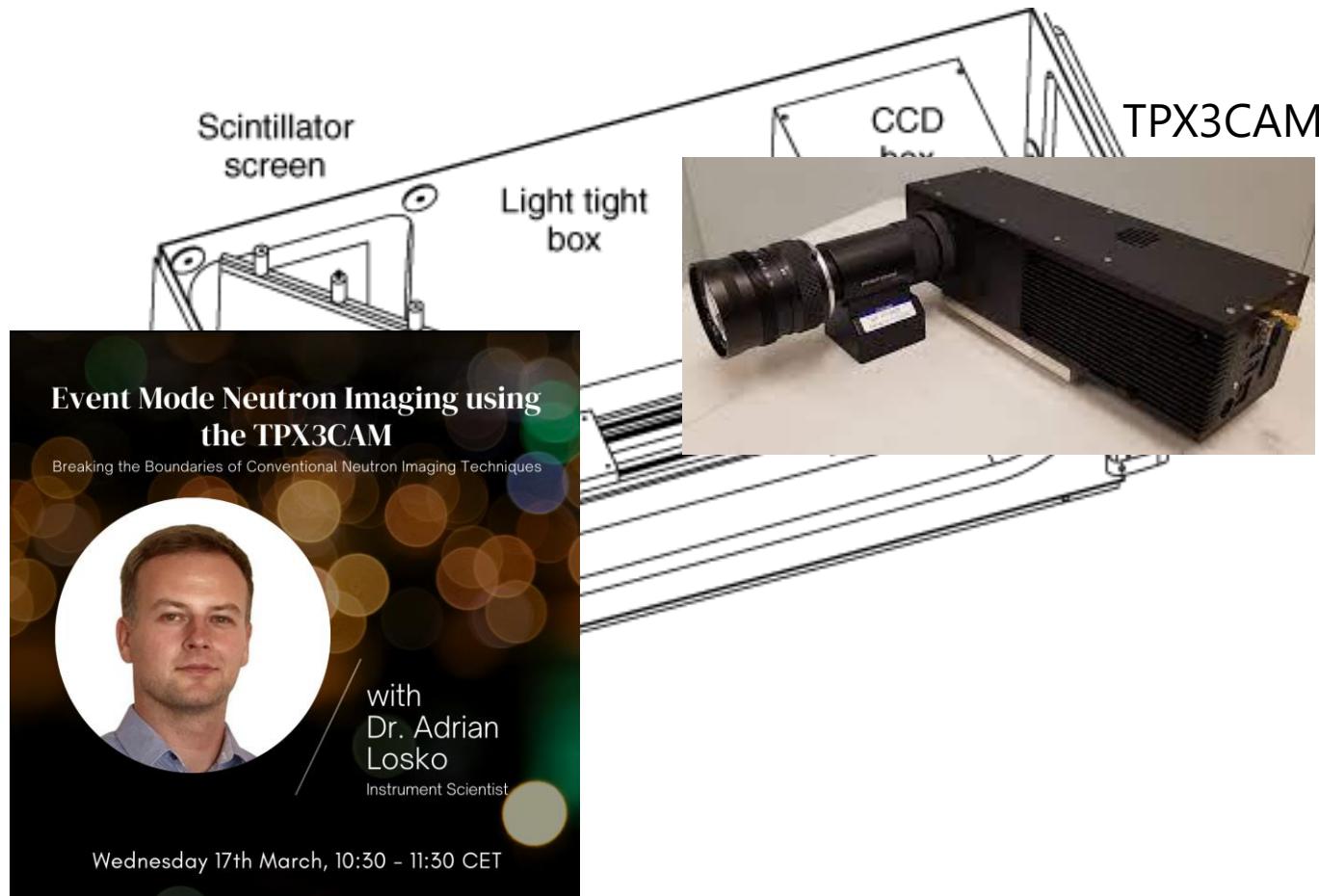
# Detectors

## Camera-Scintillator detectors

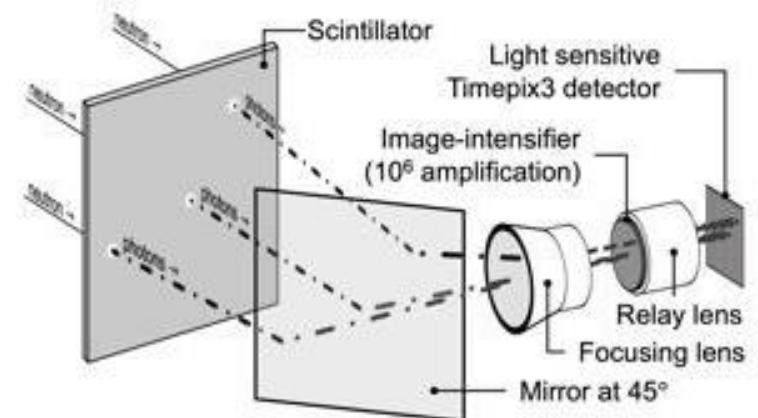


# Detectors

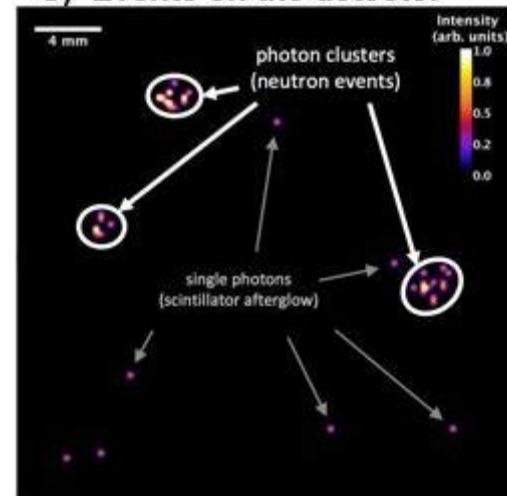
## Camera-Scintillator detectors



### B) Schematic of the detector concept



### C) Events on the detector



<https://www.youtube.com/watch?v=VI3pRoOf8sA>

# Neutron imaging beamlines



- Historic developments and a generic imaging instrument

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- Neutron Sources

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- ToF vs steady state instruments

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- Neutron Spectrum

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- Instrumentation: Neutron Transport

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- Instrumentation: Beam conditioning

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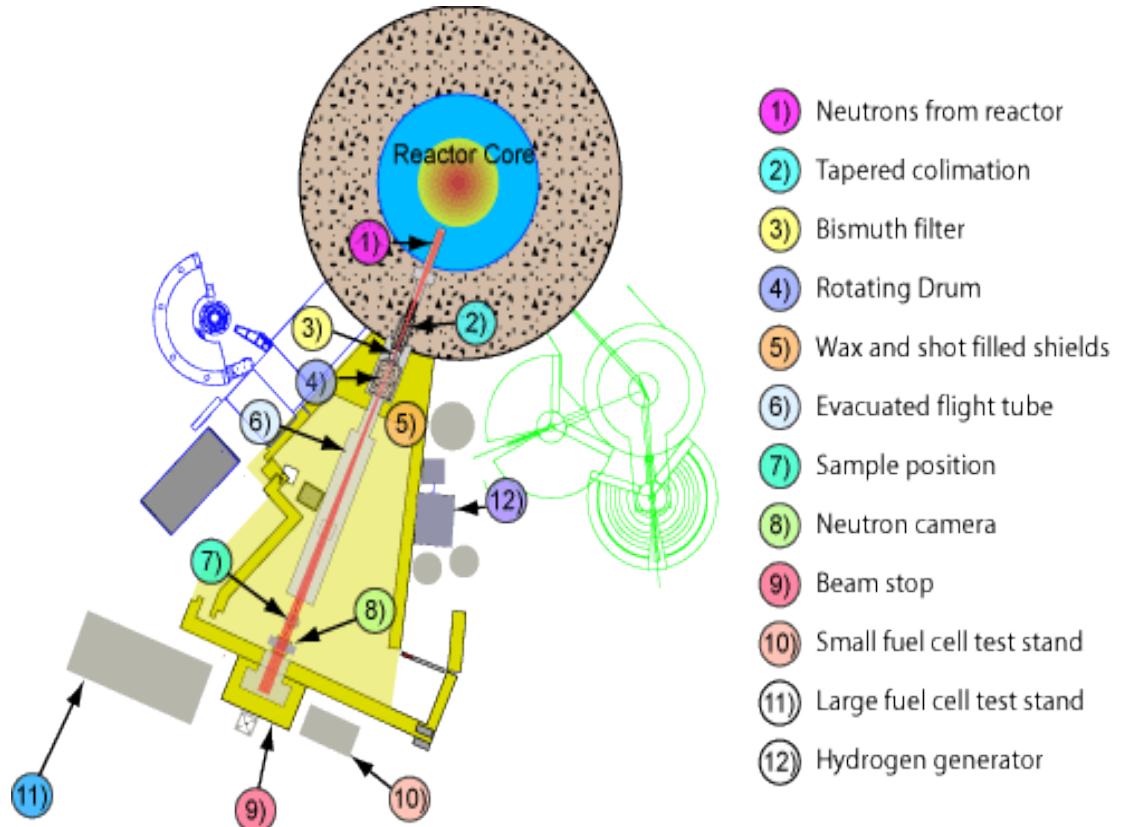
- Instrumentation: Neutron Detectors

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- Some example Instruments

# Instruments

## NFI (NIST, USA)

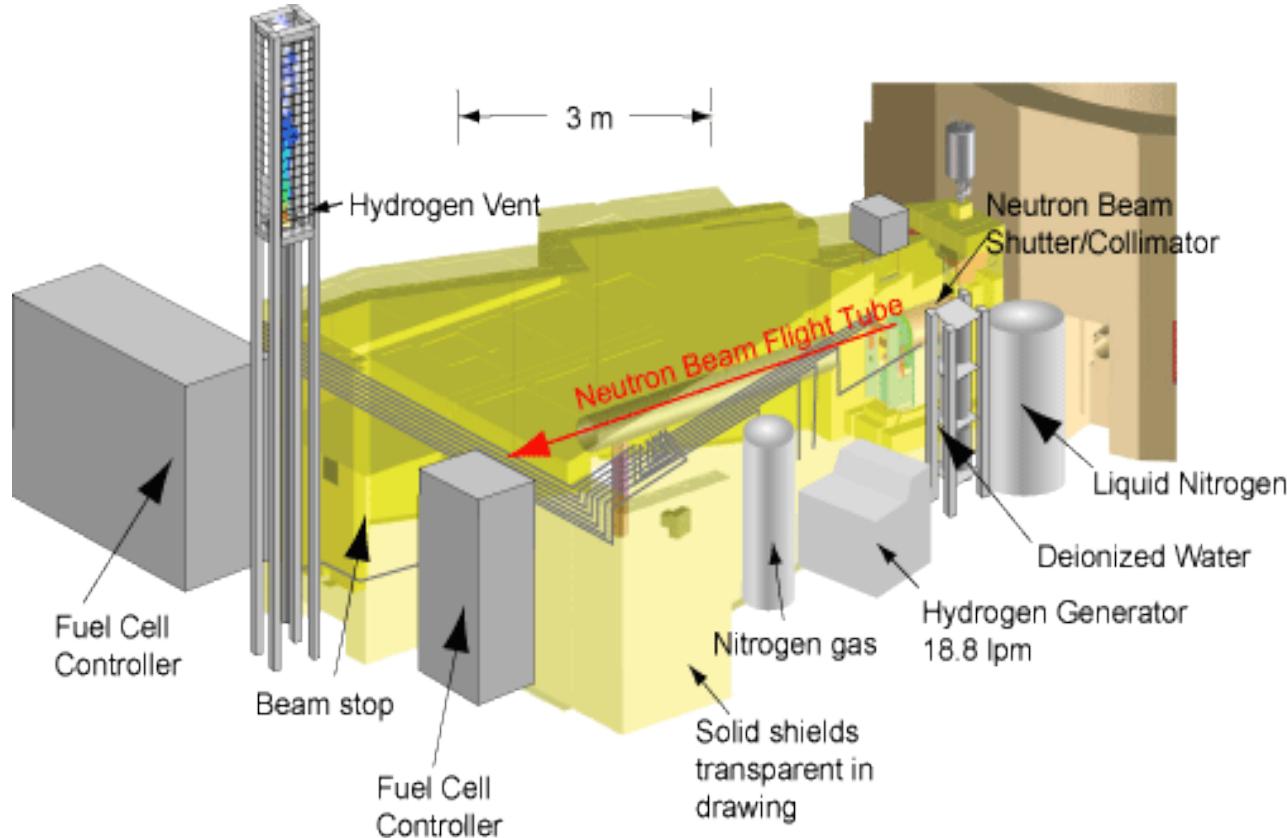


Parameter	NIST, USA
<b>Reactor power</b>	20 MW
<b>Beamport</b>	radial
<b>Collimator aperture</b>	2 cm
<b>Distance aperture-sample</b>	6 m
<b>L/D</b>	300
<b>Beam size, diameter</b>	26 cm
<b>Neutron flux</b>	$1 \times 10^8 \text{ n/cm}^2\text{s}$
<b>Sample positions</b>	1
<b>Sample manipulator (motorized stages)</b>	N/A

Layout of the neutron imaging instrument at NIST.

# Instruments

## NFI (NIST, USA)

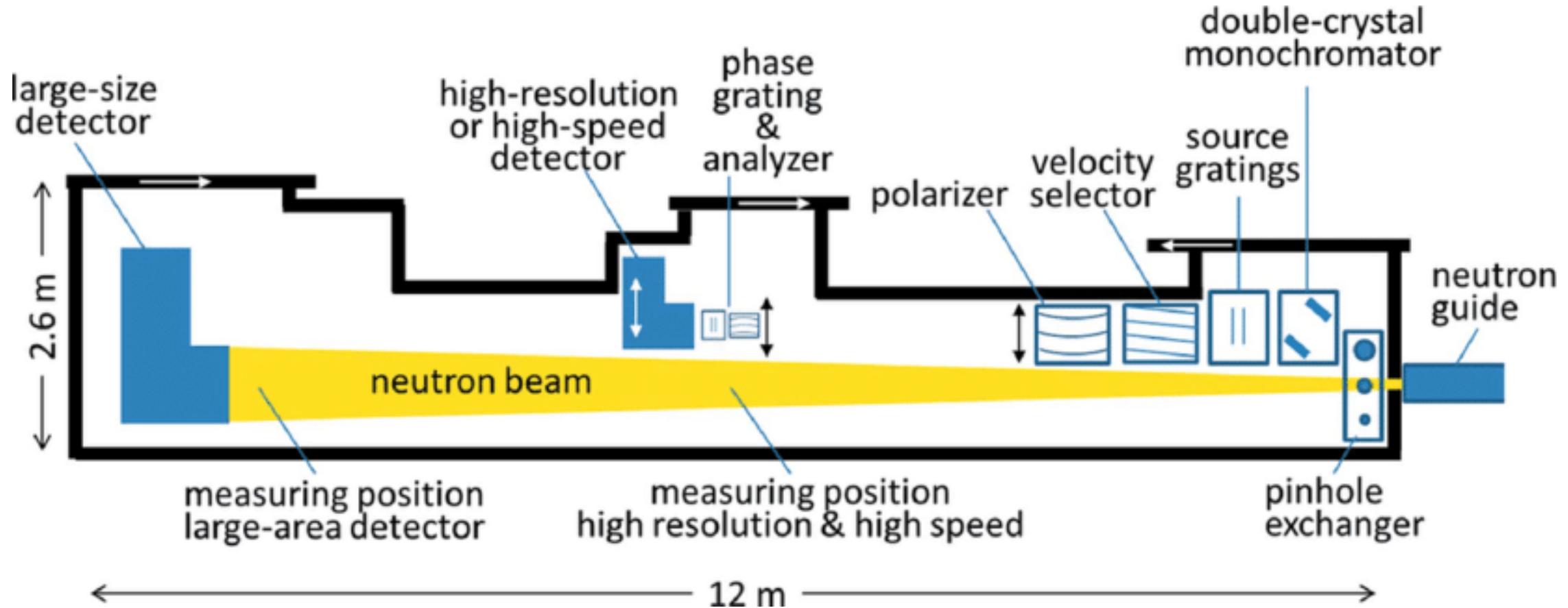


Parameter	NIST, USA
<b>Reactor power</b>	20 MW
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<b>Sample positions</b>	1
<b>Sample manipulator (motorized stages)</b>	N/A

Design and infrastructure of the neutron imaging instrument at NIST.

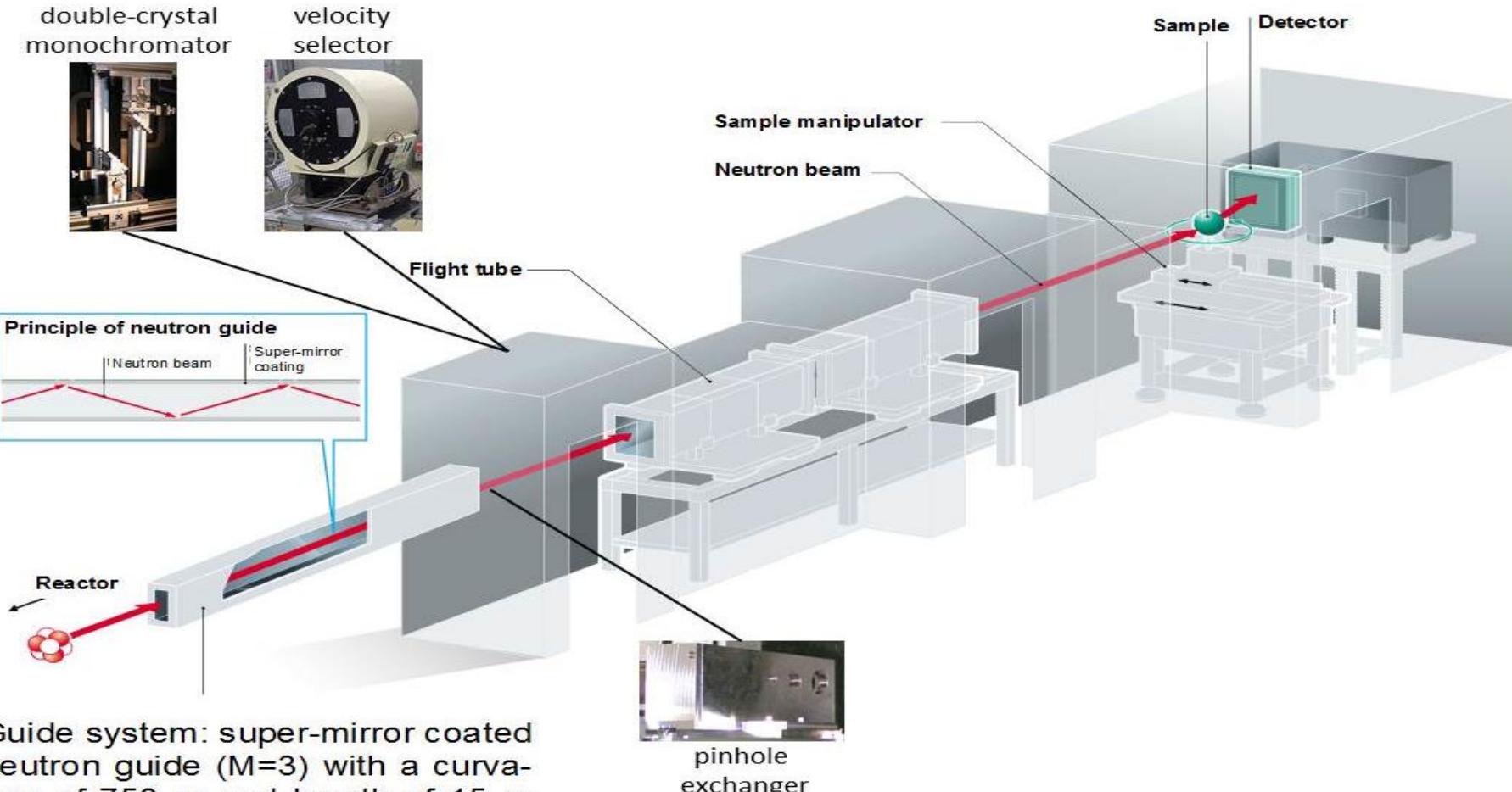
# Instruments

CONRAD (HZB) – *closed 2019*



# Instruments

## CONRAD (HZB) – *closed 2019*



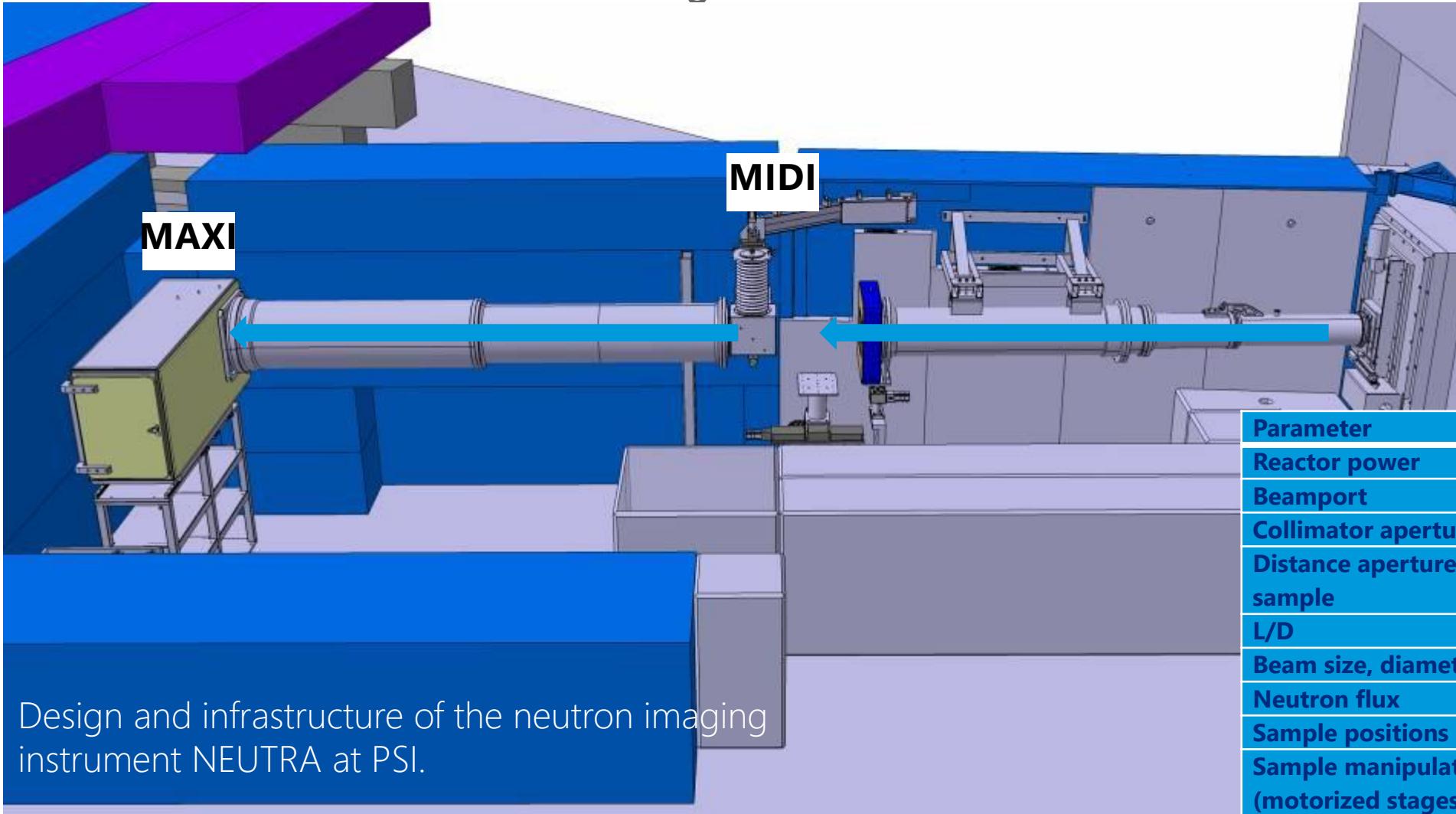
Guide system: super-mirror coated neutron guide ( $M=3$ ) with a curvature of 750 m and length of 15 m followed by linear guide section ( $M=2$ ) with a length of 10 m.

# Instruments

## NEUTRA (PSI)

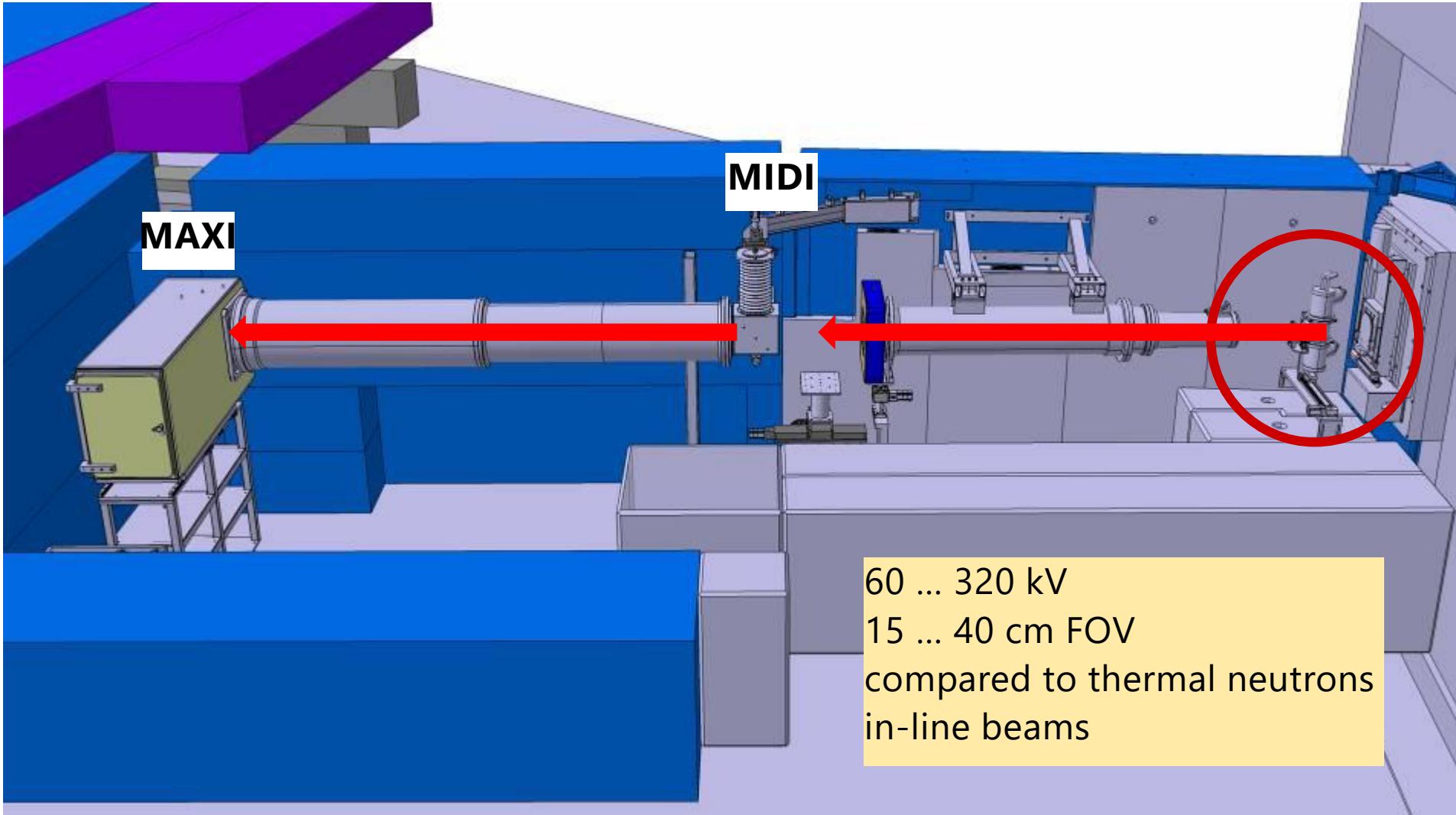


### NEUTRA – standard configuration for thermal neutrons



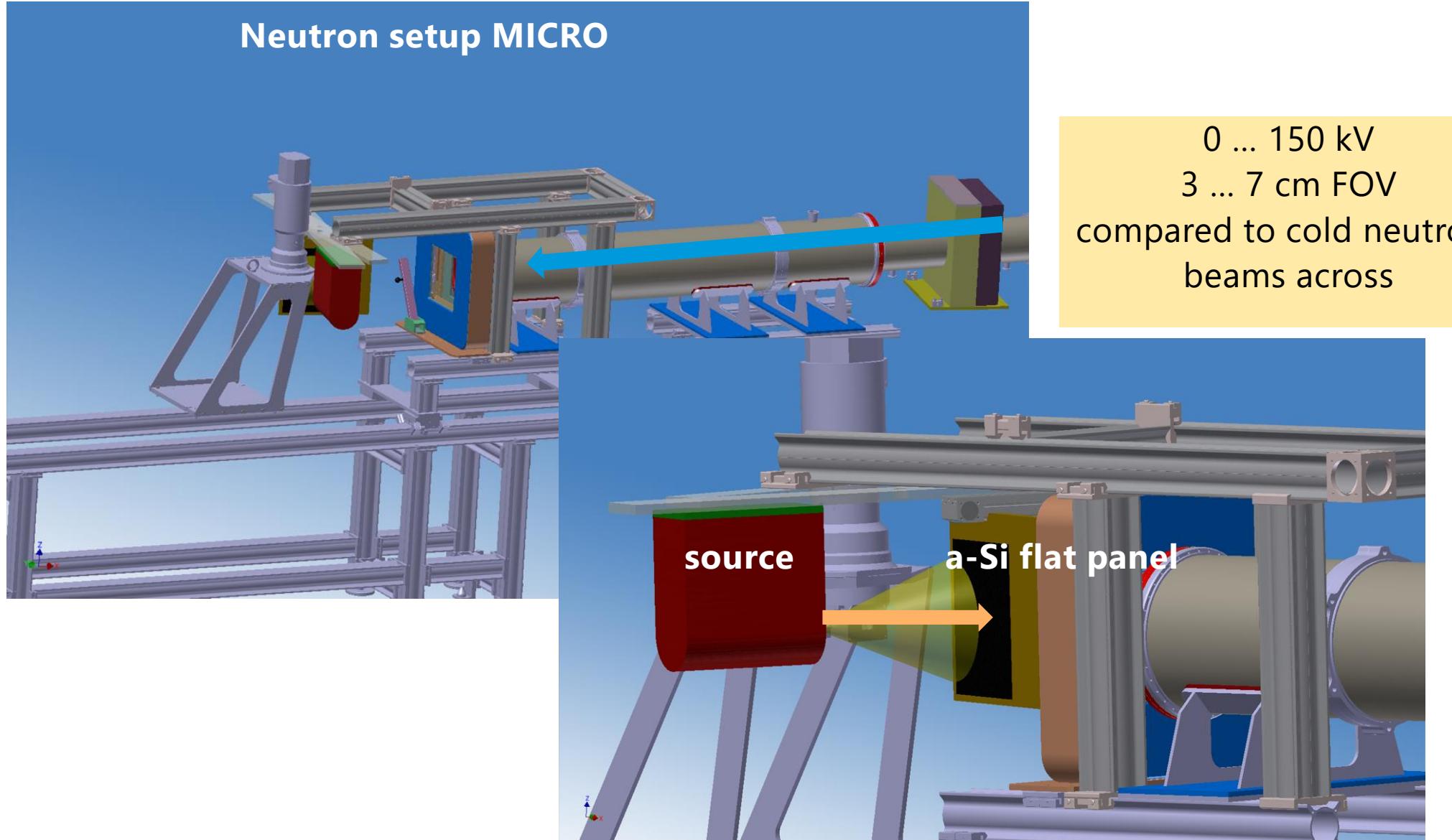
# Instruments

## NEUTRA (PSI)



# Instruments

## ICON (PSI)



# Instruments

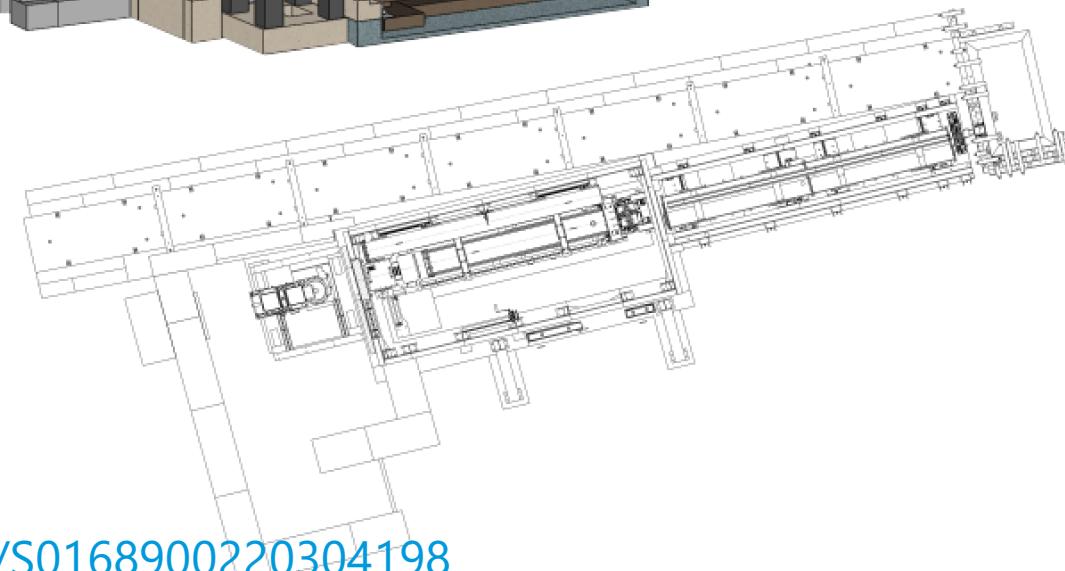
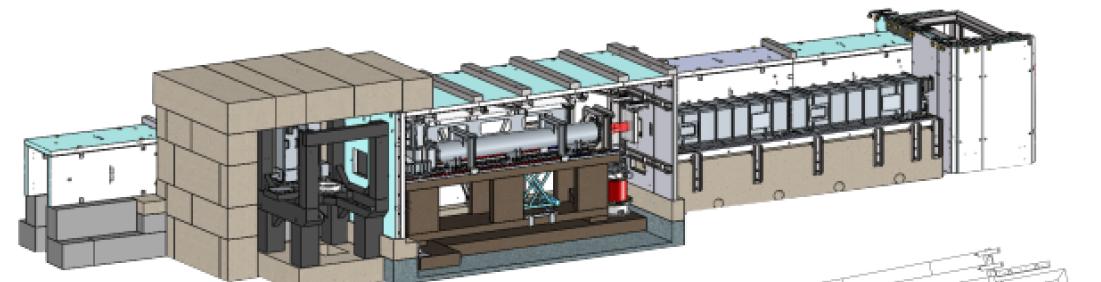
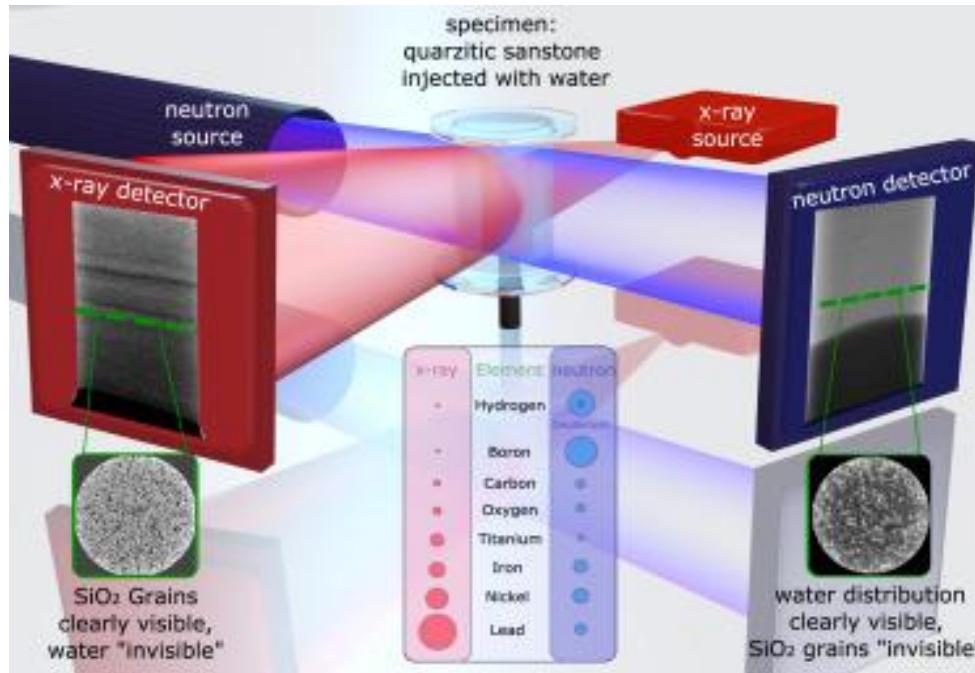
## NeXT (ILL)

The ILL is the world's most powerful neutron source with its  $1.5E15$  thermal neutrons neutrons per second per  $\text{cm}^2$  ( $\text{n/s/cm}^2$ )



Neutron Flux at the instrument:  $9*10E7$   $\text{n/s/cm}^2$  (for a collimation  $L/D = 500$ )

Collimation:  $L = 10\text{m}$ , Range of pinholes from 30 mm to 1.5 mm .



# Instruments

## RADEN (J-PARC)



### J-PARC -Japan Proton Accelerator Research Complex-



3 proton accelerators

# Instruments

## RADEN (J-PARC)



### RADEN -Energy-Resolved Neutron Imaging System-

The first instrument dedicated to Energy-Resolved Neutron Imaging



**Table 1. Basic parameters of RADEN.**

Beam line	BL22	
Moderator type	Supercritical hydrogen decoupled moderator	
Sample position	18 m	23 m
Beam Size	< 221 x 221 mm <sup>2</sup>	< 300 x 300 mm <sup>2</sup>
L/D ratio	180 ~ 5000	230 ~ 7500
Wavelength resolution (cold)	0.26%	0.20%
Energy resolution (epithermal)	1.6%	1.2%
Longest wavelength (first frame)	8.8 Å	6.9 Å



# Instruments

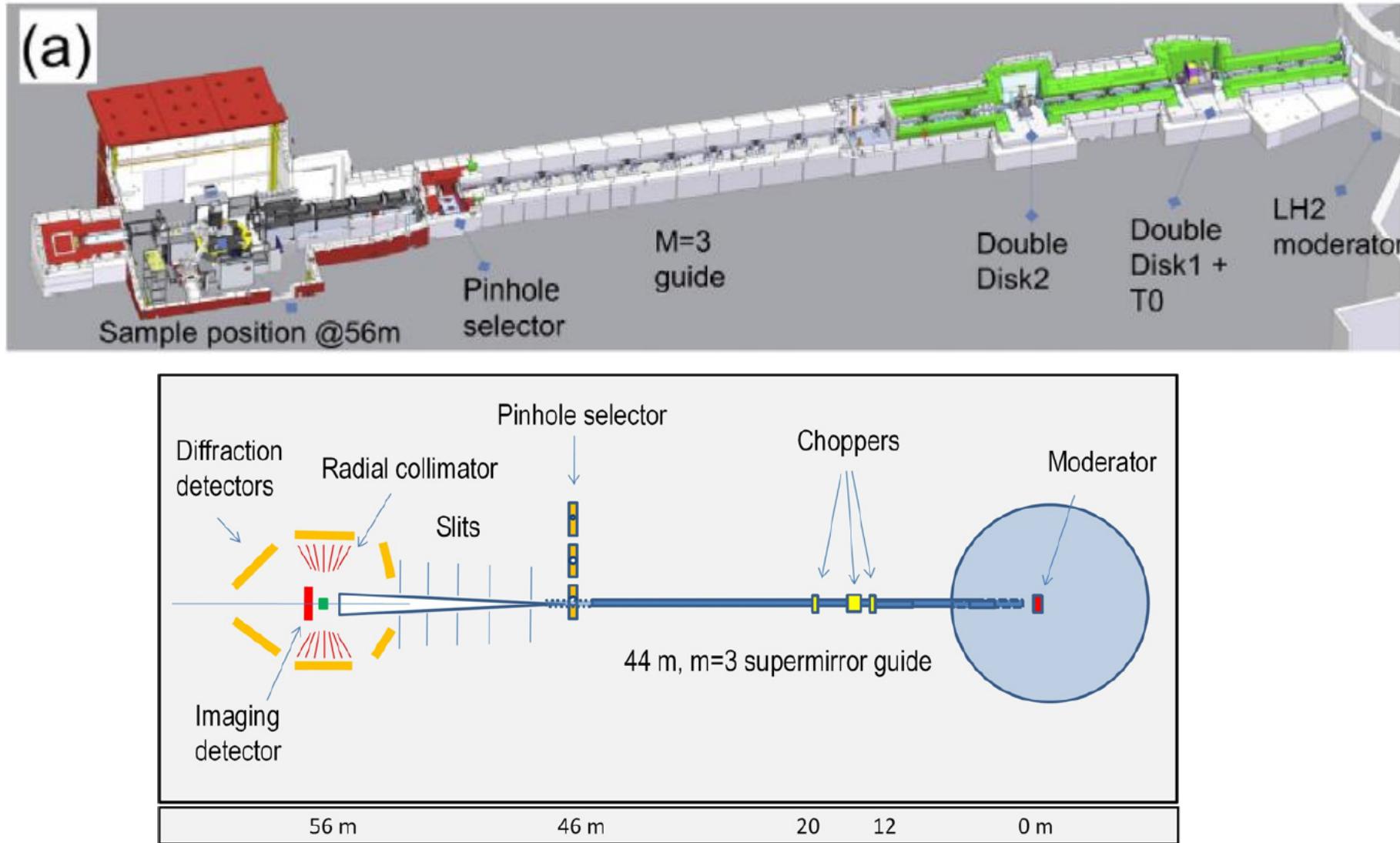
## RADEN (J-PARC)



Credit: M. Sales and all....

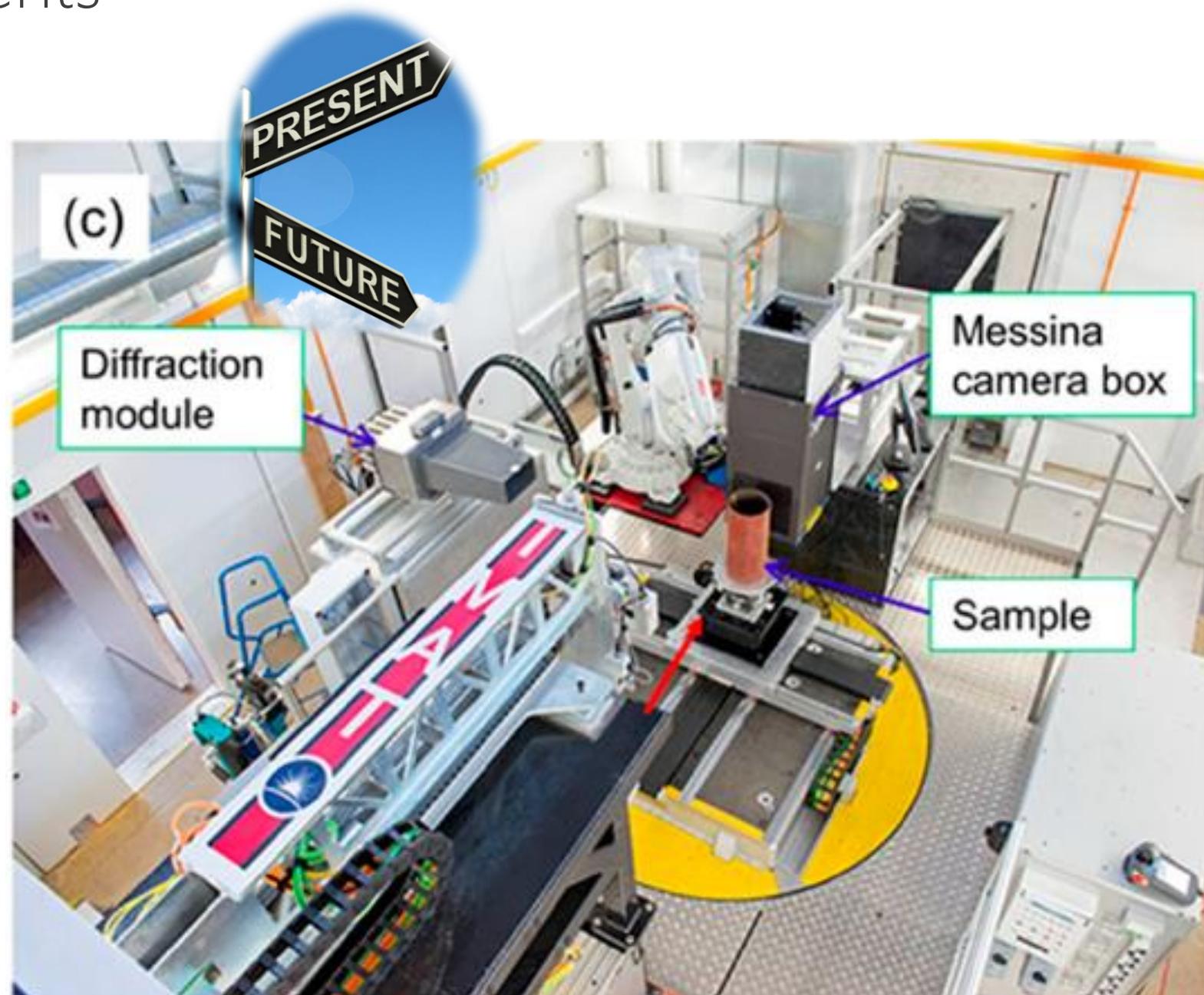
# Instruments

## IMAT (ISIS)



# Instruments

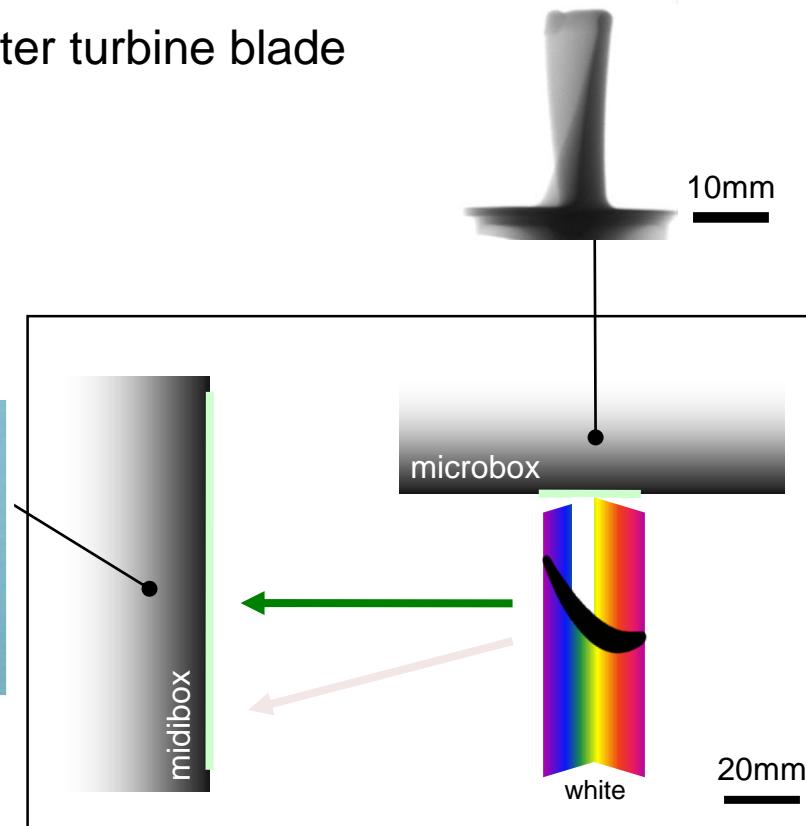
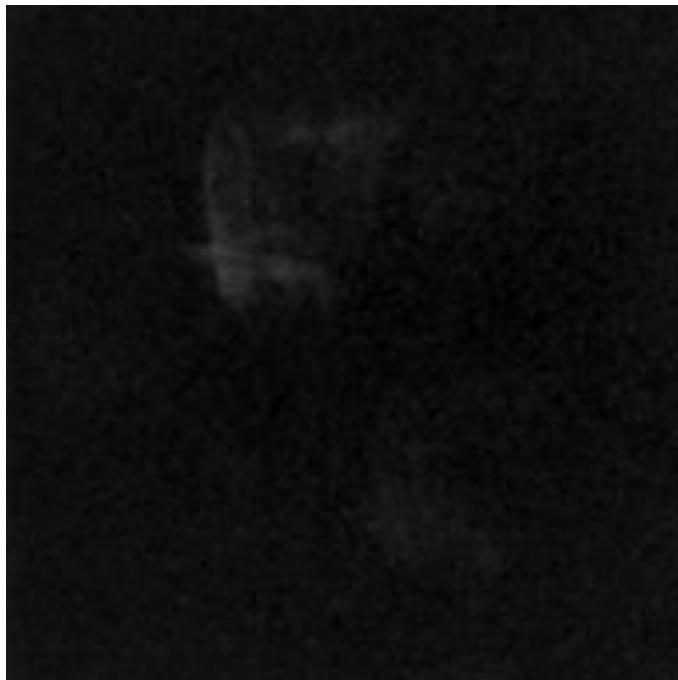
## IMAT (ISIS)





## Single crystal imaging: practical application

Single crystal nickel-based superalloy helicopter turbine blade



Access to crystalline properties at short exposure times ( $\mu$ : 10s ; m: 14s)

# Instruments

## IMAT (ISIS)

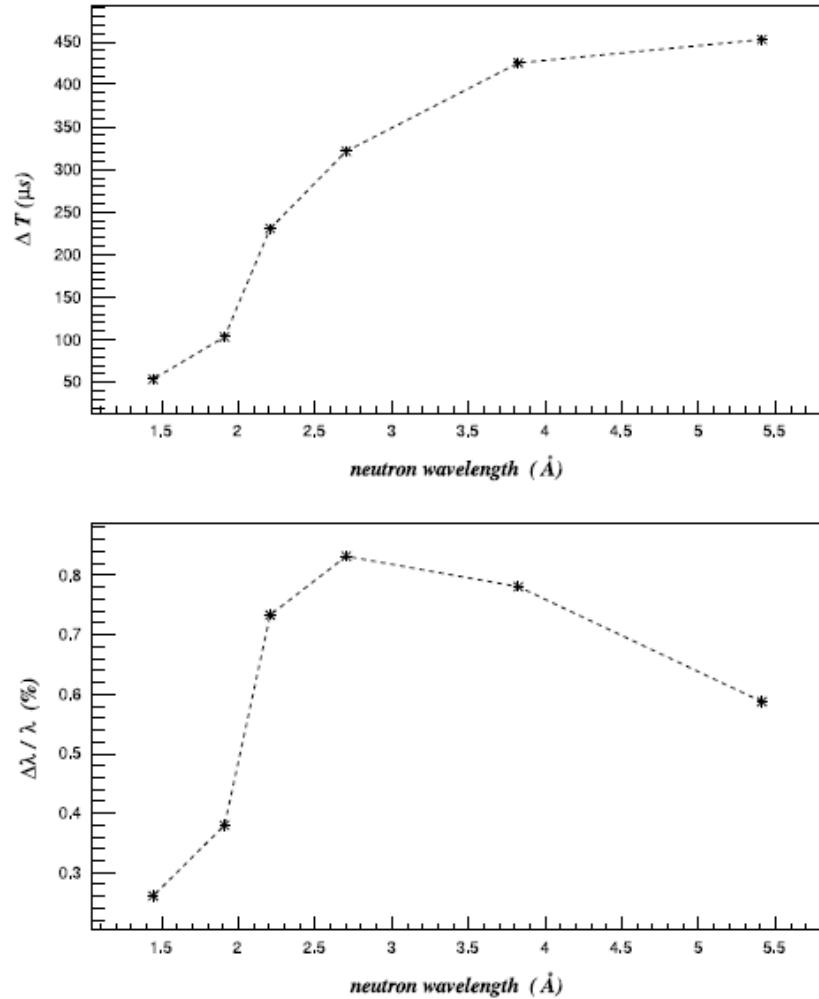
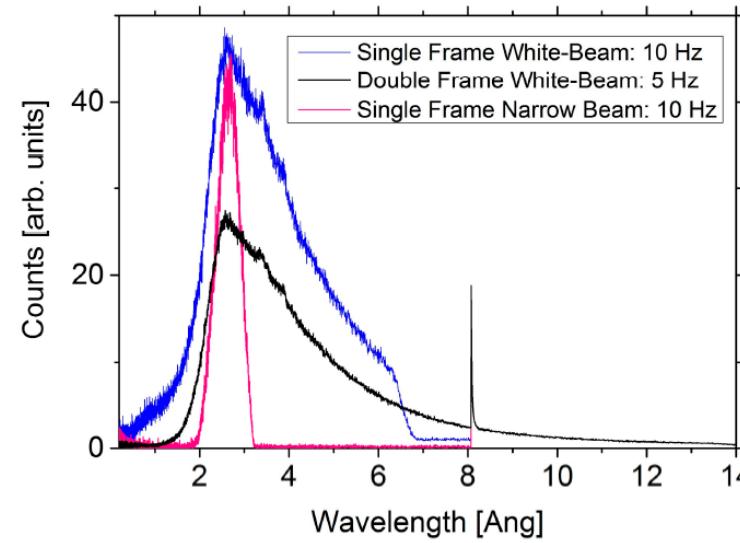


Fig. 16. Neutron pulse width  $\Delta t$  (μs) (top panel), resolution  $\Delta\lambda/\lambda$ (%) as a function of the neutron wavelength (bottom panel).



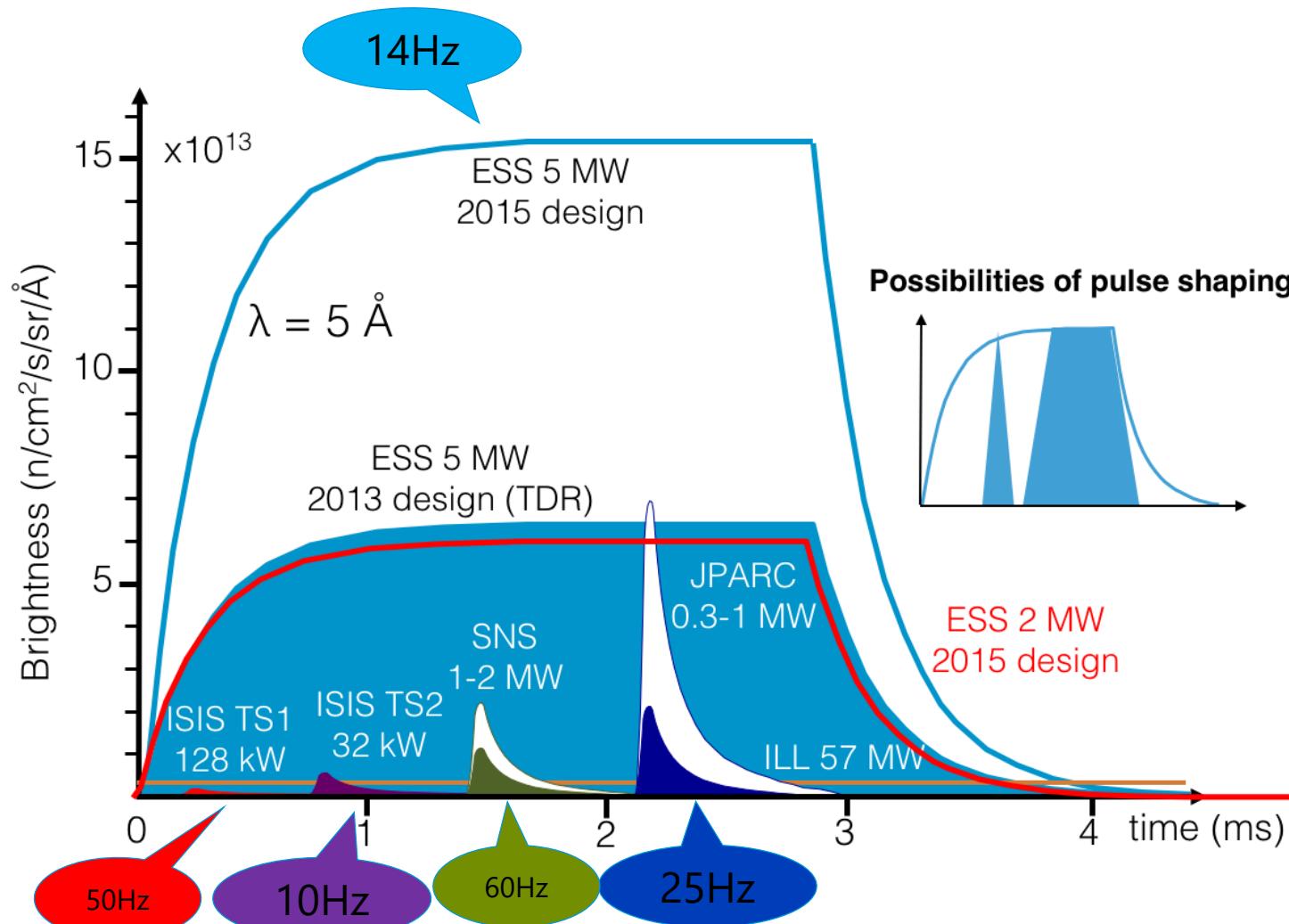
Neutron source	TS-2; 10 Hz pulsed; tungsten target Coupled liquid H-moderator at 18 K
Single frame bandwidth	6 Å (measured)
Flight path to sample	56 m (measured)
L: Distance pinhole – sample D: Aperture diameter	10 m 5, 10, 20, 40, 80 mm L/D: 2000, 1000, 500, 250, 125 (nominal) L/D: 2000, 1150, 510, 245, 125 (measured)
Maximum neutron flux	$3.8 \cdot 10^7$ n/cm <sup>2</sup> /s (measured)
Maximum Field of View	$211 \times 211$ mm <sup>2</sup> (measured)
Wavelength resolution	$\Delta\lambda/\lambda < 0.4\%$ ( $< 2$ Å) (measured) $\Delta\lambda/\lambda < 0.8\%$ ( $> 2$ Å) (measured)

# Instruments

## ODIN (ESS)

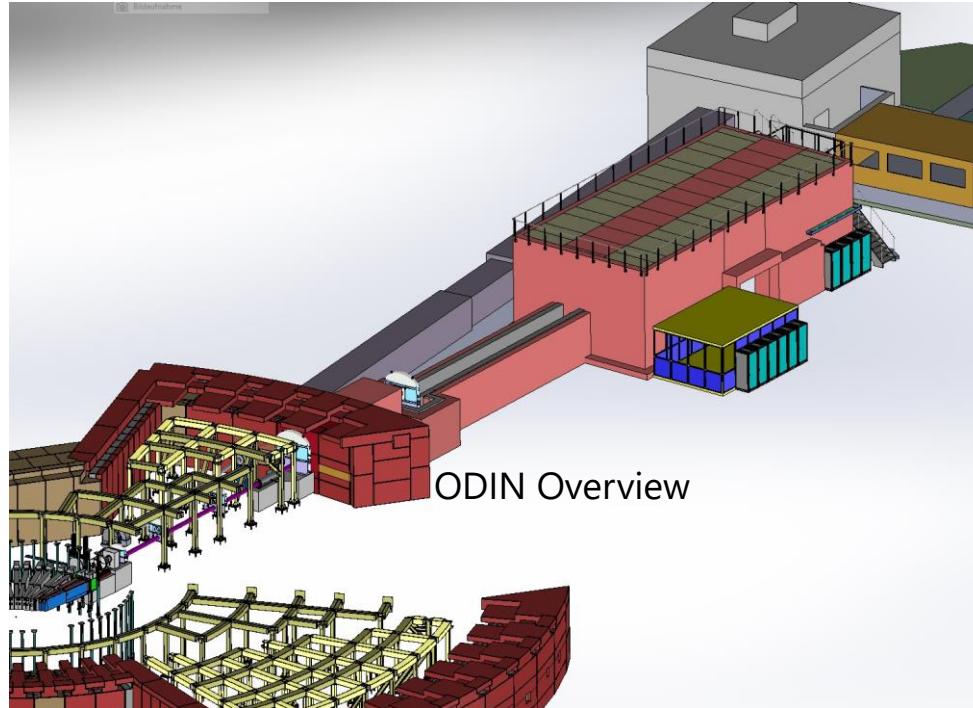


- ESS will be the first Long Pulse Spallation Source

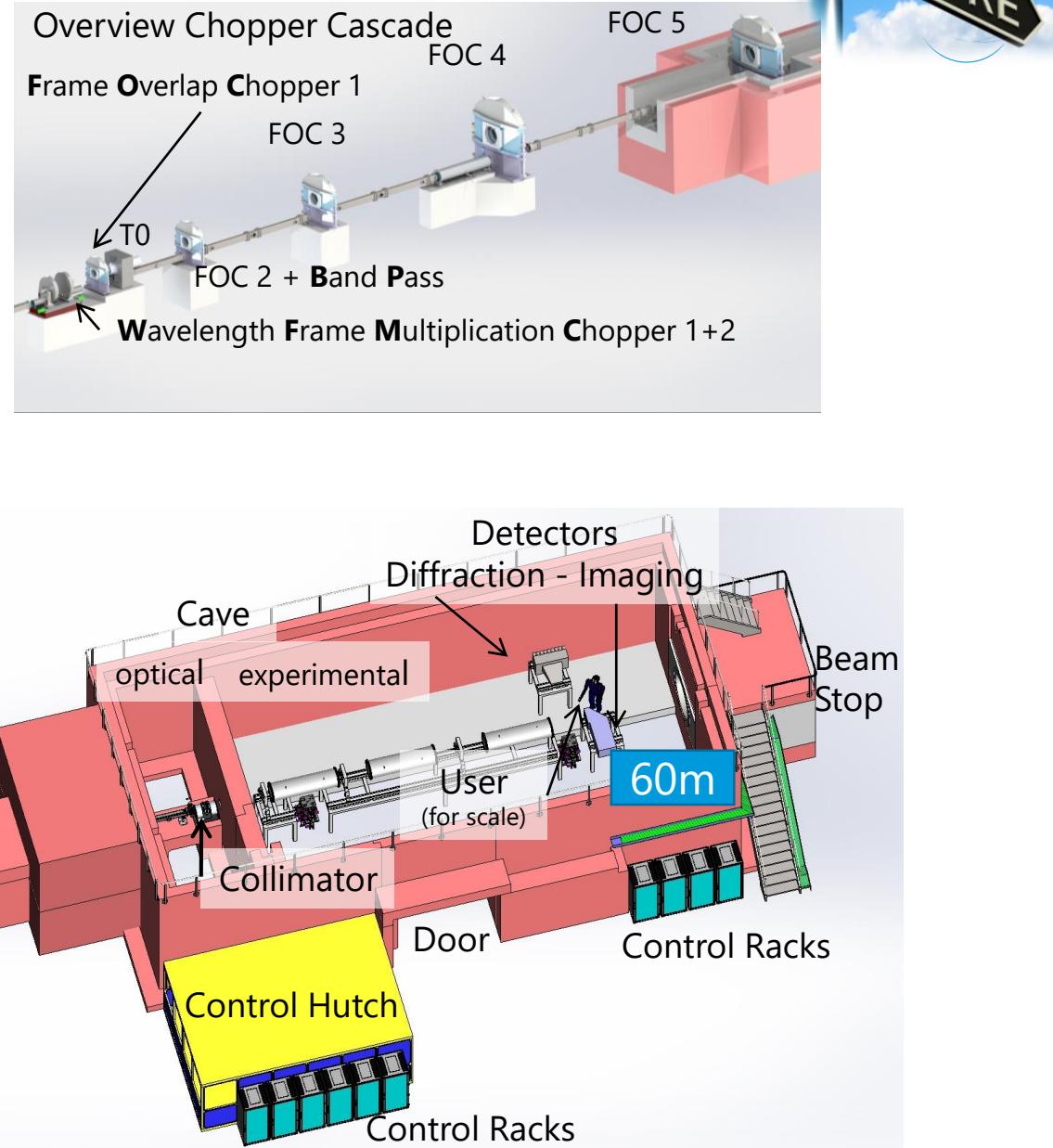


# Instruments

## ODIN (ESS)



- source-sample distance of 60m will give a natural resolution of 10%
- complex chopper system will provide wavelength resolution of 0.3-1%
- large experimental station this will offer unprecedented versatility

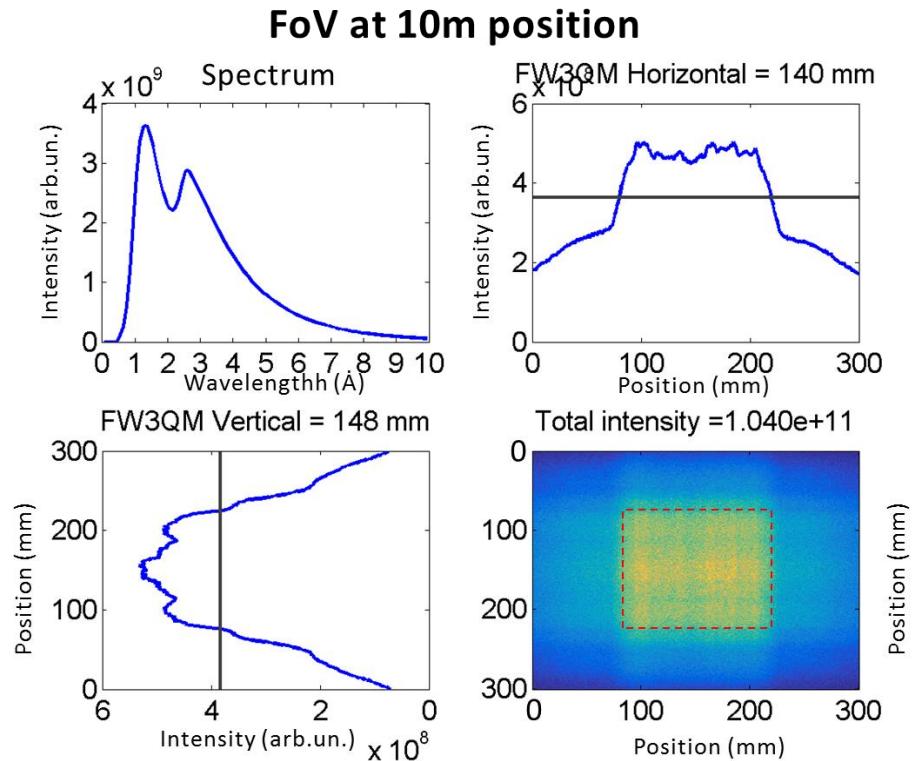


# Instruments

## ODIN (ESS)



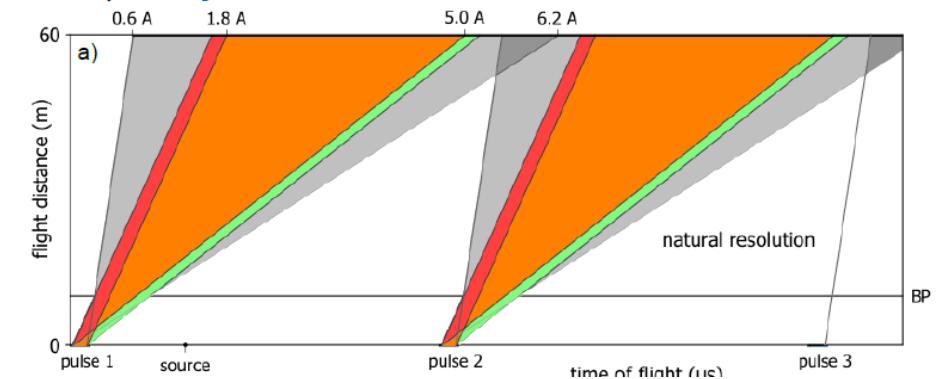
### Spectrum and Field of View



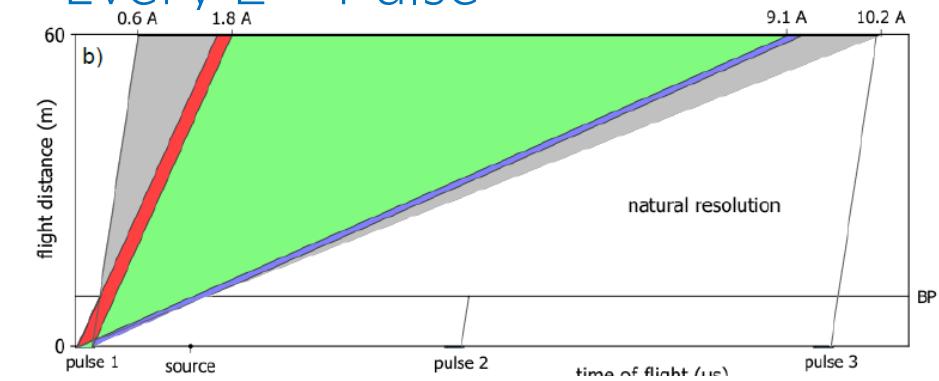
Large, homogenous FoV for large samples in e.g. Geology and Engineering.

### Chopper System: flexible resolution

#### Every Pulse



#### Every 2<sup>nd</sup> Pulse

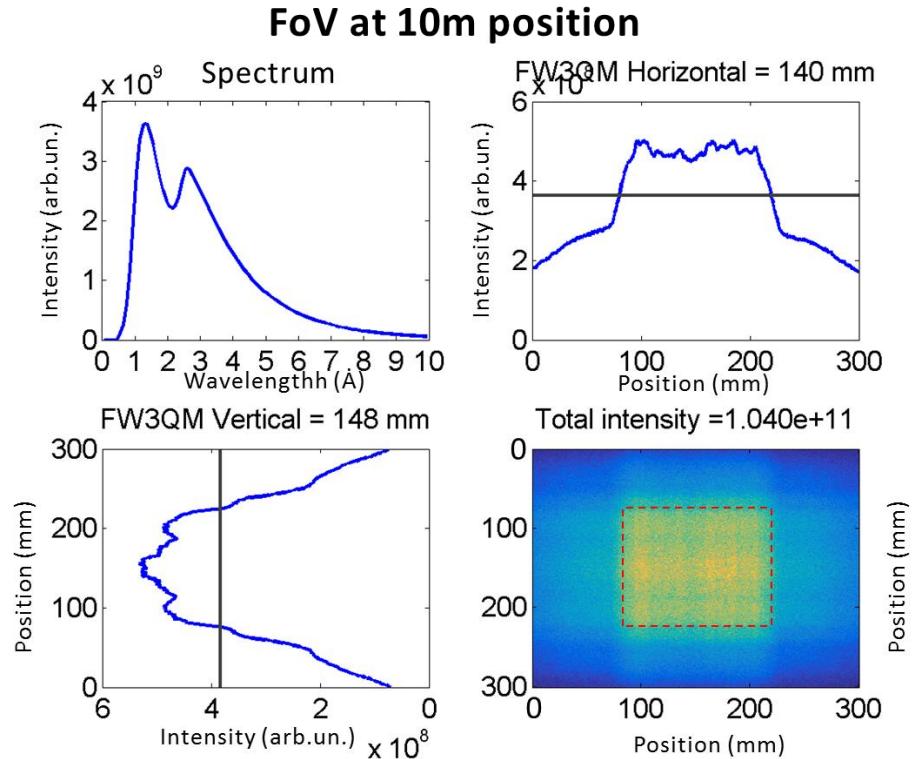


# Instruments

## ODIN (ESS)



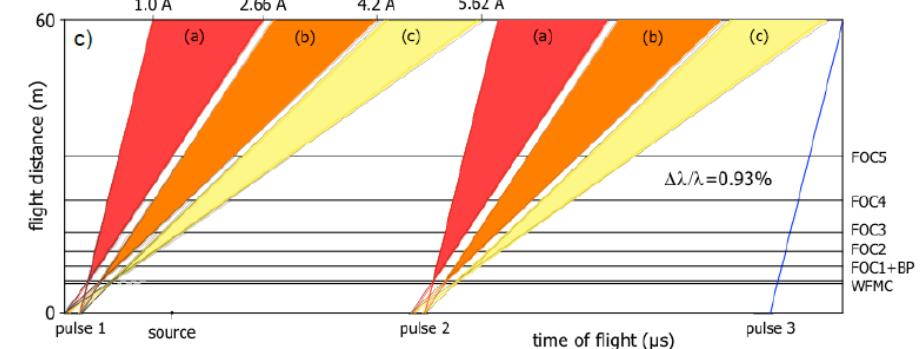
### Spectrum and Field of View



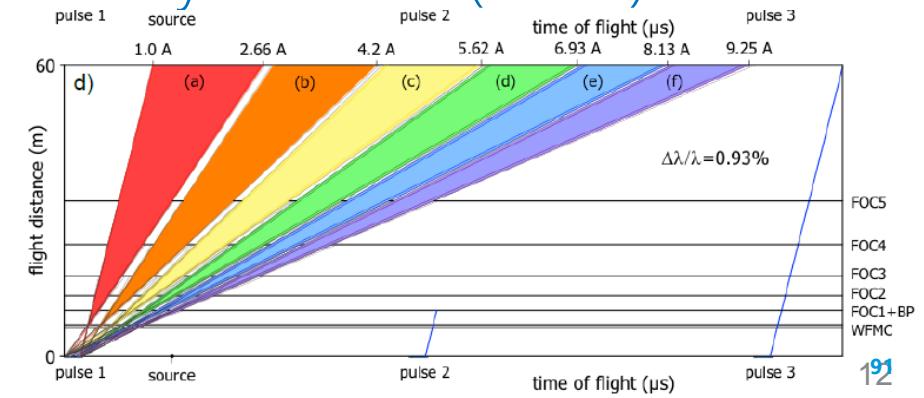
Large, homogenous FoV for large samples in e.g. Geology and Engineering.

### Chopper System: flexible resolution

#### Every Pulse (WFM)



#### Every 2<sup>nd</sup> Pulse(WFM)





# Thank you! Questions?

Credits and Thanks to colleagues from the neutron imaging community who provided many of these slides!

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Contact me : [robin.woracek@ess.eu](mailto:robin.woracek@ess.eu)